

Royal School of Mines.

PROF. SMYTH'S LECTURES ON MINING—No. XXXI.

BY OUR SPECIAL REPORTER.

In the case of shafts sunk through stratified deposits mechanical arrangements are made for bringing the mineral to the bottom of the shaft, and getting it raised or hoisted as soon as possible, though there may be a small accumulation of cars or mineral at the bottom. Such accumulation as there is will probably be accommodated by having a double line of rails, a sort of siding, in fact, where one set of rails can be replaced by another. But the case is very different in mines working on anything like ledges. There you have down the shaft levels going off at intervals, in our own country 10 or 12 fms. apart, in Saxony 20 fms., and in Bohemia as much as 30 fms., and in a great number of these levels there may be places working vigorously. The machinery at the surface must constantly be varying its objects, drawing sometimes from deep sometimes from shallow levels. At galena and silver works, where there are no great amounts of mineral, the accumulations will only amount to a few tons, but with tin, gold, &c., where the mineral is disseminated, there will be an accumulation sometimes of hundreds of tons. Sometimes the material is allowed to accumulate in the levels, but this is a very bad plan, since it checks the ventilation, and moreover it is undesirable as impeding the passage about the mine. Again, there may be reasons for the ore at certain parts being kept below; for example, the miners will often keep it under their feet till such time as it can be raised. In some cases, especially where the ground is worked by tunnelling, it would be convenient to have adjoining the shaft some means of storing the mineral. This in the West of England is usually termed a plat, the variety now ordinarily used is called a tip-plat. Where the level opens into the shaft, for a distance of 2 or 3 fms. back from the shaft, or in some cases as much as 6 fms., a stope is taken generally about the same height as the level, and the rails for the level will be continued over this stope by a framework of timber. The wagon will, therefore, be run on to the framework, and the material tipped into the space below, where it will accumulate until the drawing apparatus is ready to raise it. In some instances arrangements may be made by which the material can be stored in boxes, which have a sliding bottom, and a stout door, so that the kibble can be brought to the side, and the material tipped into it. The angle of the upper portion of the level above the plat should be taken off, so that the rope may not be injured when the kibble is drawn aside. In weak ground the plat has to be supported by wall plates, lagging, &c. In some of the continental mines still greater attention is paid to the means of accumulating the mineral. Thus, in the Hungarian mines of Schemnitz, a district where it is desirable to separate the ore into several classes, the division of the shaft is more looked to, and a large plat, as long as the shaft, is made, and divided into as many divisions, and then the wagon is tipped into one or other division of the plat, according to the nature of the charge. When such a plat has to be carried out in ground of a somewhat difficult character, it is usually the case that the timbering of the shaft and level will be put in temporarily at first; then when the level and stope have been established to a sufficient extent the plat is formed, and the timbering completed. The plat is begun half the height at first, at the two ends, leaving a central solid pillar. After driving a short distance, anything put in to support the roof will have to rest upon longitudinal sole pieces by means of leg pieces. Laths are driven in at the sides and above where they are required. The plat will then have to be enlarged by taking another stope below, and as it advances supporting the longitudinal piece by putting uprights under it. Then, when the two sides are driven to a certain distance, comes the taking away of the central pillar and the permanent timbering. As we get in a longitudinal cap piece will be put in transverse to the first cap pieces, and will rest at the corners on large wedge pieces, which will again rest on longitudinal leg pieces. Across the top transverse pieces will be placed at some distance asunder, assisted by laths, or it may be close together. By inserting only a single one of these strong beams at a time, and as soon as it is got in wedging it up by these wall pieces, we shall get a very strong structure, and shall be able to remove the temporary timbering. On a far larger scale are the magnificent plats which have been put in of late at Przibram. Two or three years ago the lecturer put them putting in plats at the 27th level, which were to be 6 fms. high, 6 fms. long, and 3 fms. wide. Sometimes the places into which the ore falls are made to converge towards the bottom, so as to enable you to put in a sort of door, or trap. The filling can be done in such a plat (German, *Full-ort*) by simply running a wagon underneath, and then opening the door. A suitable length for such a plat is 6 fms., and the whole is built partly of brick and partly of stonework.

The division of the shaft may be effected by putting in a repetition of part of the framework, props or studdles, and then lining these with a casing of strong plank. This point has not been overlooked in the Act for the better arrangement of metallic mines; for the men to be hoisted in the same shaft where the mineral is being raised is very dangerous. Where a separate shaft cannot be used the division can be simply effected by spiking a casing of planks to strong beams across the shaft. In the North of England this kind of division has been put in for the separation of the currents of air, and under these circumstances such bratticing is a point of very high importance. In some cases it has been by strong strong planks spiked to the buntons, in others by solid timbering, 4 or 5 in. thick, piled up one above another. The division may sometimes pass across as a diameter, in other cases it will be nearer to one side, especially where there are pumps, the larger division may be again divided into two, but the drawing shaft is commonly separated from the upcast only by buntons. At other times the primary division will be into three or four parts. The annals of last century furnish some very bad cases of the bratticing catching fire from the ends being too near the ventilating furnace. On this account, and since an explosion is liable to blow out the bratticing, and thus destroy the ventilation at a time when it is most vitally necessary, it is altogether better to have another shaft. The bratticing may be made of brick or stone, and then it becomes very expensive, but, nevertheless, where there is any danger of fire the importance is very great.

If we come next to consider the application of masonry to the securing of shafts, the simplest case we find is where the shaft is put down in the ledge with its sides represented by the sides of the ledge. Where the material is dug out of the ledge itself, a great part of it may remain as deads, to be stowed within the walls. A piece of timber is put in as a bearer, supported it may be against a head board, and on it is stacked the stone got out of the ledge. As soon as the pressure begins to be felt from the sides you have within the walls a good strong buttress to withstand the pressure. Sometimes water, with a little lime, or oxide of iron, or other substance in solution cements these loose masses into one very solid mass. Usually this sort of packing is merely of dry stone, but in some cases, where you have a suitable material near, you may throw a flat arch across, with the proper abutments cut for it in the sides, and this may be 2 or 3 ft. thick. This gives you a suitable sort of security so long as the pressure is not within the walls, which it is not likely to be. When the longer sides of the shaft require to be protected the question of waling becomes more serious. In some cases in parts of Belgium and England, where there is an abundant occurrence of clay, bricks are made specially adapted to the curvature of the shaft. In all the cases that we have been considering to-day it must be remembered that there is this disadvantage—before we can put in any permanent structure we have first to go down to such a point as will give us a secure and firm foundation. In the mines of Saxony, where the sides of the shaft require to be secured, stonework is put in on the sides in the form of successive arches, while on transverse arches attle or loose stone will be built up for a distance of 1 or 1½ fm., and then the arching repeated; the temporary timber being removed gradually upwards as the arching proceeds. It is best to remove the temporary timber altogether, that no empty spaces may be left behind. Where the pressure is

great on all sides each of the four sides has been arched; some pretty waling of this kind has been carried out with the lias limestone of the district. This arched form is, however, only a transition to the circular form, which is the strongest. In most of our own colliery districts the shafts are secured with stone where there is plenty; in other cases bricks have taken its place. At the present time lining of shafts is carried out much more generally than it used to be, since many of the shaft accidents were due to the non-protection of the sides.

In securing circular shafts a couple of strong balks will be placed across the surface ground, having the shaft between them. Then the foundation for the timbering of the shaft itself will be by putting in curbs or cribs—circular frames of wood, which must obviously consist of a number of segments. Where not required to be permanent the segments do not require to be of any great thickness, and if brickwork is to follow they will generally be made of the same size as the bricks. These curbs used to be made of pieces of oak fitted together, or simply abutting, or one cut so as to overlap the other. Of late years the curbs have been made of cast-iron. Behind these a planking of 9 or 10 ft. planks is driven down, and if we are employing the method of spilling these planks will be made to fit to each other very carefully. The curbs will be held together by stringing deals or laths. In this way the pit will be put down from the surface till you reach such a foundation as leads you to expect that you can base on it a satisfactory lining of brickwork. At this point the shaft will be widened, a little pit being sunk below for the accumulation of water during the process. The cutting will be done by pick, or hammer and gad, or by any method except blasting, so as not to injure the ground. Then a curb is put in, now usually of cast-iron, and above this will be built the waling. The curb need not be solid, quite as commonly it is cast in a hollow form. The precautions to be taken are that the bed should be very smooth and perfect, and that between the segments of cast-iron there should be thin sheets of deal, so as to give a perfect joint when pressed together. And if we are careful about not letting any water through the joints, wedges of wood will also be driven between the deals. As the waling is built up all hollows behind are carefully filled up, so that nothing can fall suddenly on the brickwork. In this manner one of the segments will be completed, then another segment will be proceeded with in like manner below the first, and when the second casing of brickwork has been built up the bracket of ground between it and the first will gradually be removed, and the lower brickwork will be built close up to the upper. In some deep shafts, as that of Dukinfield, in Cheshire, bricks of unusual size, specially made to fit the circle, have been used, and at every 8 yards a strong coursing of stone put in for the purpose of getting a firm hold on the measures; this we may regard as a curb. In some of the old pits a circular lining was placed on a square curb.

NORTH OF ENGLAND INSTITUTE OF MINING ENGINEERS.

At the general meeting of members held in the theatre of the Institution of Civil Engineers (by permission of the council thereof), Mr. LINDSAY WOOD (president) in the chair, the second day's proceedings commenced by the reading of a paper

ON THE LARGER DIVISIONS OF THE CARBONIFEROUS SYSTEM IN NORTHUMBERLAND.

BY G. A. LEBOUR, F.G.S.

The previous views on the subject were explained by reference to the papers of N. J. Winch (1814), Wm. Smith, Westgarth Forster, the late Geo. Tate, Howse and Kukby, and others, and it was then observed that according to the present division for Northumberland by the Geological Survey they had coal measures, ganister beds, millstone grit, and carboniferous limestone series, including some beds above the highest limestone. The coal measures were recognised by all, but there was some difference of opinion as to the classification of the ganister series. It would, perhaps, be safest to admit the ganister beds in Northumberland as a small subdivision of the coal measures; and Mr. Lebour would prefer to consider the ganisters as a sub-genus of the genus coal measures. The millstone grit raised a more important question. Almost everywhere the coal measures (with or without ganister) overlaid an unproductive Farewell rock, formed of conglomerates and grits, so coarse as frequently to justify the term millstone grit. In some parts of England the millstone grit attained an enormous thickness, but in Northumberland the grits were sadly deficient, both in character and thickness. It had, then, a lithological character which it did not share with members of the series above and below; it had no distinctive fossil remains, and nothing peculiar but its position. Taking these facts into consideration he ventured to place the millstone grit of Northumberland in the same category as the ganister beds; that was to say as the lowest member of the coal measure or upper carboniferous group. Another difficulty cropped up as to where the base limit of the millstone grit should be drawn, and the top of the highest limestone of the limestone series seemed to offer a good common-sense boundary line. The Yoredale rocks of Phillips had no claim to recognition as a separate division in that part of England, and he proposed that it, together with the so-called scar beds below, be united into one great formation to which the name of "Bernician" might be attached, thereby denoting the state of things occurring in Bernicia as distinguished from that obtaining in Scotland on the one hand, and in Yorkshire on the other. He was inclined to advance the hypothesis that the lower portion of the Bernician series merged by degrees laterally into the Tuedians, when the grits would be merely one of local use; but as far as Northumberland was concerned, Mr. Lebour would give to a line separating Tuedian from Bernician beds merely the kind of value that would attach in a mass of the present sea bottoms to a boundary dividing the sands and muds off the British coasts from the contemporaneous glaciogenic zone of the deeper ocean. To the north the dividing line was a good one, and it would be difficult to say at what point in its southward course it ceases to be so; but there was good reason for believing that Northumberland afforded the "passage" locality between two members of a great series. The base of the Tuedians they did not there know, as they could not admit that the so-called Upper Old Red Conglomerate was anything more than part of the Tuedian series. Should those beds ultimately prove to be really Upper Old Red, no great mistake would be made in awaiting the event. In conclusion, he thus summarised the changes which he proposed to make:—

1.—That the coal measures proper, the ganister beds, and the millstone grit as far down as the Fellpot limestone, should be grouped together as stages of the upper carboniferous in Northumberland.

2.—That the Yoredale rocks and the Scar limestone series, the calcareous group, be abolished as incapable of natural division, and that the beds comprising them be blended together into one great series, the Bernician forming the upper member of the lower carboniferous in Northumberland.

3.—That the so-called Upper Old Red in this county be merged into the Tuedian series, and that the two together form the lower member of the lower carboniferous in Northumberland.

4.—That the divisional line between the Tuedian and the Bernician being one which here separates conditions of deposition rather than rigid horizons, be regarded as a variable one in Northumberland.

The subjoined table shows the proposed changes:—

Northumbrian.	Upper.	Coal meas. Gan. beds Millstone grit	Coal measures Ganister beds Millstone grit and Carbon. limestone, in part	Upper Carboniferous.
Lower.	Bernician	Bernician	Yoredale series and Calcareous group in part	Middle Carboniferous.
	Tuedian	Tuedian	Scar limestone series and Calcar. group in part, plus Calcareous sandst.	Lower Carboniferous.
			Or Tuedian, or Valentian, and Upper Old Red Congl. in part.	

Mr. E. F. BOYD would like to know Mr. Lebour's opinion as to the probable effect produced on the horizontal limestone strata of the district, as they approached the plutonic rocks of the Cheviots, for Mr. Lebour seemed to have confined his researches to the wider portion of Northumberland, whilst he had himself had most to do with the narrower and more northern portion of the county. At Rotham he searched diligently to obtain the desired information, but there the conglomerate appeared to have been rolled down the valley, and the upper portion of the debris seemed to have been hardened and overlaid where the horizontal would have come into contact with the plutonic rocks. The mountain limestone might require some such subdivision as the author of the paper proposed.

Mr. J. B. SIMPSON enquired whether the beds in the district referred to had been so far examined as to enable them to say whether any of them were referable to the ganister beds of Yorkshire. He believed that at Tudhoe a boring, 100 fathoms deep, did not reach ganister.—Mr. BOYD could scarcely answer that question. The core of the diamond borer brought up had shown that the whole of the carboniferous series had been passed through, but he did not notice whether ganister beds were included. They, however, had the ganister beds developed near Edmundbyers, in Durham.

Prof. WARINGTON SMYTH said that the district referred to in the

paper had attracted his attention for many years, although he had never had an opportunity of visiting it. There was doubtless a very large field for considerations of this character, but when they approached the limits of any such geological divisions, they always met with difficulties in drawing hard-and-fast lines, and he thought it was desirable not to attempt to draw these too closely. He might, therefore, say that whilst listening with interest to Mr. Lebour's paper, he felt a little alarmed lest too great a tendency should be manifested of doing away with those old lines of division, and introducing new terms only applicable to one district. The mountain limestone itself, when followed down to the Old Red Sandstone, left a large field for research, and he hoped the present paper would tend to further researches in the same direction, but we must endeavour to adopt a nomenclature applicable to other districts. Every position for a new nomenclature must be looked at with the greatest caution, for the lower carboniferous formation of Russia can only be judged of accurately by reference to the corresponding formations of the North of England and part of Scotland. While upon this subject he might mention a point in connection with the probable discovery of large carboniferous formations where it had always been considered impossible that they would be found. He had recently been told of a bore-hole having reached coal in North Belgium, where it was not believed that such a thing as coal measures existed, and which showed the extension of the upper and lower divisions of the coal field of the Ruhr valley. The discovery to which he referred had been proved for 50 kilometres in length, and the result is that they have already increased the proved extent of the Belgian coal fields by about 12 kilometres. Some gentlemen had undertaken to bore near Maestricht, and within the last two months they had come upon seams of coal of workable thickness at 200 metres from the surface, so that they would have to modify their ideas as to the extent of these coal fields when they found them overlaid by some of the newer rocks.

Mr. LABOUR, in replying to the several points raised by the discussion, remarked that he thought the conglomerate, referred to by Mr. Boyd, was simply what Tate regarded as the Upper Old Red, and that what Mr. Boyd had found at Rodham was nothing but porphyritic drift. He believed that the porphyry mass of the Cheviots was formed long before the deposition of the carboniferous beds, but the carboniferous beds had since that time been upheaved, and in some places they were lying flat on the porphyry, while in others they were nearly vertical. He was glad to hear that Mr. Simpson had been unable to find any ganister beds in Northumberland, for it confirmed his opinion that ganister beds in Northumberland were in no properly defined position as they were in Yorkshire. With regard to Prof. Smyth's charge that he was introducing new terms he thought he had worked, he certainly intended to work, in the opposite direction, by combining already accepted divisions upon more general heads; he had in some cases made new divisions of the old ones, and meant the names which he proposed to be employed simply for local distinction. He had been grouping existing divisions rather than making new ones.

Upon the proposition of Mr. T. J. BEWICK, the thanks of the meeting were unanimously voted to Mr. Lebour for his paper, and the President then called for that—

ON COOK'S VENTILATING MACHINE.

BY WILLIAM COCKBURN.

This paper was of such inordinate length and made up of such threadbare materials, in the shape of extracts from old volumes of the Transactions of the Institute, and matters with which all the members were perfectly familiar, or which were altogether irrelevant, that the whole assembly became irritated and impatient, until at least a member suggested that as Mr. Cockburn had occupied the meeting for three-quarters of an hour without mentioning the subject to which the paper was supposed by its title to refer, he would (much as he regretted having to interfere with any gentleman who brought a paper before them) propose that he be earnestly requested forthwith to give to them some description of the machine he was interested in, or some details concerning it. The suggestion was accepted by Mr. Cockburn, who then explained that it was his intention to settle the question of centrifugal versus varying capacity fans. All experiments with Cook's apparatus had been eminently satisfactory. They differed materially from the old ventilators built by Taylord and Gariner, and their useful results were far in excess of those first obtained. The chambers of capacity consisted of two cylindrical chambers, each 21 ft. 8 1/2 in. in diameter and 11 ft. 6 in. long, the top of the chamber was wrought-iron plates 5 1/8 in. thick, with two joints and lagging plates, riveted with 1/2 in. rivets. Each casing was supported and kept in position by 11 ft. 1 in. iron girders and two iron rings, riveted to each of the side girders; the outer edges of the casings were connected to cast-iron sides by angle-iron rings. The sides of the casings were cast iron, strengthened with iron plates, about 5 ft. wide, and the inside fans were planed up, so as to allow a small passage as possible for the escape of the air between the drum and the sides. Those sides were bolted to strong cast-iron girders, running the whole length of the machine, and secured to the foundations; they were also tied together at the top by cast-iron girders, so arranged as to carry the shutter shaft independently of masonry. The drums were eccentric and 15 ft. diameter by 11 ft. 6 in. each; every drum was accurately balanced on the shaft. The shutters were formed of four cast-iron arms, and keyed on to the shutter shaft; the arms were covered with sheet-iron 3-3/2 in. thick, and bent at the lower end to a radius of 3 ft. 9 in. The outside drums for working the shutters were wrought iron 11 ft. 3 in. overall, turned and bored, and the shutter connecting rods were wrought iron. The ventilator was worked by a wrought-iron crank 3 ft. 9 in. centres, keyed on to the end of the crank shaft of a semi-portable engine. In the first instance made the full useful effect could not be brought out, owing to the faulty construction, but in the machine he had just described everything had been found to work satisfactorily. The second and improved ventilator, situated at Upleatham, had been at work over 19 months, and the third ventilator, at Lofthouse, over 10 months. Taking the consumption of fuel for over nine months it was found to be upon 39 1/2 per cent. indicated horse-power and 6,000 lbs. per effective horse-power per hour, with an average discharge of 108,000 cubic feet of air per minute from Upleatham, and 106,000 cubic feet per minute from Lofthouse. The useful effect obtained at Upleatham was 60 1/2 per cent., and at Lofthouse 62 per cent. Mr. Cockburn then proceeded to compare the useful effects got out of the centrifugal fan by himself and friends at various places. Had a Grimaldi fan in use at Upleatham, the consumption of fuel for 13 months would have been 958 tons, against 75. He had also calculated that there was a clear gain in useful effect of 35 per cent. in favour of Cook's ventilator. On the result of the experiment he had made he considered he was fairly justified in stating that Cook's ventilator had an advantage of 24 per cent. over Grimaldi's fan, and that the superiority of the varying capacity fans compared with the centrifugal class was fairly established.

Mr. PIERCE suggested that if this system of ventilation were used one cylinder should be placed at each end of the shaft.

Mr. COCHRANE said he had been appealed to upon the question of the centrifugal system as compared with the variable capacity system, and was compelled to make a few observations in favour of centrifugal fans. It was impossible to follow the figures given by Mr. Cockburn, the paper not being printed, or to be prepared with figures to refute them; but he would ask him whether the experiments referred to were the same as those made for the purpose of the paper recently read before the Mechanical Engineers?

Mr. COCKBURN said that most of them were, but some new ones had since been added.

Mr. COCHRANE said that that being so, he would remark that the mistakes which he charged against the experiments with centrifugal fans must be due to misapprehension. In every experiment made the utmost care had been taken to ascertain the velocity of the current, and the results had always been checked by observations in the intakes and in the returns, so that when, as in Cook's machine, there were leakages they could not fail to be discovered. They would see at once that Cook's machine was subject to certain leakages, due to clearances which it was absolutely necessary to have between the eccentric drum and the casing. These clearances were about three-sixteenths of an inch, and the effect must be of necessity that all the air that entered the chamber was not discharged. The amount of air that re-entered must increase with the higher water-gauge at which the machine was worked, so that at last a water-gauge would be reached at which the delivery of air by the machine would cease altogether. He knew this was a water-gauge they were never likely to reach, but he mentioned it to show the importance of attending to the question of loss of work done. He might explain that with a 1-in. water-gauge 18 per cent. of the air (calculating the cubic capacity) re-entered the machine, and at a water-gauge of 3 1/2 in. 27 per cent., or one-fourth of the air, re-enters the machine. It was pretended that in this machine they had a real piston, but that was not the case. The 15 years' experience they had now had of centrifugal ventilators had taught them enough with regard to mechanical ventilation to convince them that variable capacity machines do not promise to be the best means of ventilating mines;

the principle was, in his opinion, the wrong one. He had said there was a water-gauge at which the Cook machine would do no work at all; at 43 in., there would be no delivery of air. Of course, they were only working at 6 in. at the utmost at the present time, but they must not lose sight of the fact that at that the loss was enormous, and at 10 ft. 9 in. water-gauge it would give only 50 per cent. of the air represented by the total capacity of the machine. There must be much wear and tear in the machine, and he believed it would prove to be a greatly deteriorating one as they worked it, as the clearances would constantly increase. As the subject, however, could not be properly discussed without the figures before them, he would suggest that the discussion should be adjourned until the paper was in print.

Mr. J. B. Foster had much pleasure in inspecting the diagrams which had been prepared to illustrate the paper, but concurred with Mr. Cochrane as to the desirability of adjourning the discussion.

Mr. Cook agreed with the proposition to adjourn the discussion, but would remark that if it could be proved that they need not have more than one-eighth of an inch clearance, and that the wear and tear was not excessive, he thought they would admit that the machine was a good one. Mr. Cochrane's objections were, no doubt, justifiable, but they were due to a defect in the machine, which had since been remedied.—Mr. Griffiths could scarcely follow Mr. Cochrane's reasoning that the higher the water-gauge the greater would be the proportion of loss.

Mr. COCHRANE would try, then, to state it more plainly. The cubic capacity of the machine is 4530 cubic feet. At 1 ft. 5 in. water-gauge it delivered only 4200 cubic feet of air; and at 3 ft. 2 1/2 in. water-gauge it delivered but 3292 cubic feet of air. The measure of the increased loss was the volume of air which they had *not* got.

Thanks were then voted for the paper, and, in acknowledging the compliment, Mr. Cockburn stated that the fans could be laid open to the members of the Institute to have the experiments made.

The PRESIDENT observed that the time for adjournment having arrived, he would suggest (and it was unanimously agreed) that they should take as read the next paper—

THE MECHANICAL EFFECT OF "BLOWN-OUT SHOTS" ON VENTILATION.

BY MESSRS. HALL (H. M. INSPECTOR) AND CLARK.

An opinion is frequently expressed in Lancashire and elsewhere that in blasting coal with gunpowder in a mine fairly clear of fire-damp, an explosion may result from the explosive action of the blast itself. It is held that a shot fired under certain conditions will relieve the atmospheric pressure on the face of the coal to such an extent that fire-damp will be instantly given off in considerable quantity, and that in very fiery seams the danger from this source is imminent. The circumstances under which this is stated to be most liable to arise are these—When in driving a narrow winning or heading, and having advanced some distance beyond the innermost heading or cut through, a charge of gunpowder is so improperly planted or insufficiently stemmed as to cause it to blow out, and spend its energy on the ventilation passing along the heading instead of doing its legitimate work of blowing the coal. Such an occurrence is locally termed a blown-out shot. It must not be confounded with that with which all miners are familiar, called in Northumberland a "standing hobby." In this latter case the powder expels itself by ripping the coal, and escapes, as it were, by bursting, without affecting the ventilation, and generally leaving the stemming in the drill hole.

A blown-out shot would appear to attain its maximum force when it occurs in very strong coal, where a heavy charge is necessary, and the stemming has been fairly well done, so that it withstands for an instant until the exploding powder, rapidly gaining accumulated power through the heat of its own combustion, forces itself out, driving the stemming as from a cannon. We, perhaps, hear more about these shots in Lancashire than in other districts on account of the coal being so very strong, and the unfortunate practice of shooting partially fast—that is, without nicking or side cutting—extending the charge amounting in many instances to 2 1/2 lbs. of gunpowder, or even more. Indeed, locally this subject has assumed very great importance, many mining men of considerable experience having given it as their opinion that some of the recent disastrous explosions have been due to this cause alone. Notably, an explosion at the Winstanley Colliery of the New British Iron Company, near Ruhon, on April 24, 1873, in which seven persons lost their lives. The position of the shot holes was shown by the aid of a plan of the workings, and the evidence taken at the inquest was referred to, in the course of which Mr. Thomas Bell (H. M. Inspector) said—"One of two things must have occurred: either the first shot liberated gas, which was fired by the second, or one of the shots having blown out would cause a partial vacuum in the place which would be immediately filled with gas from the cavities in the coal, and would at once become mixed with sufficient atmospheric air to make it explosive, and this might be ignited by burning embers left by the shot." The jury said—"That from the evidence before them the accident occurred from an explosion of powder arising from the drill-holes not being sufficiently bored, and the stemming being imperfectly secured."

The writers do not think it desirable that they should express any opinion on this particular case. It is men ioned rather to show to the Institute the very serious results that have been, and which continue to be, attributed to this cause, and it is hardly necessary to point out how highly important it is that the subject should be thoroughly investigated, with a view to proper precautions being taken if they prove to be true. This subject has special interest at the present time, because there is a tendency to impinge to blasting in mines results and dangers which it is questionable whether this operation when fairly carried out does really entail. It was with the object of gaining some reliable information as to the actual effect of blown-out shots, which are no doubt the worst aspect of blasting, that the experiments, the details of which we propose to lay before you, were undertaken, and with the hope that this beginning might lead to discussion and a thorough investigation. If it is true that people are maimed and burned by blasting at distances varying from 10 to 180 yards, when there is no fire-damp present to cause such destruction, then it is quite clear that this results, either from the simple force and flame of the shot on account of the weight of the charge; or, from this force and flame assisted by the rapid combustion of coal dust as it travels on its course; or, from the force and flame assisted by an instantaneous emission of gas, in consequence of a partial vacuum being formed by the rushing blast.

With a view to testing the first of these assumptions—that the havoc is caused by the unassisted gunpowder contained in the charge—varying charges were fired from a strong iron tube, 2 ft. long and 2 1/2 in. diameter, at the face of a slant or adit which had been driven down from the surface and arched with brickwork a distance of 45 yards, its sectional area was 30 ft., which would fairly represent a winning or heading. The stemming was done with small debris, and the mouth of the cannon directed so that the discharge might pass freely up the slant. Gauze sheets of thin and easily inflammable material were suspended at intervals of 15 ft., by means of cross pieces of timber reaching from about two thirds the height of the arching nearly down to the slant, and in each cross-piece small holes (1 in. diameter and 2 in. deep) were drilled so as to face the blast, and these were filled with gunpowder.

EXPERIMENT NO. 1.—Fired 1 1/4 lb. powder: canvas and cross-piece at 15 ft. knocked down, but no appearance of flame having reached this distance.

EXPERIMENT NO. 2.—Fired 2 lbs. powder: canvas and cross-piece at 15 ft. knocked down, but no appearance of flame having passed.

EXPERIMENT NO. 3.—Fired 2 1/2 lbs. powder: canvas and cross-piece knocked down at 15 and 30 ft., but no appearance of flame.

EXPERIMENT NO. 4.—Fired 2 lbs. powder: canvas and cross-piece knocked down at 15 and 30 ft., but no appearance of flame.

These experiments were continued, but in no case was either canvas or the powder burnt beyond 5 yards from the point where the shots were fired. The tube was afterwards stemmed very tight so as to cause the explosion to burst it, but the flame travelled no further in this case. The blast at the mouth of the slant (5 yards) was certainly perceptible, but comparatively unimportant.

To test the second assumption—that the force and flame are assisted by the rapid combustion of coal dust as it travels on its course—a similar tube was used, the stemming in this case being small coal; gauze sheets and gunpowder were fixed, as before, at intervals of 15 ft. in the slant; the thrill for 8 or 9 yards from the face was then covered with coal dust obtained from the screens.

EXPERIMENT NO. 1.—Fired 1 1/2 lb. powder: canvas and powder at 15 and 30 ft. burnt; at 45 ft. not burnt; blast at mouth of slant very strong.

EXPERIMENT NO. 2.—Fired 2 lbs. powder: canvas and powder at 15, 30, and 45 ft. not burnt; blast very strong, knocking down the three nearest cross pieces.

EXPERIMENT NO. 3.—Fired 2 1/2 lbs. powder: canvas and powder at 15, 30, 45, and 60 ft. all burnt; blast at the mouth of the slant, a distance of 45 yards, very strong, lifting and driving a metal pipe, weighing nearly 1/2 cwt., 15 yards, and moving a coal tub on the pit heap, 75 yards distant.

EXPERIMENT NO. 4.—Coal dust having been scattered on deals the whole length of the slant (the hill being very wet), fired 2 1/2 lbs. of powder; in this case flame was very fierce, and would certainly have proved fatal to anyone struck by it in its course. It was noticeable in these experiments that not only the flame was largely increased, but the blast was also proportionately greater. And bearing in mind (50 ft.) that the floor of the slant was very wet, the roof dripping, and the temperature low, we may fairly assume that in dry mines, at a high temperature, and where the roads are always thickly covered with fine dust, that this dust will play a considerable part in exciting and adding to the destructiveness of an explosion.

To pass now to the first part of the third assumption—on any partial vacuum being formed in a colliery working there is an instantaneous emission of fire-damp. It is, of course, well known that any relief of atmospheric pressure causes fire-damp to be given off more freely; but since natural variations of this description are gradual, and occur within narrow limits, it is usually quite practicable to deal with them without much difficulty. But the assumed condition is much more serious.

One refers to a machine called the Gillett and Copley patent, which is in work at several collieries in the North. This machine is adapted for any seam of 24 in. and upwards, and can arrange its cutters at any level, as the circumstances of the seam may require, and is self-acting.

It is made principally of steel and wrought iron; the frame is of angle iron, about 5 ft. 4 in. long by 2 ft. 4 in. wide, on which are fixed two cylinders 7 1/2 in. diameter, with a 9 in. stroke, working on a crank shaft, which by a simple contrivance drives the piston, which gears into the slots of the cutter wheel.

The wheel is of cast steel, 3 ft. 10 in. diameter, and makes six revolutions per minute; on its outer edge are fixed 26 cutters, thus giving 120 strokes per minute,

making an under-cut of 3 ft. 4 in. by 2 1/2 to 3 in. thick; the cutters are 4 in. long by 3 1/2 in. square. Its self acting or propelling arrangements are by a wire-rope passing round a snatch-block fixed at one end of the face to be holed, and working

was driven in large quantities through the coal in various places at some distance from the point where the pipe was fixed, and on being lighted had the appearance which they illustrated. The gauge was now taken off, and the fire-damp allowed to escape through the aperture; the issuing gas was in this case sufficient to feed a flame 3 ft. long. The pipe was next inserted in the face of a heading in the Wigan Nine feet, one of the most fiery seams known (190 yards deep); on the piston being drawn back fire-damp followed instantly, no vacuum being shown. On account of the dangerous character of the seam we did not attempt to burn the gas on making the return stroke, but there was evidently a large quantity forced through the coal, as in the last experiment. The next trial was in the Pemberton Four feet (240 yards deep), a seam considered to make very little gas, but the result was the same, large quantities being driven out, and it was then lighted.

Although the superficial area of coal exhausted in these experiments was very small, amounting only to a few inches, the quantity of fire damp given off was very remarkable; great care was taken to burn it, yet in one instance a rather serious quantity collected about the roof. The writers have not as yet succeeded in proving an affirmative as regards the second part of the third assumption—that a partial vacuum is formed by the rushing blast from a blown-out shot. The following experiments with this object have been carried out:—A boiler was procured 24 ft. long and 6 ft. diameter, and having all the openings with the exception of one end, a vacuum gauge was attached, and charges of powder varying from 1/2 to 1 lb. fired from a tube fixed at the closed end, and so directed that the blast might pass freely towards the open end. A number of shots were fired, but in no case did the gauge register any vacuum. A small mercurial gauge was also fitted on, but this was put out of order by the vibration. Having failed with the boiler, the downcast pit, in connection with the slant, was next closely covered with deals and sand, and 2 1/2 lbs. of powder fired, but the gauge still refused to show any relief of pressure. It was noticeable in this last experiment that through the ventilation being entirely cut off, the effect of the shot was very slight as compared with similar charges fired when the air was passing freely. We hope at some future time to carry these experiments further, and record the result, as it seems quite impossible that there should not be a considerable relief of pressure, may be only for an instant, but still appreciable, because the expanding gases from the powder come in contact with the air passing as ventilation after having attained considerable velocity, and must necessarily reverse its direction, and meantime these gases are cooling down, and their pressure rapidly diminishing.

In conclusion, the writers feel confident in submitting as the result of their observations and experiments—

1.—That flame from a blown-out shot, unassisted by gas or coal dust, does not travel further than 5 or, at the utmost, 10 yards, entailing little or no danger.

2.—If coal dust be present even in a comparatively damp mine, this flame may travel 50 yards; that in a dry mine of a high temperature this distance would be greatly exceeded; and since miners, as a rule, consider themselves safe at 15 to 20 yards from the point where the powder is being used, a blown-out shot, under these circumstances, is a source of great danger.

3.—That the violence of the blast from either gunpowder or fire-damp is much increased when coal dust is present.

4.—That on any partial vacuum being formed in an underground coal working, fire-damp will instantly issue in dangerous quantity; and there are fair grounds for assuming that a shot blowing out in the face of a narrow heading, and setting off dust set on fire in its course, would by its explosive action produce such a vacuum, and might cause a serious explosion in a mine practically clear of gas.

5.—Although no experiments have been made directly to test the result of coal dust set on fire in air heavily loaded with fire damp, there is every likelihood that such an occurrence would be attended with grave consequences.

6.—That it is desirable that any system of blasting coal which entails heavy charges of gunpowder and an unusual tendency to shots blowing out, such as blasting without side cutting, or nicking, or using improper material for stemming, should be discontinued.

7.—A large body of flame, such as results from a very heavy charge or from a blown-out shot, is required to ignite coal dust; that in blasting with charges not exceeding 12 ozs., accompanied by the proper preparation of holes and side-cutting, there is little liability of this taking place. As these experiments progressed the important part which coal dust seemed to play was forced upon the writers' attention.

We find some interesting remarks as to the amount of work stored up in coal in a paper forming part of the Philosophical Transactions of the Royal Society, published in November, 1875, contributed by Capt. Noble and Mr. F. A. Abel, entitled "Fire Gunpowder." They state—"It is interesting to compare the above work of gunpowder with the total theoretic work of 1 gramme of coal, which is about 3,400,000 gramme units. The work stored up in 1 gramme of coal is, therefore, more than ten times as great as that stored up in 1 gramme of powder (32,128 gramme-metres). The powder, it is true, contains all the oxygen necessary for its own combustion, while the coal draws nearly 3 grammes of oxygen from the air. Even allowing, however, for this, there is a considerable inferiority in the work done by gunpowder, which is, doubtless, in part due to the fact that the coal finds its oxygen already in the form of gas, while a considerable amount of work is expended by the gunpowder in placing its oxygen in a similar condition. In an economic point of view, also, the oxygen stored up in the gunpowder is of no importance, as that consumed by coal costs nothing, while the oxygen in the powder is in a most expensive form. The fact is, perhaps, worth noting as demonstrating the impracticality of making economic engines deriving their motive power from the force of gunpowder." Now, it would appear to follow from these remarks that if coal could be consumed with a rapidity at all approaching that of gunpowder, then it would partake somewhat of the nature of an explosive. Perhaps the fact that it has to obtain its oxygen from the surrounding air is in the way of its attaining anything like instantaneous combustion, but we must bear in mind that, when finely disseminated in air of a high temperature, it is certainly in a condition most favourable to rapid combustion.

SOUTH STAFFORDSHIRE AND EAST WORCESTERSHIRE INSTITUTE OF MINING ENGINEERS.

On Thursday evening a quarterly meeting of members was held at the Midland Institute, Birmingham. In the absence of the President (Mr. Thomas Latham), the Vice-President (Mr. Thomas Parton, F.G.S.) presided. There were also present Messrs. W. Blakemore, W. Spruce, J. Lindop, J. Hayward, D. Rogers, H. Johnson, Alex. Smith (secretary), &c. The following gentlemen were elected members:—Mr. G. F. Hatton, coalmaster, Great Wyrley; Mr. H. Hughes, coalmaster, Lower Gornal; Mr. W. Farnworth, coalmaster, Swindon; Mr. W. Ward, mining engineer, Madeley Wood; and Mr. D. W. Lees, Willenhall. The Secretary reported that the excursion to the Lye Cross Pits (Lord Dudley's) would have to be put off until September, in consequence of the absence of the President in America. The trip to Oxford was to be held in August next. He had written to Mr. Smith-Shenstone, who had been a fellow of one of the colleges, and that gentleman, in a very kind letter, had offered to conduct a party over the city and show them the university. After discussion as to the trip, Mr. Morrison moved that the excursion should be for three days, and that two should be spent in London, the School of Mines in Jermyn-street and Woolwich Arsenal to be visited. This was unanimously agreed to. The secretary (Mr. Alex. Smith) explained that the digest on the Explosives Act was being prepared, and would shortly be presented.

The Vice-President read a paper upon "Coal-cutting Machinery."

ON COAL-CUTTING MACHINES.

BY THOS. PARTON, F.G.S.

Exactly four years ago, when there was experienced a great want of men at a high rate of wages, there was a lively attention paid to the important question of the practicability of using machinery for the purpose of cutting (or hoing) the coal seams.

This operation in coal mining being the most costly and the absolutely necessary one, and the proper working of the mine being so dependent upon the regularity of this labour, and those arising at times so much difficulty in getting the men to work there *quota* of time in anything like regular periods, it became a matter of serious consideration whether or not these coal-cutters could be economically applied to the varied circumstances of the varied seams of coal in the country. In order to elicit information on this question as to what had been accomplished in this direction, the writer visited several collieries in the North. As a result of that inspection, a paper containing full particulars of a machine known as Winstanley and Barker's was read at an ordinary meeting of the Institute on June 3, 1872. It will not be requisite to reiterate those particulars, as the circumstances under which the same machine is now working at the same colliery, as seen by the writer a few weeks ago, is doing equal duty, to the satisfaction of the company. Four years' regular work in a seam of from 25 to 28 in., a seam that cannot be worked profitably by hand labour on account of its hardness to hole, is a good test of the practicability of a coal cutting machine.

This cutter, I may say, has for a two years' average cut at a rate of 25 yards per hour with a pressure of air of 22 lbs. The machine requires but minimum repair, and is worked by a Staffordshire man at a rate per ton. The economical results are most favourable, both as to cost of labour and proportion of round coal to small.

Mr. Hyslop, the author of the new work on Coal Mining, seems to have given minute attention to the working of coal cutters. In his work he gives a detailed report of the duty done by Messrs. Baird's cutter. It says—"It seems clear, therefore, that in suitable seams and circumstances machines will give steady work, improved coal, and reduced costs."

"Not having worked a Winstanley machine, I cannot speak so definitely of its performance, but judging from the experience at Barleth Colliery (where two Baird's and a Winstanley have been working together), and our experience at Cobinham, I am inclined to think that the Baird is inferior to the Winstanley in the following points:—1. It requires more power. —2. It is more unreliable. —3. It is more troublesome to adjust. —4. It requires extra labour."

"While in these points it seems inferior to Winstanley's, the two years working in a very hard seam at Barleth has shown its superiority in the following points:—1. In being reversible. —2. In its cutting power."

In consequence of the strike existing in parts of Yorkshire where other cutters are used, we have not been fortunate enough to inspect them at work, but very courteous letters have been received offering every facility for inspection, and containing various particulars. One refers to a machine called the Gillett and Copley patent, which is in work at several collieries in the North. This machine is adapted for any seam of 24 in. and upwards, and can arrange its cutters at any level, as the circumstances of the seam may require, and is self-acting.

It is made principally of steel and wrought iron; the frame is of angle iron, about 5 ft. 4 in. long by 2 ft. 4 in. wide, on which are fixed two cylinders 7 1/2 in. diameter, with a 9 in. stroke, working on a crank shaft, which by a simple contrivance drives the piston, which gears into the slots of the cutter wheel.

The wheel is of cast steel, 3 ft. 10 in. diameter, and makes six revolutions per minute; on its outer edge are fixed 26 cutters, thus giving 120 strokes per minute;

making an under-cut of 3 ft. 4 in. by 2 1/2 to 3 in. thick; the cutters are 4 in. long by 3 1/2 in. square. Its self acting or propelling arrangements are by a wire-rope passing round a snatch-block fixed at one end of the face to be holed, and working

round a small drum fixed at the front end of the machine, which is actuated by a ratchet wheel and lever worked by an adjustable crank.

The top of the machine is covered by a plate of sheet-iron to prevent the roof from falling among the working parts. A fair average work with this machine is reported to be about 25 to 30 yards long by 2 ft. 4 in. wide, with a pressure of air of 27 lbs. In one economic aspect this cutter is doing good service—in producing a large proportion of round coal. Out of every 100 tons of hand-hewed coal, 3 ft. 4 in. thick, 50 tons on y^t of round are produced, the remainder being small, while the same quantity produced by the cutter gives 75 tons of round to 25 of small.

It should be needless here to state that the adoption of any kind of machinery which is calculated to supersede manual labour in the working of our mines is a desideratum devoutly to be wished for. When we consider the vast and marvellous transformation which has taken place in all our industries on the surface in the application of machinery, the valuable and intricate work which has been accomplished, and the wonderful strides of progress made, as the outgrowth of this application, we almost wonder that the busy world below ground presenting its labours under such disadvantageous conditions, has gone so far without utilising the same inventive power which has done so much on the surface.

Although a few attempts have been made in this direction during the past 30 years of recent date we can say it is both practical and economical to use coal-cutters under certain circumstances. It is for the mining industry to ascertain the favourable conditions, and apply as a means to extend such appliances as will lessen the risk of property and life, and increase the output of our fuel to cheapen its extraction.

After further inspecting the working of these machines it is our intention to be more definite in defining under what circumstances these coal cutters can be advantageously used.

Mr. J. Skidmore read a paper upon the working of the chemistry class connected with the Institute during the past year. The speaker held that during the time the class had done great good in disseminating a knowledge of the gas met with in mines, and in other branches of chemistry. It had helped the younger members of the profession to prepare themselves for the higher knowledge which the Legislature expected at the hands of mining engineers, and, in addition to this, it had added to the status and usefulness of the Institute. The Vice-President spoke strongly in favour of such classes, which would tend to save life and property. He should also be glad to

he believed that very many serious accidents had taken place for the want of it. He believed that the new fan would not only make the pit safe for the men to work in, but be more advantageous to the owners than the old system.

Mr. COATES also acknowledged the toast, and in doing so alluded to the strike which had lasted in the district for some seven or eight weeks. They all knew that strikes caused trade to leave the places where they took place, and that it was a long time before it could be recovered. The strike of the miners had been most ruinous to the men themselves, to Barnsley, and also to the masters, and he hoped that it was now ended.

Mr. HALL then gave "The Engineers" coupling with the toast the names of Messrs. Davy, Mather, and Scott. He believed that such gatherings did a great deal of good, as they led to the interchange of ideas, and brought all the officials together. He thought that the work done by the fan that day had been most satisfactory, and that it would be found most valuable in the future.

The CHAIRMAN said the fan has certainly worked very well. When colliery operations were first commenced they had what was termed natural ventilation, the air being renewed by the property of diffusion. Here a chimney was placed over the shaft, which caused a temporary draught, after which they had a furnace-pit at the bottom of the shaft, which set fire to some of the material below. After that came the furnace, which created a vacuum, causing the air to be sent through the workings after filling it up. In 1852 the steam jet was introduced, and he believed if that system of ventilation had been carried out to its full extent it would have been the best thing that could have had. But the steam jet, in his opinion, had failed from a want of perseverance. He did not believe that any fan could produce the same quantity of air as the furnace could, but the fan was safer, for if an outburst of gas took place it would not be affected by it.

Mr. MAXWELL returned thanks for the hearty manner in which the toast had been received, and remarked that the work done by the fan had been good, and he had no slightest doubt but that it would fully realise the most sanguine expectations with respect to it.

Mr. SCOTT also expressed a similar opinion, contending that the fan would be found to be the most powerful in the district.

Mr. BARNABY then gave the "visiting friends," including with the toast the name of Mr. Beever, Mr. Wilkinson, and Mr. Richards.

Mr. C. BUNNER said he thanked the company for the kind manner in which the toast had been received. With regard to ventilation by the fan, he believed it was far safer than by the furnace, and he spoke from several years' experience, for there had been a fan at his own place for some time. The fan had in all probability not reached a state of perfection, but it did everything necessary for the ventilation of a colliery, and rendered unnecessary the putting of a fire into the bottom, and he might say that such gatherings as the present were calculated to do a great deal of good, seeing that they brought out the experience of many with respect to the ventilation of mines.

Mr. WILKINSON also spoke in reply to the toast, and proposed the health of Mr. E. Micklithwaite, one of the lessors of the coal being worked by the Messrs. Cammell, which was warmly received.

Mr. SWINBURNE, Darfield Main, also spoke in response to the toast, and said the fan appeared to him to be far preferable to the furnace. By the furnace they might get more ventilation, but not so much safety as by the fan, therefore he was decidedly in favour of mechanical ventilation. At Darfield, owing to the furnace, the owners had sustained a loss of something like 100,000*£*, which they would have saved had they expended 3000*£* in a fan.

Mr. RICHARDS then gave "The Press," coupling with the toast the name of Mr. J.'Brien.

Mr. BUXLEY, in responding, said the press was ever desirous of making known any invention that was calculated to save life, and he hoped that the system of ventilation by the fan now being so extensively carried out in South Yorkshire would be the means of preventing a recurrence of those terrible explosions which had obtained for the district such an unenviable notoriety.

Some other toasts followed, and the party broke up at a rather late hour.

MINING AND STOCK EXCHANGE NEWS OF THE WEEK.

Messrs. F. W. MANSELL and Co. (Sworn Stock and Share Brokers), Pinners Hall, Old Broad-street, write to us as follows:—

I.X.L. (Gold and Silver)—COMSTOCK MINES (No. IX.).—Those who have perused our remarks upon the many mineralogical and physical advantages of the district in which the I.X.L. and Exchequer Mines are situated will not be surprised to learn from the latest advices that since the first settlement of the county there never has been that healthy activity in mining interest as now daily witnessed in the several districts of Alpine. After years of neglect by the capitalists of the State, for which, in a great measure, the early locators of mines are responsible, they fearing that the Sacramentoans and San Franciscans would "cinch" them too strongly, a reaction has occurred at the Bay City, and the mines of Alpine county are now attracting the attention they should have received years ago. This better state of feeling towards the mines is the result of a radical change in the system of mining—the inauguration of shaft sinking instead of the tunnelling process, so long the drawback of this county. Mr. Chalmers was the first to change the programme that had become second nature to the people, and what is the result? As soon as the iron horse and the screw propeller can do their work the London shareholders will have placed before them "silver bricks," the best evidence they can ask for as to the value of their Alpine possessions. The fine developments made in the Exchequer shaft have spurred on others, and the future of Alpine is assured—it is as clear as the noon-day sun that its treasure crop will not be second to the great Comstock itself. As an evidence of the increased interest in the mines, we may state that one year ago the Exchequer was the only claim being worked; but now there are the Advance, with a large three compartment shaft down 200 ft.; the Flint, with a shaft down some 50 ft.; the Illinois-California, running a tunnel, now in over 1200 ft., with good prospects; and heavy machinery is to be put on the Silver Cloud as soon as the roads will permit; and a new set of hoisting works, with powerful machinery, will immediately be put on the Advance; and also on the Flint. It is said that the Lady Franklin and the Isabelle will shortly be started up, and work will soon be inaugurated on the Marion, lately purchased by San Francisco parties. Negotiations are pending for a change in the ownership of two other permanent mines. Now is the golden opportunity for capitalists wishing to invest in mines to suit themselves on good terms, for in another year the value of mining property must naturally increase as kindred properties become developed. What with the work already laid out and in contemplation, and that which will follow in the wake of such enterprises, the present summer will be the most prosperous season Alpine has known.

EXCHEQUER (Gold and Silver)—No. IX.—In the absence of any further special information this week, it may not be without interest to mention a few facts as showing how rapidly wealth is sometimes realised by the development of silver mines. Not long ago a banker of San Francisco committed suicide while temporarily insane, owing to heavy losses, who but a year before was estimated to be worth 1,000,000*£*. per annum, realised from Nevada and California mines. His ruin was chiefly brought about by the operations of the "Frisco" house of Flood and O'Brien; it was a duel to the death between rival millionaires, and for a time no one could tell which way victory would go. At last the firm in question contrived to get information concerning the big bonanza in the Consolidated Virginia Mines (which we have fully explained upon previous occasions). This wonderful mine was believed to contain gold and silver to the value of no less than 60,000,000*£*, and down to zero went the fortunes of the rival speculator. This mine now returns half a million sterling per month to its fortunate proprietors, who accordingly control the entire money market of the Pacific Coast. What the realised wealth of the four present members of the firm of Flood and O'Brien may be no one knows, but it is an established fact that the quartet had not a farthing among them when they first settled in California a few years ago. Silver mining has created several other millionaires besides the foregoing—at the head of these stands Senator Sharon, who is estimated to be worth 8,000,000*£*, while a Mr. Jones, of Nevada, has managed to accumulate now the sum of 6,000,000*£*. In all probability these riches form only the foundation of still vaster fortunes, many indications tending to prove that mines in this district become richer the deeper the explorations are carried. The Great Comstock lode a few years ago was considered by some authorities to be practically exhausted, shafts having been sunk to nearly the greatest workable depth; so did not think the manager, however. Mr. Carlisle set to work driving a tunnel two miles long into the mountain so as to cut the lode at a much lower level than could be reached from the surface. Many regarded the experiment as extremely hazardous, but the manager's confidence has been fully justified by results, the Comstock now yielding somewhere about three quarters of a million sterling per month, and there are several other mines producing ore to the value of 500,000*£* and 100,000*£*. per month. Most of these are in the hands of local companies, so that their enormous profits are a good deal divided. It is a curious fact, well worth the attention of English investors in American silver mines, that no want of capital has ever been experienced in California in working really substantial properties, and the chances appear imminent that English investors are now about to participate in the magnificent profits of silver mines.

STOCK EXCHANGE GENERAL MARKETS.—Throughout the week business has been confined within narrow limits, Monday having

been a closed day, and the attendance of dealers scant for the remainder of the week. During such a period there is always an indisposition to embark in speculative transactions, but in addition to this there have been various political rumours in circulation tending to restrict rather than otherwise the normal stagnation, and business seems likely for some time to be restricted to a limited scale.

RAILWAYS.—The considerable depression that has taken place in the quotations of our principal railways has been attributed to various causes, but the chief one seems not to have had its full weight in the consideration—the large expenditure of new capital involved in the making of new lines and other similar works. Two of the chief railways—the London and North-Western and North-Eastern—have expended on working stock something like 16,000,000*£*. sterling; and upon seven lines representative of the varied railways, there was expended a sum approaching 1,000,000*£*. during the past six months, but in nearly every case the total expenditure for working stock was less than for the corresponding half of the preceding year. In the future this expenditure will go on, varying as new lines approach completion and the equipment needs provision, but on lines such as the Great Northern, where there are few new branches in construction, except those which will be speedily completed, there will be a decreasing amount. But where there are, as in the case of many of the lines, extensive branches for which powers have been obtained, although little or no progress has been made, the amount must in the immediate future be determined by the rate at which these works are proceeded with. But on these the expenditure has been largely for wagons to meet the increased mineral traffic, and only in small proportion for carriages, and from the dulness which has supervened in this particular branch of traffic it will, probably, be found that the whole of the estimated expenditure will not at the end of the half-year have been incurred, so that in all probability the sums to be expended to fully equip the lines in course of construction will be spread more equally over the period that construction involves, and thus the strain of an excessive issue of new capital may be avoided in part, at any rate during the deepest depths of trade depression. We confess to a belief that before the end of the present year a recovery will set in, unless untoward political events intervene; for to a large extent new branches will be opened before the year is out, making capital long locked up remunerative, and developing new sources of traffic, contributing a considerable quota to the returns. As the expenditure for rolling-stock is the inevitable preliminary to the making of capital remunerative, the largeness of the sums spent during the last year, and now being expended, are in themselves hopeful auguries of the largeness of the expectations to be formed of the revenue to be thus earned.

FOREIGN BONDS.—Russian stocks have been largely sold, resulting in a corresponding decline, some importance clearly being attached to the statement that hitherto the quotations have been supported by the continuous purchases on the part of agents employed by the Russian Government. Hitherto financial soundness was held to be the prominent element guarding the investing value of these stocks; but now, as unhappily in too many other cases, this appears to be gradually crumbling away.

MISCELLANEOUS.—The most notable feature here has been some slight recovery in a few of the Erie issues, in response to better quotations from New York.

* * * A visit to the Yorkshire lead mines, and attending the West Patelley Bridge Lead Mines (statutory) meeting, must be accepted as our apology if usual correspondence has in any way been neglected.

GORSEDDA JUNCTION AND PORTMADOC RAILWAY, CARNARVONSHIRE.

THE EREINIOG PEAT FUEL AND FIRE-BRICK WORKS.

Some time since we gave our readers an account of the opening of the above-named 2-ft. gauge line of railway, which runs from Portmadoc up to the head of the Pennant Valley, Carnarvonshire. Situated at Ereiniog, about five miles from Portmadoc, adjoining the Gorseddau Junction and Portmadoc Railway, are the Ereiniog Peat and Fire-Brick Works. The very remarkable peat deposit on which these works are situated extends over about 550 acres, and was taken on a long lease some time since from J. R. Ormsby Gore, Esq., M.P., who has lately been created a peer under the title of Lord Harlech. It is claimed by those who are working this property that the operations at Ereiniog have solved the great peat question.

The non-success of all the attempts hitherto made to deal with peat commercially has been owing mainly to the fact that nearly all the deposits yet opened upon have been mere mosses. At all the peat works hitherto established the material, being mossy peat, has to pass through the process of pulping and disintegrating before it can be dried and rendered fit for use. The expense of machinery for this purpose, as well as the cost of working it, have hitherto caused the failure of all attempts to utilise the peat to a profit. In the Ereiniog beds, however, the material has been prepared by Nature for immediate use, and the peat is many centuries, if not thousands of years, older than most known deposits; it is consequently more matured, and may be described as a bed of incipient coal lying on the surface of the earth.

The Ereiniog deposit is, moreover, so situated that it can be thoroughly drained, and this has, in fact, been accomplished by the construction of a deep adit, the bog being cross-cut in all directions so as to bring the drainage into this level, and what a short time since was a mere swamp is now solid peat ground. The peat is cut from the bed by long tools called slanes, and is then divided into lengths of 9 inches, and put to dry on the ground without any artificial heat; so great is the coherent power of the peat that immediately it is cut it may be placed on end. The peat dries in about 14 days in the summer half of the year, and becomes black and solid like coal, being then immediately fit for use. It is believed that a simple plan of drying the peat in a long shed-like stove will enable the process of drying to be carried on continuously throughout the year.

The peat deposits in the neighbourhood have for a long time been locally appreciated, but only to a small extent utilised. Of late years the landlords in the district have forbidden the cutting of peat, except for their tenants' own use. Possibly they may have become aware of the greatly increasing prospective value of peat in a district so removed from a coal supply. The Ereiniog peat deposit is practically inexhaustible; its thickness in some places is over 20 ft., and over the whole area of 550 acres it has an average depth of 12 ft. The supply will be limited solely by the demand, it being simply a question of labour. The district commanded by the undertaking is large, and the population considerable.

The fire-clay deposit lies immediately under the peat over a continuous area of 140 acres. It has been tested by borings in 18 places in this area, and is found to vary from 6 to 8 ft. in depth. The clay has been subjected to a heat of 10,000° without yielding. As the present selling price of the nearest bricks to the Portmadoc district (those from Ruabon) is about 100*s*. per 1000, and from 60*s*. to 65*s*. for common bricks, it is believed that by the opening up of the Ereiniog clay bed the whole surrounding neighbourhood will derive much benefit, as although stone is in many parts of the district abundant, bricks are in many respects preferable, especially in cases where time is an object in building. Two analyses of the clay recently made gave 61.35 and 65.60 of silica respectively. We hope shortly to give some description of the other properties adjacent to the route of the above new line of railway.

UTILISING THE WASTE HEAT OF STEAM BOILERS.—The improved apparatus invented by Mr. JAMES WILSON, of Ossett, near Wakefield, is constructed with a capacious water space, into which project recesses of a height equal to that of the boiler flues, and of a width exceeding the height thereof. Through these recesses are passed tubes arranged in a vertical direction. The recesses are surrounded on all sides but the front with water space, and the tubes serve to effect a circulation of the water. The said apparatus is set close against the rear end of the boiler flues in such a manner that the products of combustion pass therethrough into and around the said

recesses, and return therethrough along exterior side flues formed along or around the boiler.

THE IRON INDUSTRIES OF GLOUCESTER-SHIRE, FOREST OF DEAN.

By RICHARD MEADE, Assistant Keeper of Mining Records,
Museum of Practical Geology.

[Continued from page 608.]

IRON ORE USED IN MANUFACTURE OF PIG-IRON.—In a previous notice, when considering the distribution of the hematite ores, the produce of the Forest of Dean, the quantities retained in the district for consumption in the ironworks was distinguished from that sent to South Wales, Staffordshire, and other places. Now, it will be convenient to refer in detail to these totals, showing the quantities of ore retained for reduction by the several ironworks; these details will be seen in the annexed abstract:

Forest of Dean hematite consumed in furnaces.

Year.	Cinderford.	Parkend.	Soudley.	Total.
1855	28,000	29,818	—	57,818
1857	29,000	27,732	—	56,732
1858	46,000	16,712	—	56,712
1859	44,000	17,655	1,800	63,455
1860	43,700	16,796	7,500	67,996
1861	42,300	19,640	528	62,428
1862	61,625	17,100	17,870	99,595
1863	—	—	—	87,111
1867	61,311	30,000	10,000	101,311
1869	64,793	33,508	11,500	108,801
1871	60,000	52,725	20,600	133,325
1872	51,743	44,137	23,600	119,485
1873	—	—	—	74,019
1874	—	—	—	92,150

The quantities of ore above quoted refer alone to the hematite ores of the Forest; of the other ores brought into the district and used in admixture with the Forest ores there is no account. The quantity thus received is not considerable, and in addition to this a small proportion, it is understood, of mill furnace cinder, is employed in pig-iron manufacture. It is variously stated that from 55 to 60 cwt.s. of raw ore of all kinds, including a small percentage of mill furnace cinder, is the average quantity required to make a ton of pig iron; the percentage of iron contained in the ores varying those raised in the north-west of the Forest yielding from 33 per cent., while the ores on the eastern side yield as much as 63 per cent. of metallic iron. In the preparation of these ores before smelting it is usual to subject them to the process of roasting or calcination, by which the metal is concentrated into a smaller weight by the removal of water, carbonic acid, &c. In the higher class of ores of the Forest the iron is concentrated by calcination to the extent of from 10 to 12 per cent., the fragments being rendered more porous and susceptible of being more readily changed in the subsequent operations of smelting in the furnace.

It may be interesting to many to note the distribution of the Forest ore, showing the quantities sent from the eastern and western side in each of the following years in the Forest of Dean:—

Years.	Eastern side.	Western side.	Total raised.
1858	55,450	53,813	109,263
1857	56,475	71,079	127,554
1858	71,099	36,554	107,652
1859	62,557	43,735	106,292
1861	64,759	33,091	100,419
1862	68,431	6,477	108,908
1865	33,822	108,985	142,807
1867	32,231	123,833	156,069
1869	34,447	100,148	134,595

In the above returns for the year 1865 and subsequent years the ore consumed in the Cinderford and other furnaces is included in the western side, while in years previous to 1865 the ore used in the furnaces is included in the quantities distributed on the eastern side of the Forest. Since the year 1869 the distribution of the Forest ore is recorded in a different form, which may be seen in a previous notice in this Journal, dated April 1.

The spathose ore deposits of the Brendon Hills is, as previously stated, worked by the Ebwbb Vale Iron Company, the ore being conveyed to the works of the same name in Monmouthshire. This ore when calcined loses in weight to the extent of 34.29 per cent., the average amount of metallic iron in the raw ore averaging 34 to 35 per cent., which by calcination is increased to 51 percent, in which form it is more valuable as a burthen, 1 ton of pig iron produced from the ore in this form requiring 1.93 tons of calcined ore, equivalent to raw ore of 2.89 tons. Mr. John Spiller, who has carefully examined these ores, gives the following elementary analysis of the ore after calcination, including the insoluble residue:—

Metallic iron	Combined with oxygen	Combined with oxygen

<tbl_r cells="3" ix="2"

Mining Correspondence.

BRITISH MINES.

ABERDAUNANT.—S. Tay, June 7: Deep Level: We have cleared all the stuff from the south cross-cut, and are now stoping the bottom of it, and blasting down by the side to make it wider, which will be finished and the tramroad laid down by the end of this week.—No. 2 Adit: The ground is a little better for driving; the lode is large, and occasionally producing stones of lead.—No. 1 Adit: The ground is favourable for driving, and the men are making good progress. The lode is large and of a kindly appearance for producing mineral. The new shaft is down 7 fms. 1 ft. In the east part of the sett (Crowlwm), in driving the cross-cut towards the south lode, we have seen a little lead between the joints of the rock.

BAMFYLDE.—J. Juleff, June 8: The stopes in the back of the 112 continue to look exceedingly well. No. 1 stop is worth 10*t*. per fathom, and No. 2 stop is worth 15*t*. per fathom. In the 112 end west the lode continues to be worth 15*t*. per fathom. The lode in the 102 end west is worth 5*t*. per fathom. I am glad to say the surface water is again increasing for driving the large pumping wheel with more speed. From the fact of the copper ore improving in quality in the bottom of the mine, I have every confidence in the future success of the property.

BEDFORD UNITED.—William Phillips, June 8: The engine shaft is being sunk rapidly, and in the course of another week we hope to make it good 12 fms. deep. The lode in the 115 east is still worth 20*t*. per fathom. The cross-cut from the 115 west is being continued to intersect the south part of the lode. The 103 east is improved, and is looking more promising; now worth about 12*t*. per fathom. Driving by the side of the lode is continued in the 1-3 west. The stopes generally are much the same as for some time past.—South Lode: Through mistake, or misprint, our report in the Journal of last week reads contrary to what was meant. On account of the continuance of dry weather we have been enabled to resume operations on this lode; and every effort is still being made to clear the rise through the surface, which we hope to do in a very short time.

BLUE HILLS.—S. Bennetts, A. Gripe, June 3: We have cut through the lode above the gossan referred to in our last report to see how it looked just in the heave, and find it a most promising-looking lode, although not very productive, and is about 2 ft. wide. This first part of the gossan shifted the lode just across the shaft, where it is 4*t*. wide when cut off by the main part of the gossan; from the appearance of the ground in the rise (which is now 4 fms. up) the north section of the lode is near at hand.

CATHEDRAL.—J. Michell, June 5: Setting Report: The engine shaft to sink below the 42, by six men and three boys, for 3*t*. fm., at 3*t*. 10*t*.; the lode is worth 10*t*. to 20*t*. per fathom. The 42 to drive east, by three men and three boys, at 5*t*. 10*t*. per fathom; lode 3*t*. wide, worth about 7*t*. per fathom. The 30, to drive east of shaft, by four men, at 2*t*. 5*t*. per fathom; lode 2*t*. wide, composed of gossan, and letting out a quantity of water. The adit level to drive west of cross-course, on the north lode, by two men and two boys, at 5*t*. per fathom; lode producing gossan, spar, with stones and tin.

CWM Dwyfor.—J. Jewell, June 8: Stewart's Shaft: The lode (No. 4 south), in sinking this shaft below the 10, is nearly all the size of the shaft, and is producing saving work for lead.—Level on No. 4 Lode, South: The lode in this level, driving east of Stewart's shaft, is 2*t*. wide, and is presenting a better appearance. I hope by the end of this month we shall meet with the large side seen at surface, at the eastern end of the open cut on this lode.—Level on No. 3 Lode, South: The men are still desiring the lode in this level, driving east of the south cross-cut. We shall take down the lode next week; when last taken down it yielded fully 40 cts. of silver lead ore per fathom. We are getting ready another parcel of lead ore for the market.

CWMYSWITH.—June 6: The lode in Michell's level west is still 4*t*. wide; worth 12*t*. of lead ore per fathom; a nice, kindly lode. The rise in the back of Michell's level and the winze in the bottom of the Rosa level, both on the new lode, are still poor. In Gill's upper level cross-cut north the ground is hard for driving. Our stopes and tribute pitches are looking just as usual. We are making fair progress with our surface work, and shall be ready for the machinery soon.

DE BROKE.—J. Phillips, June 5: In Wilson's shaft the ground is rather more square for sinking, being partly on the branches of spar and compact killas forming the south part of the lode. The 25 east is not so productive, the lode being disturbed by a very jointed, present value 1*t*. per fathom. The stopes east of the rise is worth 3*t*. per fathom. In the stopes west of the junction a level has been extended east to the counter lode. In one ground worth 1*t*. per fathom. The stopes is the same value. I intend to sample 12 tons of lead ore next Saturday.

DEVON GREAT CONSOLS.—June 9: When Josiah Richards's engine-shaft is in regular course of sinking below the 2*t*, and fair progress continues to be made.—Richard's Engine Shaft: In the 6*t*. west, an 1*t*. cross-cut on south part of lode, the lode is worth 3 tons of ore or 12*t*. per fathom, and in same level, east of Castle cross-cut, on south part of lode, the lode is worth 3 tons of ore or 8*t*. per fathom.—Wheel Emma: Thomas's Engine-Shaft: In the 2*t*. east the ground is being driven to the altogether 10*t*. wide, composed of a mixture of quartz, arsenical muriate, capel, killas, and a little ore.—New Shaft, New South Lode: In the 16*t*. east the lode at present is disturbed by cross branches. In the present end the lode is 4*t*. wide, and worth 1*t*. tons of ore or 12*t*. per fathom. The lode in the 115 east is 5*t*. wide, a good course of ore, worth 10 tons or 4*t*. per fathom. In the 100 east the lode is 4*t*. wide, and worth 3 tons of ore or 15*t*. per fathom. This driving is suspended for the present, and the men are put to drive south for the purpose of intersecting the south part of the lode, and also for draining Maunder's winze, sinking below the 115, in which the water is fast increasing. In Maunder's winze, sinking below the 115 east, on the south part of the lode, the lode is a good course of ore, worth 10 tons or 4*t*. per fathom.

EAST BASSET.—R. Pryor, E. Adams, June 7: There has been no noteworthy change taken place throughout this mine during the past week.

EAST VAN.—W. Williams, June 5: Tempest shaft is down 32 fms. We are driving both cross-cuts at the 25 as quickly as possible. The cross-cut south is driven 22 ft., and north 18 ft. We are still having spots of ore. Although we are at this point 70 fms. deep from surface, still the character of the ground indicates that we are shallow. Another week's crossing will throw light upon matters.

FRANK MILLS.—James R. Adams, June 8: Setting Report: The engine shaft is sunk 9 fms. below the 16*t*; set to sink by twelve men, at 2*t*. per fm. The 100 to drive north of engine-shaft, on west lode, by four men, at 4*t*. per fathom; the lode is of a very promising appearance, and produces lead ore. The 15*t*. to drive south of engine-shaft, on west lode, by four men, at 3*t*. 5*t*. per fathom; the lode here has much improved! In the last few feet driving, now producing 8*t*. tons of lead ore per fathom, and showing strong indications of further improving. This meeting with this discovery of lead below the great mass of spathose iron ore speaks well for the future prospects of the mine in depth, and looking at the very favourable change in the strata and composition of the lodes below the 115, we have every reason to be leye that a permanent and payable mine will be found below the spathose iron.

PARYS MOUNTAIN.—Thos. Mitchell, June 8: The ground in the 90 cross-cut south is looking exceedingly promising, with a further increase of water issuing from the middle of the fore-streets. The 90, east of engine-shaft, is producing good patches of copper ore, but the ground has become rather hard and spar for driving. The 45 east continues to look very well, which shows that the ore ground is lengthening in this direction. No change worthy of notice at any other point.

FATELEY BRIDGE.—C. Williams, June 8: The Lump vein, going east in the south cross-cut, in the 10, is looking remarkably well, and the rich course of ore that went down in the sole of our drift, a few yards behind the present forecast, seems to be rising up rapidly over the end, and I have every reason to believe that we shall have a very productive lode in a few yards further driving, worth at present 18*t*. per fathom for lead ore.

FIELDING'S VEN.—Fielding's vein, going north west in the east cross-cut, in the 20, is 4*t*. 6*t*. in. in width, and producing 11*t*. ton of lead ore per fathom, an likely to improve. The same vein in the south-east end will produce 1*t*. ton of lead ore per fathom, and looking highly promising.

THE WEST CROSS-CUT.—The west cross-cut, in the 25, is without change. The engine-shaft, sinking under the 2*t*, is down 8*t*. fms. It is, in strong limestone formation of promising character, and no doubt when the vein is intersected it will be found as rich as it was left in the top workings—in solid metal. The Prinzip vein is without any material change since my last, still producing strong mixture of lead ore; ground rather light to work.—Gillifield Level: The Suse vein, going east from the shaft under this level, is improving, now producing 24*t*. tons of lead ore per fathom, and very promising. The stopes over this level is producing 1*t*. ton of lead ore per fathom. Dressing, &c., going on regularly.

PEDAN DREA UNITED.—Wm. Tregay, W. Prideaux, J. Pope, June 3: Sump: The lode in the 160 west end is worth 10*t*. per fathom. There has not been much progress made in this end for the week, as we have had to stop the engine for 12 hours in order to repair balance bob; the water is now nearly in fork. In the 140 west end the lode (Martin's) is worth 10*t*. per fathom.—Cobbler's Shaft: The lode here is worth 10*t*. per fathom. In the 130 west end the lode (Martin's) is worth 12*t*. per fathom.—Cardozo's: In the 100 west end the lode (north) is worth 8*t*. per fathom. In the 100 west end the lode (north) is worth 8*t*. per fm. In the 90 west end the lode (north) is worth 20*t*. per fathom. In the 80 west end the lode (north) is worth 12*t*. per fathom. In the 70 west end the lode (north) is worth 8*t*. per fathom. In the 60 west end the lode (north) is worth 12*t*. per fathom. In the 47 west end the lode (north) is worth 8*t*. per fathom. There are no other changes to report.

PENHALLS.—S. Bennetts, W. Higgins, June 3: Both the 70 east and west ends continue much the same as last reported on. The 60 east end is worth 8*t*. per fm., and the same level west, on the same section of the lode, 10*t*. per fathom. The lode in the 50 north is from 2 to 3*t*. wide, containing some good stones of tin, but as yet the end is too near the cross-course to see the lode in a settled state. The 45 west is worth 12*t*. per fathom, and the 45 east of the Shop shaft, is worth 8*t*. per fathom. The various stopes above the 50 are not quite so productive as they have been, while those above the 60 are opening out very satisfactorily.

PENNERLEY.—W. T. Harris, J. Dudgeon, June 8: There is no particular change in the mine calling for remark. The various points are in full operation, making good progress, and quite equal in value to what was given in our setting report of last week. We purpose to sample on Monday next the usual quantity of lead.

GREAT DYLIFFE.—E. Rogers, June 7: The shaftmen are making good progress in sinking the engine-shaft below the 12*t*. I hope by not cutting fully through the lode to be able to go down a convenient depth for dropping the sinking lift. In most of all the other points throughout the mine we are driving and sinking by the side of the lode for dispatch.

GREAT RETTALLACK.—John Harris, June 3: Fair progress is being made in driving the cross-cut south through the lode in the 4*t*, but I have no change to report in its character, the end passing through seams of killas and decomposed white iron, with a little tin.

HINSTON DOWN CONSOLS.—J. Richards, June 8: Bailey's Shaft: The cutting of palls at the 160 progresses satisfactorily. In the 160 west there is no change, the lode continuing to produce a little copper ore. The lode in the 150 west is also disturbed by the cross-course; it produces, however, stones of rich copper ore. The lode in Rowe's winze, sinking below the 170 west, is 3*t*. wide, producing saving work for copper ore. In the stopes in the bottom of the 15*t*. west of Rowe's winze, the lode is worth 5 tons of ore or 20*t*. per fathom. In Nicholl's winze, sinking below the 150 west, the lode is 3*t*. 2*t*. wide, and worth for length carried (10*t*. fm.) fully 10 tons of ore or 50*t*. per fathom. The lode in the three stopes in the back of the 150 west is worth on an average 5 tons of ore or 15*t*. per fathom. In the 140 west the driving is still continued in a northerly direction. The lode in the two stopes in the bottom of the 140 west is worth on an average 4 tons of ore or 10*t*. per fathom.

LADY WELL.—A. Waters, June 8: Things are going on here as for some time past. Trimmers are getting fair wages. We have to day sold 20 tons of lead ore, realising 9*t*.

Llanrhaeadr.—Capt. E. Pascoe, June 7: The ground in the deep adit cross-cut is very much harder; the forecast is still letting out water. There is also a little spar on the face. We have commenced the level west of winze, below No. 4, with No. 4 level. We shall now timber the top of rise, and hang a winze, that we may not interfere with the other winzes. We shall draw our lead-tail through the newly-hung rise, and lay rails in the level driven on the north part of the lode, so that the men may have no hindrance in sinking. It will take a little time before we shall be ready for sinking the winze. I have put one man and one boy to stope over No. 3; after a little preparatory work this stope will pay well for awhile. I trust something else will turn up against them.

MARKE VALLEY.—William George, James Stenlake, Francis Renals, June 2: Setting Report: To drive the 148 cross-cut south, from Salisbury shaft, by nine men, at 3*t*. per fathom; head the ground continues hard, consequently the progress is slow. To drive the 150 west, on Marke's lode, by four men, at 15*t*. per fathom, yielding 1*t*. ton of ore per fathom. To stop the back of the 148, on Marke's lode, by two men, at 3*t*. 10*t*. per fathom; the lode in this end

has a very promising appearance, and yields some very good ore, but at present not sufficient to value, yet we are very hopeful from its character, as well as from the quantity of water now issuing, that we shall get an improvement shortly.

To stop the bottom of the 160, on Marke's lode, by four men, at 6*t*. per fathom, worth 5 tons of ore per fathom. To stop the bottom of the 150, on south part of Rosedown lode, by four men, at 7*t*. 10*t*. per fathom, worth 6 to 7 tons of ore per fathom. To rise a winze in back of 70, on Rosedown lode, by two men at 8*t*. per fathom, worth 1*t*. per fathom. To stop the back of 70, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 8*t*. per fathom, worth 2 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To stop the back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of ore per fathom. To rise a winze in back of 50, on Rosedown lode, by four men, at 4*t*. 1*t*. per fathom, worth 3 tons of

In the 140 cross-cut we have passed through a branch containing tin; the main lode is near at hand, and may be met with at any time. No other change worthy of note.

— June 8: North Shaft: The 130, east end, is letting out more water; we shall suspend the same for a few days to see whether the water will drain down a little. The lode in the end is worth 12/- per fathom. We are breaking ledgestuff in the 140 cross-cut today, but the main ore-bearing part is still before us.

WHEAL UNY.—W. Rich, M. Rogers, W. Betts, June 3: The 110 end, east of King's, is worth 8/- per fathom. The winze in the bottom of this level is worth 12/- per fathom. The 120 east worth 12/- per fathom. The rise in the back of 15/-, this level is worth 10/- per fathom. The 110 east is worth 12/- per fathom. The 150, east of Goodings', is worth 5/- per fathom. The 150, west of incline, is worth 12/- per fathom. A winze in the bottom of the 150, west of the sump, is now worth 6/- per fathom.

WHEAL KITTY St Agnes.—S. Davey, R. Harris, June 3: New Shaft: Pryor's Lode: In the 154 fm. level driving north of shaft we have cut what we believe to be the bottom cap of the lode, which is hard and wet. We hope in the course of another week to open sufficient to give particulars. The eastern mine would have been thoroughly drained but for the breaking of the top door piece in the 44 plunger lift last night. This is being changed, and we hope to be ready for work in a few hours. The lode in the 142, driving west of shaft, is 4 ft. wide, worth 12/- for the 130, per fathom, a good looking lode. The lode in the 142, driving east of shaft, is worth for the 130, per fathom. The lode in the 130, driving west, is 2½ ft. wide, worth for the 100, per fathom. The lode in the 130, driving west of shaft, is worth for the 130, per fathom. The lode in the 65, driving west of shaft, is not yet taken up, but shall do so in the course of another week. The lode in the winze sinking below the eastern adit level is producing a little tin, but nothing to save. There is no change in either the 100 or 90 at sump, worth respectively 6/- and 7/- per fathom.

THE ALMADA AND TIRITO CONSOLIDATED SILVER MINING COMPANY (LIMITED).

MINA GRANDE AND DIOS PADRE.

Frank W. Breach, March 30: The 12 fm. level in Mina Grande improves, but is very bad. The tunnel end wanted only 15 ft. to reach the Dios Padre on Saturday last, and is in the same ground, hard, but favourable for driving. In the rise south of the end we still have some good stones of ore—green and black about equally mixed, but without zinc.

April 6:—The Mina Grande 12 fm. level is improving as we drive to the south, and the rise also shows more ore. As we are now opening out the works the out, and from this part of the mine will increase. We are now cutting the plat at the shaft in this level to prepare for another sink. In the tunnel end we are within 8 ft. of the Dios Padre boundary, and have more space in the end.

April 27.—Telegram received from Mr. Breach: "Mina Grande ground at present disordered by limestone in the 12 fm. level. Labour abundant."

June 6.—Telegram received from Mr. Breach: "Lode west of cross-cut 3 ft. wide, ore black, coppery, and looking well. Ore vein, tunnel end, promising. Mina Grande hole poor in the 12 fm. level."

PROVIDENCIA, TIRITO, AND NEW EAST LODE.

Frank W. Breach, March 3: Underground the stopes throughout remain the same as last week, and the improvement in the back of the New East lode continues. In the Providencia Mine the cross cuts in the 32 and 10 fm. levels east are in the same ground, rather better for working, and although almost a pure limestone it is not country ground. The cross-cut east in the upper works in the Providencia is in the footwall, and we find the lode in that part has an eastern violence. In this cross cut we found a vein of green ore that perhaps may pay to follow, but like all the lode in this mine it is only balls of ore. We are now driving to the north on it. In the Tirito we are cross cutting on the level of the tunnel to show for the new east lode further to the south, and although after driving through an apparent horse of ground we cut spar with very good copper ore, it does not yet look very promising.

April 6:—In the Providencia Mine the stopes remain as usual. In the cross cuts in the 32 and 10 fm. levels the ground continues the same. From the ladder way leading from the tunnel to the Purisima we have commenced a cross-cut in the hope of striking the New East lode 16 fms. above the tunnel level; we are now driving through horse spar. In the cross-cut on the tunnel level in the Tirito Mine to try for the New East lode further to the south, we are now following the one reported last week. In the stones over this level we have now a vein of very good black and green ore, of which the vein is composed. The engine-shaft is still in easy ground. We are now down 30 ft. below the 32. I omitted to mention that after some little trouble with the water we have commenced to sink a winze in the New East lode, and have very good ore and comparatively dry ground. I am now making out the accounts for last month, and I find all classes of ore assay well for copper, varying from 5% per cent. to 8% per cent. by wet assay.

April 27.—Telegram received from Mr. Breach: "New East lode improving. The directors have received transverse sections of the Mina Grande and Tirito Mines, which can be seen at the offices of the company. The first of these is especially important, as proving distinctly that there are two large branches in the Mina Grande which will probably join about 20 fms. under the tunnel level."

FOREIGN MINES.

ST. JOHN DEL REY.—The dividend to be recommended at the approaching meeting, on the 28th inst., will be 25 per cent. for the half year.

CAPE COPPER.—At a meeting of the directors of this company, held at the offices, on Wednesday, a dividend of 20% per share, free of income tax, was declared, payable on June 24.

ST. JOHN DEL REY.—Telegram from Morro Velho, dated Rio de Janeiro, June 1: Production eleven days, second division of May, 15,510 ohs.; yield 75 ohs. per ton.

DON PEDRO.—Captain's report, May 9: Stopping: The incline in the bottom of the No. 2 stop in the Canoa has been suspended, and the stop itself resumed. Other stopes nothing new, every point in the mine being poor. Drainage: Davison's wheel was stopped 3½ hours on the 1st to fix the 6 inch lift, which was put to work on the 2d, when the wire rope broke. The self acting blusher took the water off Davison's wheel in a very satisfactory manner. The wheel was idle 4½ hours; water jerked 1½ A.M. on the 8th, and sinking resumed, but about 12 m.p.h. the water rose a little and stopped the sinking. Surface Explorations: North Gully: From the western driving we have commenced an incline rise on the lode. The present end is about 20 in. thick, and of low quality. In the incline two fissures have been met with one over the other. We have commenced a vertical rise below them to prove whether the lode continues. The vertical rise from the old exploration level has been communicated to the incline. No auriferous ground was met with in this rise. The present appearance of this exploration is most disconcerting, the lode eastward being disordered, and westward toward the outcrop we cannot, as at present seen, have much ground to come away.

Telegram, Rio, June 5: Production for the month (May) 2200 ohs.

RITCHIE'S CONSOLIDATED.—Cablegram from the mine at Eureka, Nevada—Hall, London: Week's run, \$40,000.

Cablegram from the mine at Eureka, Nevada—Hall, London: Struck ore in the 90-ft. drift. Can't say whether in lode, but 9 ft. thick.

CHICAGO (Silver).—Cablegram from Mr. W. S. Golde, the superintendent at the mine, I have remitted you by draft 2500.

ALMADA AND TIRITO.—Cablegram from Mr. Breach: "Dios Padre Mine—Lo west cross-cut 3 ft. wide, ore black, coppery; looking well ore vein; tunnel east promising." Mina Grande lode poor in the 12 fm. level. April loss, 3½d.

EBERHARDT AND AURORA.—Capt. F. Drake has handed to the directors the following telegram from his brother, in charge at the mines—22,000' produced for the month from May 1 to June 6. No new development.

CAP'T. COOPER.—Extract from letter received from Capt. Tonkin, dated Cape Town, May 4: By the last letters I received from the underground agents at Oudekraal, the 50 fm. level east is reported to be worth 5 tons of rich quality copper ore per fathom, and a winze that we started to sink below the 68 in the eastern part of the mine is looking well. The 68 fm. level east is rather poor, but the stopes in the immediate neighbourhood are yielding very well indeed.

Despatched received from the colony to day (June 8)—Returns for April: Gold, 970 tons of 27 per cent.; Spectak, 40 tons of 33 per cent.

CEDAR CREEK.—F. B. Lindum, May 19: I last had this pleasure on the 11th inst., since when work has continually progressed, excepting in the Badger claim and Yankee Tunnel. In the Badger claim we had the misfortune on the 11th inst. of having the small tunnel leading into the shaft completely obstructed by the caving of a high bank of fine gravel, which was overhanging. We realised from the commencement of washing that it was liable to fall at any moment, and were cutting the bank so as to have it fall away from the tunnel, but supported on drift timbers it came down sooner than we desire. We had taken the precaution to cover the shaft above, which alone prevented it from being filled. We were obliged to go back to solid gravel and ran an incline into the small tunnel before we could resume washing, so that it was not until last evening that it was sufficiently cleared away for men to work safely in the tunnel below. When the cave down we immediately turned the water into the Yankees, and resumed washing them in, so that with the exception of the slight cost of running the incline the damage would not have amounted to anything were it not that we were obliged to spend tunnelling. The pit is now clear, however, and we are washing the Yankees claim is now in good working order, and runs alternately with the Badger. The Badger claim continues washing to good advantage. The bank of gravel is very poor, but being soft we are enabled to remove it very rapidly. The Jelos-plate claim has disappointed me so sadly that after we have washed off the bottom, which we are now engaged in doing, and which we will finish in about 10 days, I do not propose to wash therein any more until Yankee Tunnel is completed; for either we do not save the gold, owing to our short string of sluices, or it does not lay so high on that side of the claim. The Central claim we cleaned up on the 11th and 12th instant after a short run of 1½ days, realising about \$1450. This claim is worked out on the present level, and I have obtained from the owners of the Little Pin Top claim the right of way through their ground, whereby I can obtain a bank of the lower gravel of from 40 to 60 ft. extending over a portion of the north-west corner—enough I think to occupy another season. This claim has not yet come to fruition, but has always paid full rates for water, which I think it will continue to do. The Gold Run claim has extended its bedrock cuts so near the bank that we can reasonably expect the current run to be a good run for that claim. I expect ere this to be enabled to forward a cost-sheet for April, but as I am not yet in receipt of the mint certificate I cannot do so. The enclosed letter from the bank explains the cause of delay.—Water Ditches: Our ditches are in good condition. Our sales as yet are not very heavy, as none of our customers excepting the Gold Run Hydraulic Mining Company (Limited) are in a condition to run a few more weeks. All being engaged opening new claims.

BUDSLEY CREEK.—G. S. Powers, May 19: We are running steadily, but expect to have a blast ready for explosion in the main channel by the 20th inst., but owing to the cemented condition of the gravel we have not been able to get the powder drifts ready, and from the present outlook shall not get them ready before the 22nd or 23rd of the present month. I shall then make a run of at least 12 days before returning with the message, which will make it some days later than usual time. We yesterday exploded a blast at Red Dog of 40 kegs, which I am sorry to inform you is almost a total failure, owing to the west rim rock

coming in such close contact with the north cross-cut, causing the bank to cleave from the rock, letting the contents of both cross-cuts to escape without taking but very little effect upon the bank. The loss of the powder was not so much as the time it will consume to re-blast the drift, which will have to be done before the ground can be washed.

EXCHEQUER (Gold and Silver).—Lewis Chalmers, May 15: In consequence of my absence at Peavine, on a visit of inspection of the O'Hara furnace, you have no report from me for the week ending May 6. On that day the engine-shaft was down 346 ft., the rock being softer, and therefore more easily worked than during the preceding week. The north drift at the 300 was in 130 ft. from cross-cut. The body of quartz in the face is gradually widening, and shows some fine light ruby, improving again as we drive northward and near the rich schists in the 200. The north drift on the 200 was in 421 ft. from engine-shaft, with no material change. The road to the mine is not yet passable for teams. On the 13th the engine-shaft was down 350 ft. The north drift from the 200 was driven 11 ft. The upcast at the 140 has been timbered, and is again ready for stopping north of winze. The 300 is caving, so I had to stop running until I can get the team up to haul stull timbers. I am well pleased with the O'Hara furnace; I think you can rely on taking out 90 to 95 per cent. out of our high-grade and 50 to 60 per cent. from low-grade ore, at a cost of \$3 per ton for roasting, and that your bullion will be over 900 fine. I am now grading for the new building in which the furnace is to be placed.

ESTARENA UNITED.—Produce for May—From Val Toppa, 199 ohs. 0 dwts. 20 grs. of gold, obtained from 375-818 metric tons ore, average yield, 10 dwts. 14 grs. per ton; Pestarena, 49 ohs. 1 dwts. 4 grs., from 98-666 metric tons; average, 10 dwts. per ton; total produce, 248 ohs. 2 dwts.

ESENSBERG (Lead, Mining and Smelting).—C. Craze, June 5: Victoria Shaft:

After having made every effort possible with the pumps on the mine and failed to drain the shaft, we ordered a new door piece, working barrel, &c., for a 7-in. draw-ing-lift; these were delivered on the mine on Saturday May 27, and on Tuesday the 30th, we completed fixing the same by the side of our 15-inch lift, and I am pleased to say after pumping four days at the rate of 18 to 20 strokes per minute we have been successful in draining the bottom of the shaft, but the water is still very fast, and will require the two pumps going at the rate of 18 strokes per minute to keep it under with the small H. T. pump assisting the plunger. Yesterday the bucket rod of the large pump broke, and while this was being repaired the water rose up again to the 14; I hope, however, if we have no more lets to get to the bottom of the shaft to-morrow, when we shall resume driving the 22 cross-cut towards the lode without delay. The 14, west of the shaft, was driven about 7 ft. in the month, the last 4 ft. of which has not been so good, having been disordered by a cross-head; at present the lode is composed of ironstone and gossan, very similar to the lode east in open-cut, where you had some rich deposits of carbonate. We have now set to cross cut it north to ascertain its size, and to see if there is a better part in that direction. The lode in the 14, east of shaft, has also been thrown a little north by a cross head, which is underlying west very fast; I expected to meet with this, having seen the same in the shallow level driven east of the new shaft, where it had a similar effect upon the lode. We have cut north on this about 6 ft., and find an ore lode carrying on with it; the last 6 ft. driven produced 2 tons of good ore, and I have every confidence that we shall have a good lode to the east of this point. Our engine and pitwork, considering the fast rate of working, are doing splendidly, and are in good order.

LINARES.—May 31: The lode in the 100, driving east of Warne's engine shaft, is defined in value, but is still large and strong, yielding ¼ ton of lead ore per fathom. In the 100 west of this shaft the lode is regular, and worth ½ ton per fathom. The 85, west of Crosby's shaft, is unproductive. Good progress is being made in the 105, south of Peill's shaft. The 90, east of Peill's, is worth ½ ton per fathom; and the same level west yields ½ ton per fathom. The 65, west of Peill's, continues unproductive. The lode in the 55, west of Peill's, yields ½ ton per fathom. In the 50, west of San Francisco shaft, the lode is changeable, and is again improving; worth 1 ton per fathom. The 60, east of San Francisco, shaft, where it had a similar effect upon the lode. We have cut north on this about 6 ft., and find an ore lode carrying on with it; the last 6 ft. driven produced 2 tons of good ore, and I have every confidence that we shall have a good lode to the east of this point. Our engine and pitwork, considering the fast rate of working, are doing splendidly, and are in good order.

QUINTINOS Mine: The ground in the 90 cross-cut, south of Taylor's, is very hard. The 80, east and west of Taylor's engine shaft, and the 65, east of Addis', are all unproductive. The 55, east of Addis', is worth 1 ton per fathom; this is holed to the level driving west from Henry's shaft. The 55, west of San Carlos, is communicating with the last-named level. The 65 and 85, west of San Carlos, are both poor. The lode in the 80, east of this shaft, is worth 2 tons per fathom. The 65, east of San Carlos, and the 45, east of Judd's, are both without ore. No lode has yet been met with in the 32 cross-cut north of Judd's. In Addis' shaft, sinking below the 65, the men are doing good labour. Cicero's winze sinking below the 45, and Riea's winze below the 55, are both unproductive. In Caro's winze, below the 45, the lode is larger, and contains stones of ore. Castella's winze, below the 55, is without change. Gillego's winze, below the 32, contains a regular and promising lode, yielding ½ ton of ore per fathom.

ESTARENA UNITED (Gold).—T. Roberts, June 3: We melted and consigned on the 1st inst. the gold obtained during the month of May—from Val Toppa, 199 ohs. 0 dwts. 20 grs., from 375-818 metric tons of ore, averaging 10 dwts 14 grs. per ton; and from Pestarena 49 ohs. 1 dwts. 4 grs., from 98-666 metric tons, averaging 10 dwts. per ton; total production, 218 ohs. 2 dwts. of gold.

ALAMILLOS.—May 31: The lode in the 60, west of San Francisco shaft, is strong and promising, yielding ½ ton of lead ore per fathom. The 50, west of San Felipe, also produces ½ ton per fathom. The 40, west of San Felipe, is opening excellent ore ground, the lode being worth 2½ tons per fathom. The lode in the 50, east of La Magdalena cross-cut, is divided into branches, and diminished in value, now worth 1 ton per fathom. The 50, west of La Magdalena cross-cut, is worth ½ ton per fathom; the lode is good over the slide; the part below it is very disarranged. The men are getting on well in the 50 cross-cut, north of San Felipe shaft. The 55, west of San Adriano shaft, is passing through a run of ground in which there are several cross-courses. The 50, east of Cox's, shaft, is worth 2 tons per fathom—a long run of rich ore has been opened. It has now reached the workings west of Taylor's, and is suspended. The lode in the 60, east of San Victor shaft, is well formed and regular, but contains no ore at present. There is no improvement in the 60, west of San Victor. The 40, east of San Carlos, the 40, east of air shaft, and the 50 fathom level, east of Crosby's, are all unproductive. The 50 and the 60, east of Judd's, each yield ½ ton of ore per fathom. In the 70, north of Judd's, some branches of ore have been met with, but we hope to find something better. There is a valuable lode in the upper level in advance of the 50, east of Judd's cross-cut. The 50, west of Judd's, and the 50, west of Swaffield's, are both poor. The 30, east of air shaft, yields ½ ton per fathom. In Taylor's engine shaft, below the 85, the ground is very hard for sinking. Biggs' shaft, below the 25, is deep enough for a new level, and the men are put to drive east. Santo Tomas shaft, below the 25, is down to a new level, and the men are put to cross cut towards the lode. The men are working well in Abercrombie's shaft, below the 25. Manto's winze and Lozano's winze, both below the 50, are unproductive. The lode in Feundos' winze, below the 30, is large with good stones of ore. Sanchez' winze, below the 25, produces ½ ton per fathom. The lode in Rega's winze, below the 25, is small, and the ground hard. The usual quantity of ore was returned in the past month, and the stopes are now, on the whole, without any alteration of importance. The works at surface are being kept on very regularly, and the machinery is in good working order. We estimate the raisings for June at 230 tons.

LANESTOSA.—June 1: Asuncion: In the 130 metre level, driving north, the lode is changed to loose caliche, with broken fissures on the western side, carrying stones of calamine. A rise in back of the above level has been put up to prove the extent and value of the fissured ground, and it is now found to be limited and without ore to notice. The 130 metre level, driving south, is in hard mixed rock of dolomite and sandstone, with no regular appearance of lode. The 100 south has been suspended. In the trial stopes in the 100 south nothing of value has been opened yet, but there remain a few more points to try. The adit level, south of St. Tomás's winze, is passing through iron-stained honeycombed rock, which contains a little calamine, but too much mixed with stone to save. Glauconite, in Riesa's shaft, sinking from surface, bands of floaton continue on foot-wall, accompanied by broken siliceous rock on the eastern side. Sinking is a good deal impeded by water from heavy rains.—La Berta: In Guillermo's shaft, sinking below adit, the dark limestone does not extend over the shaft yet, and the siliceous rock with water renders sinking slow. The ore dressed for May is estimated at 12 tons load, 10 tons calamine, and 5 tons mixed ore.

FORTUNA.—May 31: Canada Incosa: The lode in the 120, west of O'Shea's shaft, is large and strong. In the 100, west of Judd's, the lode is worth ¾ ton of ore per fathom. The 30, east of San Carlos, and the 40, east and west of Abercrombie's, are unproductive. The 60, west of San Pedro, is worth 1 ton per fathom. The driving of a cross-cut at the 70, south of San Pedro, is commenced to intersect the lode which is standing to the south of shaft. The 60, east of San Frederico, yields ½ ton per fathom. The lode in the 120, east of O'Shea's shaft, is large, but poor. The lode in the 110, east of Addis', yields 1 ton per fathom. The lode in the 100, east of Addis', is small and hard. The 80, east of Caro's, is worth ½ ton per fathom. Abercrombie's shaft, sinking below the 40, is worth ½ ton per fathom. Garcia's winze, below the 50, yields 1 ton per fathom.

LOS SILLIDOS: The 120, west of Buenos Amigos shaft, has some improved in value, and now yields ½ ton per fathom. The 110, west of San Carlos, contains strings of lead. The 150, west of Morris's shaft, does not contain ore enough to value. The 130, east of this shaft, is poor. In the 120, east of Morris's, the men have been driving a cross-cut direct south to Cox's shaft. The 110, east of San Pablo's shaft, is worth 2 tons of ore per fathom. The 25, west of Swaffield's, shaft, is also worth 2 tons, and the 25, east of Swaffield's, yields 3 tons of ore per fathom. The 55 and 65, west of Palgrave's engine-shaft, are also poor. The 65, east of Palgrave's is worth 2 tons per fathom, and the 55 east 1 ton per fathom. There is no change in the cross-cut north of the 35. The lode in the 25, west of Peill's, contains a little ore. The 25, east of this shaft, yields ½ ton per fathom. In Buenos Amigos engine-shaft, below the 120, the men have been sinking deeper for a fork before commencing to cross cut south. Cox's shaft is down to the required depth for a 120. Savio's winze, below the 100, is worth 1 ton per fathom. Mario's winze, below the 100, yields 2 tons, and Oakes' winze, below the 110, produces 1 ton per fathom.

** With this week's Journal a SUPPLEMENTAL SHEET is given, which contains—Original Correspondence; Loan Collection of Scientific Apparatus; Science at South Kensington; Monetary and Silver Question in America (J. Berton); Mining in the East, No. IV.; Sweetland Creek Gold Mines; New Sulphur Concentrator; Blakely Hall Collieries; Boring Machines for Mining (G. Rickard); Explosives—Dynamite—Gunpowder; New Powerful Explosive; Transport and Storage of Explosives; Perilous Adventure (C. Colwell); Tin-Plate Trade; Copper Standard; Dues—Cornish and Crown; Lead Mining (J. J. Reynolds); Deposits of Copper at Nantlle Vale (J. Roberts); Unexplored Mining Ground of Cornwall.—The Wild Duck, or Sportsman's Arms, Meeting—Dartmoor United China-clay Works—Channel Tunnel—Patent Matters, &c.—Meetings of the York Peninsula, Cesena Sulphur, Central Fossdale, South Condurrow, Wicklow Copper, East Chiverton, and West Wheal Seton Companies.

The Mining Market: Prices of Metals, Ores, &c.

METAL MARKET—LONDON, JUNE 9, 1876.

IRON.	£ s. d.	£ s. d.	£ s. d.
Pig, G.M.B., f.o.b., Clyde..	2 17 3-		
" Scotch, all No. 1 ..	2 18 0-	3 8 0	
Bars, Welsh, f.o.b., Wales ..	6 2 6	6 5 0	
" London ..	6 15 9-	7 0 0	
" Stafford, ..	8 0 0	9 15 0	
" in Tyre or Tees ..	6 19 0-		
Rails, Welsh, at works ..	5 15 0-	6 0 0	
Railway chairs ..	—	—	
" spikes ..	—	—	
Sheets, Staff., in London 10 10 0-			
Plates, Staff., in London 10 0-12 0	0		
Hoops, Staff. ..	8 15 0-19 0		
Nail rods, Staff., in Lon. 7 15 0-8 2 6			
STEEL.			
English, spring ..	14 0 0-23 0 0		
" east ..	25 0 0-45 0 0		
Swedish, keg.	18 0 0-		
" fag. ham.	19 0 0-		
LEAD.			
English, pig, common ..	21 5 0-21 10 0		
" L.B.	21 10 0-		
" W.B.	22 10 0-		
" sheet and bar ..	22 0 0-22 10 0		
" pipe	23 0 0-		
" red	24 0 0-24 10 0		
" white	28 0 0-29 10 0		
" patent shot	25 10 0-		
Spanish	20 15 0-20 17 8		
QUICKSILVER.			
Flasks of 15 lbs., ware. 9 0 0-	—		
* At the works, 18, to 18, 6d. per box less for ordinary; 18s. per ton less for Canada; 18s. 6d. per box more than IC quoted above, and add 6d. for each X. Terne-plates 2s. per box below tin-plates of similar brands.			
REMARKS.—Our markets have presented no new feature this week, and the recurrence of the Whitsuntide holidays has tended to curtail still more an already very restricted business, and prices generally are, as a consequence, somewhat easier, and, owing to this continued restriction, the tendency towards lower prices becomes week by week more marked, and it would seem that this will and must be so unless a very unexpected change for the better in the trade of the country, of which there are no present indications, should occur, or unless certain bold speculators should enter the market, and attempt to arrest the downward progress by operating for the rise, a movement which is not at all likely, and were it to take place, would assuredly prove a signal failure in the long run, although for the moment it is quite possible to effect a fictitious advance, to be succeeded in all probability by a fall to a point below that from which the advance commenced. Those likely to enter upon such an operation are few, now, in comparison with former years. Experienced in the past has taught many a salutary lesson, and the public are, happily, slower than they were in following a lead which must of necessity ultimately end in disaster. Speculation at the present time would, from a variety of causes, be more than usually inopportune, more particularly upon the grounds of the suspense which overhangs the question of peace or war, as being utterly impossible to say just now who may become embroiled, and what the effect upon the commerce of this and other countries would be. But even upon the supposition that peace will be maintained—a supposition for which, however, the grounds are small—and plans for the future be laid upon this basis, what hope, in the face of the utter lack of confidence which exists, in the face of falling exchanges and foreign markets devoid of animation, would there be of operating with any probability of success? Unsatisfactory though the conclusion may be, yet without question the wisest course just now is to follow in the track of the great majority of business men in the City of London, and do nothing at all, or as little as possible, waiting still patiently for the dawn of brighter days.			

COPPER.—The market opened very quiet at the commencement of the week. Chili bars, g.o.b., being quoted 77s. to 77s. 10s., ordinary cash terms. The charters from Chili during the last fortnight in May having been announced to be only 1100 tons of bars, of which 1050 were for this country, and 50 tons for the Continent, the market assumed a firmer appearance, and all descriptions of copper were steadily held at current quotations, but buyers not being willing to launch out upon the favourable announcement of small charters, actual business was very limited. Up to Thursday last this continued to be the condition of the market, but upon that day the firmness which had characterised sellers, gave way, and efforts were made to quit holdings in Chili bars and Australian copper. The announcement of a further sale of 1800 tons of Wallaroo copper on the 27th inst., by public auction tended rather to depress the market, as it is surmised that the whole of the last sale has not yet found its way into consumption, and to-day's market is very quiet indeed. Chili bars, g.o.b., being quoted 77s. to 77s. 10s.; English tough, 8d. to 8d.; best selected, 8d. to 8s.; strong sheets, 8d. to 9d.; India, 4s. to 4s.; Australian copper, 8d. to 10s.

IRON.—Look in what direction you may each of the great iron producing centers of this country seems to vie with each other in presenting a most deplorable condition of stagnation. Instead of a healthy competition between district and district, firm and firm, each seems to be eyeing the other with the consciousness that when one breaks down the output will be by so much reduced, and the probabilities of the remainder surviving be in just this proportion increased. There can be no question but that many of the firms now at work are working to a loss, and if it be asked why, under these circumstances, do they continue to work, the reply is that they still cling to the hope that in the eventualities of the future the wheel of fortune may present a more favourable aspect than that which is the case at present. Some argue that it is simply impossible that things can be much worse, and consequently that the probabilities are every day greater that they will improve. Doubtless the present very unsettled condition of affairs in Turkey, involving the gravest contingencies, tends to check any improvement in this trade which might possibly have developed under more favourable auspices; and perhaps they who are able to keep their hands together and their works in operation are showing far sighted wisdom, and that the end will justify their conclusions. Certainly, to the disinterested on-looker who takes simply a calm, dispassionate, philosophical view of the case, nothing seems much more dreary than the present aspect of affairs, unless, perchance, it be the future prospects.

As day after day passes without a shadow of improvement, and mines are being worked, and blast furnaces belch forth fire and smoke, the consequence is that stocks are increasing, and the difficulty of sustaining the market becomes still greater. Should war break out, whether England be involved in it or not, the trade of the country would probably be materially affected, and a deadly dull spring time might in this case be succeeded by a summer yet more deadly dull. The demand for founders' iron in the North for local requirements and for shipments shows a slight improvement; while, on the other hand, owing to so many of the works being closed the demand for forge iron has fallen off. The shipments of pig iron coast-wise continues. There is nothing doing in rails, and the enquiry for ship-plates is not so good as it has been, but up to the present the works employed upon this department have been fully supplied with contracts. The quotations for pig iron are—No. 1, 50s.; No. 2, 46s.; No. 4, forge, 4s.

The report from South Wales is as discouraging as ever, and the state of affairs bears on the assertion made at the Conference of the National Union of Miners at Manchester last week, that the trade has never been so bad as it now is for 20 years. There are some who buy themselves up with the hope that so soon as contracts which in ordinary times would have fallen to the lot of South Wales to execute, but which in consequence of the disturbed state of the district have been given out elsewhere, will have been fulfilled, the trade will revert to the original groove, and the Welsh ironmasters will once more have the refusal of such work. It may be so, but there is another side to the question. Suppose that the work be equally well executed by those who have it now in hand, the buyers may argue that future contracts should be placed in the same quarters, and not be given out in districts where such depression has prevailed, and where so little reliance can be placed on the certainty and delivery, owing to strikes and other causes.

What is now doing in South Wales is chiefly for Sweden and the colonies, but fresh contracts to take the place of the old ones as they are worked off, come in very slowly. The enquiry for pigs is limited, and there is next to nothing doing in the various descriptions of finished iron. The steelworks in the district sympathise with the ironworks in regard to dulness. The market for Scotch pigs opened at the closing price of last week, and in the early part of the week showed a declining tendency; but on Thursday there was a recovery to former quotations, and to-day the market closes at last week's quotations. Buyers, 2s. 6d.; sellers, 2s. 5d.

SHIPMENTS.

Week ending June 3, 1876 Tons 11,619

Week ending June 5, 1876 5,708

Increase 2,811

Total decrease for 1876 33,015

LEAD.—The market continues to be very flat; and good soft English pig is obtainable at 21s. 5d., and soft Spanish, without silver, 20s. 15s.

SPELTER.—The demand for Silesian is sufficient to support the

market, which is steady at 23s. 10s.; and English hard spelter rules about 18s.

ZINC.—During the week 120 tons of London rolled was offered at public auction, of which 80 tons found buyers at 27s. 10s., or a reduction of 10s. upon the previous sale.

QUICKSILVER.—The market continues quiet, and 9s. has been accepted to-day.

TIN.—This metal has been quiet during the week. The speculative feeling which was apparent some little time ago has completely subsided, and is not likely to be renewed—the fallacy of attempting to raise the value of a metal which is encumbered with a burdensome stock in days of such general stagnation as the present having been proved. Straits tin has been offered to-day, both on the spot and for arrival, at 7s. 1d., but without finding buyers—the probability is that in the absence of speculation lower prices will shortly ensue.

TIN-PLATES.—There is no improvement to record. The demand is still very sluggish; and, although the make is restricted as much as possible, stocks are on the increase, and prices decline. 1C coke plates are quoted 18s. to 19s. per box.

THE IRON TRADE—(Griffiths's Weekly Report).—Friday Evening.

The Glasgow market for g.m.b. pig iron has been steady during the week, closing this evening at 57s. 6d., about 3d. less than the price this day week. We quote makers' No. 1 iron—Gartsherr, 65s.; Coltness, 67s.; Langloan, 67s.; Summerlee, 62s.; f.o.b. Glasgow; Glengormock, 63s.; East Lothian, 57s.; Ardrosson; Shotts, 68s.; f.o.b. Leith; Kenniel, 59s.; f.o.b. Ardrosson. Our market this week for all kinds of iron is quiet. There is an increased demand for sheet iron, and orders are constantly given out for best Yorkshire and Staffordshire bars; perhaps there is a little more doing in the latter kind at full list rate—9s. per ton, the Earl of Dudley's 12s. 6d. more. The demand for boiler plates is not so brisk as it was a month since, either in the best or common qualities. The shipping demand for nail rods is remarkably quiet for the season of the year. Indeed, all kinds of iron, except sheets, are flat on this market, and hopes may be included in this category.

Tin-plates are not better, but we have the greatest confidence in stating that this market will improve. Our advices from New York agree with our own views, that prices have touched the lowest point, and we believe some large purchases will be made before quarter-day. We advise our friends not to sell their plates at present prices. This market must improve, for prices are now at the lowest. The meeting at the Barrow Exchange, on Monday, was inanimate, but makers did not press pig-iron. At Middlesborough, on Tuesday, everything was flat, and prices drooping. Manufacturers complained much of prices, and, indeed, a want of orders. Numerous mills will be closed here. Although the market was weak, the Middlesborough smelters held their iron firmly. Some merchants pressingly offered second-hand plates. The Glasgow market has been quiet all the week, with no appreciable change in price. The Birmingham market yesterday was cheerful, and, as a whole, the Black Country trade is a shade better. The makers of sheet iron have more to do, most of the mills being now occupied.

An eminent Wolverhampton manufacturer has within the last week given out orders for 1500 tons of sheets, and some good orders for galvanising sheet iron have been sent down from this market. The prospects of this department of the trade in the Black Country have no doubt improved. Boiler plates are not so brisk here. The same may be said of nail rods. The manufacturers in Shropshire have a little more to do, but the smelters are increasing the stocks. The annual meeting of the Wellington Iron Company takes place next Saturday; the balance sheet, like numerous others, will show no profit.

With regard to the general state of the iron trade it is, without doubt, very trying to the masters, but this is not the first time the trade has been depressed, nor are things worse now than we have often seen them; on the contrary, we have frequently witnessed a worse state of things than is now manifested. However, when prices of wages have been reduced to a low standard we shall be able to make iron cheaper, and again secure the orders of our old markets. We are gradually arriving at this state of things, but are unable for the present to discover sure and certain evidences that we are arrived at the bottom.

Messrs. W. T. SARGANT and SON—TIN is beginning to attract attention, and much business has been done. Reports from the Straits and Australia by each successive incoming mail speak more and more positively as to a diminished production in those places, and the prices which have produced that effect are higher than now ruling. A moderate rise in the value here would not, therefore, defeat speculators by increasing the production again, and the article being so cheap seems, therefore, under such circumstances to offer a fair opportunity for a warrantable speculation. The depressed state of the tin-plate trade is an element against a rise in prices, but only to a certain extent, because that depression is due to excess of competition among the makers themselves than to any inherent badness in the trade demand. Certainly, any lessened demand from the plate makers has at present been counterbalanced by an increased demand for other purposes, the total deliveries for the first five months of this year are 350 tons, in excess of the deliveries for the same period last year. As tending to confirm the reports of a diminished production of tin, we may point out that the importations into London for the first five months of this year have been 7491 tons, against 5424 tons same time last year, and the quantities remaining abroad are also less. The arrivals of Straits have amounted to 450 tons, and the shipments from the Straits during May are estimated at about 250 tons. The demand has been good, and as already mentioned partly for speculation. The price advanced during the latter part of May to 77s., but subsequently receded to 75s. 10s., when an improved enquiry again set in, and the market closed firmly at 74s. 10s. to 75s. Importers have been very unwilling sellers owing to the scarcity of tin in the Straits, and the difficulty of communicating with the East, as the cables have been out of order more or less for a considerable time. The Foreign—Dutch, East Indian, and Australian—tin in warehouse, London and Holland, and afloat for both, and the price per ton of Straits, cash, were—

April, 1876	14,585	£ 2 9 0
May 31, 1876	15,359	73 10 0
May 31, 1875	13,343	83 0 0
May 31, 1874	10,95	109 0 0
May 31, 1873	134 0 0	

Referring to the same subject the *West Briton* writes—“We have ourselves received information from Queensland that the miners are leaving the tin workings by hundreds, the present low price of tin not being remunerative; and a correspondent of the *Mining Journal*, writing from Brisbane, March 30, states that there had been a rush to new gold fields, that the tin grounds would be much affected, and that the news also of a further fall in the London market, on March 29, would have the effect of reducing production from 40 to 50 per cent. This result is confirming the opinion we have often expressed, that the tin ore cannot continue to be produced in large quantities in any part of the world at the low prices that have ruled for some time past. There is evidently at the present time an opportunity for speculation in the metal.”

Messrs. SANFORD and BIRD.—COPPER: The charters from Chili for the last fortnight in May are announced as 1100 tons bars. The market remains steady at 77s. 10s. for good ordinary brands. Australian is quiet. The next sale of Wallaroo will take place on the 27th inst., and consist of 1800 tons. Tin closes steady at 74s. for both Straits and Australian, with but little offering. English is firm. Tin-plate prices keep low, and there is no sign of any improvement in the demand. Lead continues quiet and unchanged. Sheet zinc is steady, with little doing. Quicksilver is obtainable in quantity at 9s. Antimony is dull at 6s. to 6s. for French Star regulus.

Messrs. HENRY ROGERS, SONS, and CO.—In the metal market the same state of depression continues, and without any apparent prospect of a change at present. Holders of raw material are, however, indisposed to realise, believing in an improvement sooner or later; and from this cause prices are well maintained, considering that daily transactions are restricted to the barest wants. Exports of all descriptions throughout May show a very considerable reduction, but the average of the five months are not so unfavourable as had been anticipated.

Messrs. FREY, JAMES, and CO.—COPPER having continued very slow of sale has received in value all round by from 10s. to 20s. per ton. Nothing done in ores or regulus, except at the public tickettings, for a fortnight past.—The market again shows some fluctuations, but the tendency, on the whole, has been to a relapse from the late rally—the fall from the highest has been 2s. per ton.—SPELTER has been in fair demand.—LEAD continues dull, with prices again slightly in favour of buyers.—TIN-PLATES are without recovery.

Messrs. GREENFELD and RICKARDS—COPPER manifesting increasing dulness, and prices of all kinds are gradually dropping. The short charters for the last fortnight in May (1100 tons) have not helped matters. Australian is especially dull in the face of the approaching sale of 1800 tons Wallaroo, on the 27th inst. Manufactured is also obtainable on easier terms. Unless some unforeseen demand arises, there is nothing to prevent a further fall, especially in Chili bars, which are proportionately higher than other descriptions of copper. Ores and regulus are, however, still held firmly by importers.—TIN has had a sharp advance during the past month. Straits and Australian ruling for some days at 78s. 10s. per ton, which price brought out plenty of sellers. It is believed by many that the effect of the long drought in Australia is yet to be felt, and that we shall not this year receive anything like the quantity of tin from this quarter that came last year. Should this anticipation prove correct there are certainly grounds for holding for higher prices; otherwise we fail to see that consumption has yet overtaken production.—TIN-PLATES very depressed, and prices lower than ever previously known.—LEAD quiet, at 21s. 5s. for good shipping brands.

Messrs. PIXLEY and ABELL—GOLD: There is no demand for export and all arrivals are sent to the Bank; the amount thus disposed of since the 1st inst. being 245,000. We have received during the week 140,000/- from New York, 57,000/- from the Brazils, 53,000/- from West Indies, 22,410/- from Bombay, 15,000/- from New Zealand = 159,430/- The Nile has taken 7000/- to Trinidad, and the P. and O. steamer 25,000/- to Malta.—SILVER remained firm at 52s. per oz. until yesterday, when a decline took place on the reduction of the rate for the council drafts becoming known to 51s. 1d. per oz. A considerable business has been done for the steamer leaving to day for Bombay, that vessel taking 285,400/- The imports during the week comprise 210,000/- from Germany, and about 27,000/- from New York.

Mr. MURRANT—TIN: In foreign great interest was evinced in the action of the Dutch Trading Company, who, at their sale of about 950 tons Banco, on the 31st ult., reduced their limit from 50 ft. to 45 ft. The fact that the stuff only averaged 3/4 ft. over the reserve price is sufficient to prove that the company showed a wise appreciation of what the market value really was. The impression produced on this market was considerable, and Straits, which had been worked up to 75s. 6d., went to 73s. 6d., but has since recovered to about 74s., at which price, however, there are at the moment of writing considerable quantities offering, both on spot and forward. The belief is that, if present prices are to be maintained, fresh speculators must be found, or the present operators for a rise will have to continually increase their holdings, as we have now on the spot over six months' supply for both England and the Continent. Meanwhile large numbers of tin plate works are being stopped, and, in consequence, the consumption of the article decreases.—COPPER: In Chili quotations have shown a gradually weakening tendency in spite of small charters, and the price has slipped from 79s. to 77s. 10s., without causing any impetus to business, the latter being the selling price last night. Australian

has fallen rather more. Wallaroo (say) from 84s. 10s. to 82s., at which business is said to day, ex next sale. It would be very difficult to account

held on the 20th inst. The agent considers that with present facilities for washing the pay-ground can be exhausted in from 12 to 18 months, leaving a margin of side-dirt which may eventually become of value if cheaper water can be obtained. The fact of the gravel belonging to this company becoming exhausted cannot but be considered as discouraging; it must, however, be borne in mind that five years ago Mr. McLean considered that the pay-channel would be washed away in five or six years, leaving 10 to 15 years' work on side-dirt; his present report does not give an opinion as to the length of time the "margin of side-dirt" will now last, though if cheaper water can be obtained it would seem to show that some length of time must elapse before the gravel is entirely washed off; while, again, the value of this side dirt must remain an open question until washing is fairly tried.

Birdseye Creek, 1 to 1½; there has been some delay in getting the blast ready for explosion in the main channel, owing to the cemented condition of the gravel preventing the completion of the powder drifts; they will probably not be ready before the end of the month. The blast of 40 kegs at Red Dog brought down but little burden, so that the drift will have to be re-blasted before the ground can be washed. Cedar Creek, ½ to ¾; in the Badger claim there has been a cave in of a high bank of fine gravel; fortunately they had covered the shaft, or it would have been filled. They had to suspend tunnelling, but the pit is now clear, and they are washing to good advantage. The Little Pin Top claim has not proved rich, but has paid for water. The April cost-sheet has not been forwarded, as the mint certificate had not been received. The ditches are conveying full quantity of water. The prospects for the remainder of the season are considered encouraging. Blue Tent, 3½ to 4½; the washing at Enterprise claim has been recommended, though the increased pressure has done slight damage to the pipes, which, however, are now in good order again. There is plenty of water in the South Yuba river, and as the ditch is now free the greater volume of water can be advantageously used on the various claims.

Argentine, 6 to 6½; advices to April 25 were received yesterday

(Friday Morning) from the commissioner in charge that rapid progress was

being made in the erection of and repairs to the machinery, and

that they were working in the Piqué Mine, and breaking and raising large quantities of ore, since which date a telegram has been

received that 12 heads of stamps were started working about 14 days

ago on Piqué ore, and that the remainder of the machinery had ar-

rived and was *in transitu* to the mines. Condes de Chili, 6 to 6½;

advices have been received to April 25 from the manager in charge,

and also from Mr. Seccombe, who had arrived out. The advices

are satisfactory, and very valuable discoveries had, it is reported,

been made at the mines. Since this Mr. Seccombe has made an ex-

haustive inspection of the property, and his report may be expected

in the next Pacific mail, 14 days hence. The second shipment, of

150 tons, by the Ilimani steamer, arrived at Liverpool on Thursday

last. The first shipment will be sampled next week, for sale on the

27th inst. Everything is considered to be progressing satisfactorily.

Almada and Tiriti, ½ to ¾; a telegram received on Tuesday says—

Lode west of cross-cut 3 ft. wide; ore, black coppery, and looking

well. Ore vein, tunnel end, promising. Mina Grande lode poor in

12 ft. level.

In British mine shares there is no change to report and very little business doing. Van, 36 to 38; the driving of the 105 level by the side of the lode is steadily progressing. They have just put in a few trial holes a few feet back from the end, and have cut a splendid course of ore. No other alteration, either underground or at surface, since last report. East Van, 9½ to 10; 22 ft. have been driven south and 18 ft. north in the cross-cuts. The shaft is down 22 fms. In another week Capt. Williams expects important re-

sults. Great West Van, 10s. to 12s. 6d.; a good branch of the lode

head has been met with in the 46 north cross-cut. Van Consols,

½ to 2½; Glyn, 2½ to 3½; every effort is being made to reach

the lode during this month. Pennerley, 2½ to 3½; there is no re-

ported alteration in the various parts of the mine, which, upon the whole, may be said to be decidedly better. The annual meeting has

been fixed for the 21st inst., and we are informed that the accounts

will be issued early in the coming week. The usual quantity of

lead will be sampled on Tuesday—80 tons. Llanidloes, 3 to 3½; at

this mine 20 tons of lead sampled this week.

Pateley Bridge, 4 to 4½; the Lamb vein going east in the south

cross-cut at the 10 is rapidly improving, with every appearance of

opening out into a very productive lode in a few yards driving, now

worth 132 per fathom. Fielding's vein, in the north-west end at

20, is producing 1½ ton of lead ore per fathom, and likely to im-

prove. The same level south-east end will produce 1 ton per fathom,

and highly promising. The Sun vein going east from the shaft, after Gillfield level, is improving, now producing 24 cwt. of lead

per fathom, and looking well for further improvement. Alto-

gether, from the report it would seem that the mine is considerably

improving as the work of development is carried forward. West

Pateley Bridge, 5 to 5½; the first meeting of shareholders in this

company was held yesterday on the mines, and a full report of the

proceedings will be given next week. The new level has been ex-

posed 6 fathoms, and there is a promising lode in the forebreast.

The shaft is down 8 fms., and the men are getting some solid stones

lead from the bottom.

Leviathan, 15s. to 17s. 6d.; the workings at the bottom of the

lode are steadily opening up what will doubtless prove to be a rich

vein of copper ore. Cathedral (new issue), 30s. to 32s. 6d.; the

lode in the engine-shaft is valued at 20*l.* per fathom; the 42 east,

15 to 12½; the 42 west, 7½.

Following are the closing quotations—

London, 1½ to 1½; Carn Brea, 36 to 38; Devon Great Consols, 3 to 3½;

Van, 36 to 38; East Caron, 1 to 1½; East Lovell, 1 to 3; East Van, 9½

to 10½; Glyn, 2½ to 3½; Great West Van, ¾ to 5½; Great Laxey, 17 to 17½;

Wharf Vor, ½ to ¾; Hindgill Down Consols, ½ to ¾; Marke Valley, 1½ to 2½;

Pateley Bridge, 4 to 4½; Parva Mountain, 18s. to 20s.; Pennerley, 2½ to 3½;

Pensford, ½ to ¾; Roman Gravels, 15 to 15½; Tankerville, 10½ to 12½;

Almada, 15 to 18½; Van, 36 to 38; Van Consols, 1½ to 2½; West Ashton,

15 to 18½; West Bassett, 4½ to 5½; West Chiverton, 17 to 18½; West Tankerville, 13½ to 14½; West Grenville, 1½ to 1½; Almada and Tiriti, ½ to ¾; Argentine,

Birdseye Creek, 1 to 1½; Copper, 40 to 41; Cedar Creek, ½ to ¾; Colorado Terrible, 1½ to 1½; Condes de Chili, 6 to 6½; Don Pedro, ½ to ¾; Eberhardt and Aurora, ¾ to ¾; Emma, ½ to ½; Queen, ½ to ½; Jalal, ½ to ¾; Flinstaff, 2 to 2½; Frontine, ½ to 2½; London Consolidated, ¾ to ¾; St. John del Rey, 350 to 370; San Pedro, ½ to ½; South Aurora, ¾ to ¾; Sweetland Creek, ½ to 1; Tecoma, ½ to ½;

Mexican, 2 to 2½.

COLLIERS.—The continued depression which characterises the

trade of the country has, we think, now worked its worst

on one of our staple industries—coal. A very large number of

smaller collieries have either stopped work or are only dragging

considerable loss, waiting for the coming of better times; in

the best and most carefully managed collieries can now make any

which can now show a margin on the right side between cost and returns

deserving of the attentive consideration of investors. The high price of

1872 and 1873 has, to a great extent, led to the present depressed state of

the market. A number of medium value were opened out, in the hope of

advantage of the large prices which coal was then realising; a largely in-

crease in the result, however, it is impossible for the colliers to maintain

the demand for wages which they have made, and as certainly as the

coal has already become depreciated, so surely shall we see a material re-

duction in the cost of producing. While weighing the value of colliery invest-

ment, it is worth while to note that, notwithstanding the whether an increased

cost of coal is coming into London, and the price of steam coal is all over the

country such a record as to be steadily rising, while the shipments increase every week

and turn will give rise to higher prices, and at the same time a reduction of

other expenses of production, is rapidly taking place. The invariable

confidence, a very favourable time to look forward to. There can be little

danger, therefore, that a judicious investment in colliery property will reap a rich

return. The following are the closing quotations of some of the more prominent

colliaries:—Bilson and Crump, 6½ to 7½; Thorpe's Gash, 1½ to 2½; New

Chapel House, 3 to 3½; Almada, 4½ to 5½; Cardiff and Swansea (6½ paid), 1½ to

2½; the deep measures will probably be finished in about four or five

months. Another seam of coal has recently been cut, and the works are reported

in a now flourishing condition. Cannock and Huntington, are at 1 prem.;

Hamstead, 1 prem.; Mid-Cannock, 5 prem.; Sandwell Park, 26 to 27; Sandwell Park new shares, 17 prem.; West Cannock, 10 prem.; and West Cannock new shares, 2½ prem.

The numbers are published of 80 bonds of the Val Barbina (Italian) Nickel Mining Company (Limited), which have been drawn for repayment.

The Rio Tinto Company have announced the numbers of the Seven per Cent. Mortgage Bonds which were drawn on the 1st inst. for payment at par. The drawn bonds will cease to bear interest on July 1, on and after which date they will be paid either at the offices of the Société Générale de Crédit, Industriel et Commercial, 72, Rue de la Victoire, Paris; or at the Rio Tinto Company's office in London. Bonds to be paid in London must be left three days previously for examination.

MINERS' NATIONAL UNION.—Mr. Thomas Halliday, formerly president of the Amalgamated Association of Miners, has been appointed secretary to the Miners' National Union, in the place of Mr. W. Crawford, of Durham, who has held the appointment since the formation of the Union. Mr. David Moulton, of South Yorkshire, has been re-elected treasurer.

NEW RIVER COMPANY.—At the Auction Mart, on Wednesday, Messrs. Edwin Fox and Bousfield sold in lots some of the 100*l.* shares in this corporation. After a keen competition, the prices realised were 320*l.* for the paid up shares, and 250*l.* for those with 60*l.* paid.

SOCIETY OF ENGINEERS.—At the meeting, on Monday, a paper will be read on "The Underground Pumping Machinery at the Erin Colliery, Westphalia," by Mr. Henry Davey.

FROM A LONDON STOCK BROKER'S CIRCULAR.

The present aspect of affairs in the East is looked upon with considerable uneasiness, and has the effect of keeping our markets in a very unsettled state. The foreign market, as a matter of course, is the most sensitive to any adverse political rumours. The feature of the week has been the fall in all Russian stocks, which have been very heavily sold. Argentine bonds were also much depressed earlier in the week, some apprehension being felt as to the payment of the dividends and sinking fund; the publication, however, of a reassuring telegram by Messrs. Muret and Co. has caused a favourable reaction in the market. Egypt and Turks show no great change for the week, other foreign stocks dull. The railway market is in a very inactive state, with the exception of Brighton and Great Northern, A, which have fallen; the other lines show no great change. Consols have been unfavourably affected by the news from the East, and are rather lower for the week.

Friday Morning.

J. Y. WATSON, JUN.

WEST TANKERVILLE.—Capt. Waters telegraphs:—"West Tankerville: 75 south improving; other places as last week. Sold 25 tons of lead ore, for 36*l.* 5*s.* Report to-night."

TANKERVILLE.—Capt. Waters telegraphs:—"Missed post last night. Bottom end Tankerville, lode 15 ft. wide, worth 14 tons per fathom. Stopes are looking well. Full report to-night's post."

NORTH LAXEY.—The lode in the new level (136 fm.) is improving in value. The new steam-engine is expected to be set to work next month.

GLENROY.—The lode in the bottom of the winze between the 25 and 40 has been opened southwards this week, and is worth 3 tons of lead ore and 4 to 5 tons of blonde per fathom, making the value quite 80*l.* per fathom. The water is out to just the back of the 40, where a good lode is known to be cut, but not driven on yet. It is contemplated to erect forthwith a portable steam-engine, which can be done quickly and cheaply, and will make the operations independent of dry weather. In the meantime the crusher is being erected, and will shortly be at work, when considerable returns of lead and blonde may be looked for; indeed, the prospect of this mine becoming before long rich and profitable, like its immediate neighbour Great Laxey, is becoming daily strengthened.

SOUTH ROSKEAR.—The course of tin discovered by sinking Dunkin's shaft below the 112 continues in the 122, driving east. The lode in this level is worth 40*l.* per fathom, and when properly laid open can be stopped and rendered at the stamping-mills for 4*l.* per fathom. This valuable discovery bids fair to make South Roskear the prize of 1877.

SUNNYSIDE (Lead).—These mines are making rapid progress in the development of the desired points. The great Harehope Gill lode is believed to be nearly reached. A strong body of water is issuing from the rock, indicative of a masterly and highly mineralised lode being in close proximity. Good progress is being made, and a sampling of ore of superior quality will be made next week. The machinery works well.

THE COAL TRADE.

Mr. J. R. Scott, the Registrar of the London Coal Market, has published the following statistics of imports and exports of coal into and from the port and district of London, by sea, railway, and canal, during May, 1876:

IMPORTS.

By sea.	Ships.	Tons.	By Railway and Canal.	Tons.
Newcastle	147	118,314	London & North-Western	87,973 5
Seaham	20	8,547	Great Northern	72,844 0
Sunderland	98	65,750	Great Western	61,455 0
Middlesborough	3	888	Midland	101,029 0
Hartlepool	106	38,609	Eastern	44,193 9
Scotch	16	5,809	South-Western	840 7
Welsh	8	2,266	South-Eastern	1,375 3
Yorkshire	31	8,557	Grand Junction Canal	396 15
Smallcoal & cinders	26	5,497		
Culm	1</td			

NOTICES TO CORRESPONDENTS.

Much inconvenience having arisen in consequence of several of the Numbers during the past year being out of print, we recommend that the Journal should be filed on receipt; it then forms an accumulating useful work of reference.

SHARE DEALING.—We never interfere in the sale or purchase of shares; neither do we recommend any particular mine for investment or speculation, or broker through whom business should be transacted. The addresses of most of the latter appear in our advertising columns.

IMPORTANT NOTICE.—REDUCTION OF POSTAGE OF THE "MINING JOURNAL."—In consequence of the new POSTAL CONVENTION, which came into operation on July 1, the postage of the *Minning Journal* to many countries will be reduced to one-fourth. Henceforth the subscription will be 17. 10s. 4d. per annum (39 francs), postage included, for the following countries. The amount will, if desired, be collected at the subscriber's residence at the end of each year. The subscription continues until countermanded:—Austria, France, Belgium, Denmark (including Iceland and the Faroe Islands), Egypt, Germany, Gibraltar, Greece, Heligoland, Italy, Luxembourg, Netherlands, Norway, Portugal (including Madeira and the Azores), Roumania, Russia, Servia, Sweden, Switzerland, United States, Malta, Turkey, Morocco, Tunis, and the Canary Islands. Spain 17s. (50 francs).

AVIS IMPORTANT.—AUTRES ABONNEMENTS ETRANGERS DU "MINING JOURNAL."—A cause de la nouvelle CONVENTION POSTALE il y avait, à partir du 1er Juillet 1875, une grande diminution au prix de l'abonnement du *Minning Journal* pour bien des pays dont le taux des postes était jusque-là bien élevé. A partir du 1er Juillet le prix de l'abonnement est de 39 francs, port compris, pour l'Autriche, Belgique, France, Danemark et ses dépendances, l'Egypte, l'Allemagne, la Grèce, l'Italie, Hollande, Portugal et ses dépendances, Roumanie, Russie, Servie, Suisse, la Turquie, l'Afrique septentrionale, etc. Le montant, si l'on le veut, sera touché à domicile, la fin de l'an. L'abonnement continuera sauf avis contraire.

Received.—"J. B." (San Francisco); The copies have been forwarded—"J. B. A." (Adelaide);—"B. S." (Maidanpeck);—"F. Y."—"W. M." (Dublin);—"Associate"—"Shareholder" (Rossa Grande);—"Coalmaster"—"N. B." (Glasgow);—"J. K." (Kirkcaldy);—"J. H."—"Hibernian"; The statements in circulars should always be enquired into—"E. H."—"Shareholder" (Rosewall Hill and Ransom United); See an advertisement in this day's Journal.

THE MINING JOURNAL,
Railway and Commercial Gazette.

LONDON, JUNE 10, 1876.

COMMERCIAL PANICS, AND LIMITED LIABILITY COMPANIES.

In the present unparalleled depression in mining, in manufacturing and commercial business throughout the whole of the United Kingdom, it may not be either unprofitable or uninteresting to endeavour to ascertain its cause or causes, so as to prevent if possible a recurrence of similar disastrous visitations. It is universally admitted that there are commercial epochs in the history of a nation, periods of prosperity and adversity, an ebb and flow of trade and commerce; and as the greater the altitude of a mountain the greater the depth of the valley, so the more speculative and successful our merchants, manufacturers, and traders have been, the more acute and severe the depression in every branch of industry when the trying ordeal has to be experienced. The last sheaths of a successful commercial harvest were reaped some two years ago, since which time there has been a winter of unparalleled stagnation throughout the whole country, from which every individual member of the community has more or less suffered.

Of course many causes have been assigned for these periodical commercial panics. Sir J. M'KENNA, the other night in the House of Commons propounded the somewhat novel theory that they could be traced to the practice of banks taking deposits repayable at call, or after a few days' notice. Sir JOHN evidently forgot the fact that by far the greater part of the business of the country is done upon credit, or by means of borrowed money, and until the millennium day when trade and commerce shall be conducted upon the strictly for ready cash principle, so long will merchants, manufacturers, and traders be compelled to resort to the bank for capital in emergencies. The banker having received these deposits is of course liable for the interest, and consequently is compelled to employ this money at a still higher rate, which rate the merchant or manufacturer is willing to pay, and without which timely accommodation much of the trade of the country would, as at present conducted, soon be brought to a standstill. Possibly there is a substratum of truth in the contention of Sir JOHN, and the banking deposits at call may act somewhat prejudicially in the interests of trade, but we may depend upon it we must go further down for the principal reasons of these commercially disastrous events, and their origin is traceable to more extended operations, and which to a larger or lesser degree appertains to almost every section of the community.

The universally accepted theory is that these commercial panics, or trade depressions, are due to, first—reckless trading; secondly, foreign competition; and to which we make bold to add a third—or, rather, to contend that the two generally accepted causes of evil are superinduced by limited liability companies. Probably our contention will be fiercely combated by many, and denounced as specious and absurd. We well remember the moral philosophy taught by the fable of the strength which appertains to the united bundle of sticks, and are as ready as any to admit the truth of the assertion that one man cannot accomplish a company of men may readily perform—nay, more, we are quite at one with those who point proudly, and deservedly so, to many of those gigantic and nationally beneficial undertakings which could only have been carried out by joint energy, enterprise, and capital; but our contention, nevertheless, is that in the every-day commercial relationships of life limited liability companies are not the best fulcrums of the nation's prosperity, but that many of them are, on the other hand, only rotten props which serve to bolster up decaying properties, and giving them a fictitious value which should be condemned by every rule of commercial morality.

We need not now enter upon the mode by which some of our modern liability companies have been promoted—the recent disclosures in the law courts as to the large duncours which certain editors of the money department of our London papers have received show to what source many of the favourable notices which appear of companies in process of incubation may be traced. We may be quite sure that every undertaking brought out under the fostering care of a limited liability company, or an old-established works about being transferred to a limited company, has a fictitious value set upon it which the promoters, and in many instances the directors, are ever ready to endorse and magnify. We are seriously afraid, however, that so long as there is the feverish restlessness amongst those who have a little capital at command—this inordinate haste to get rich—the more safe and legitimate departments of trade and commerce will be overlooked, and bubble schemes and ephemeral speculations still command the attention of the public. Whatever may be said or thought to the contrary, these limited liability companies beget a recklessness of trading which is a powerful means of bringing about these periodical panics from which the nation so severely suffers, and are in many instances ruinous rivals to the more prudent and discreet private manufacturers or merchant. Many of these limited companies are promoted by needy speculators or nothing-to-lose engineers, and if launched successfully are managed by high paid secretaries (who have scarcely anything more to do than draw their salaries), and by irresponsible directors, who attend board meetings once a week or once a fortnight, and give instructions which may or may not be carried out. For a few months, it may be a few years, all things flow smoothly enough; good dividends are paid—possibly paid out of capital not legitimately earned—the business is extended, and other traders or manufacturers branched into it. The dividends now begin to dwindle down, loud-carping shareholders get dissatisfied, and urged on by such complaints the managers and directors, in their anxiety to make dividends, grow more reckless, and undersell the steady plodding but more cautious private firm. At length the bubble bursts, the company is wound-up in the Insolvent Court, and the shareholders find that, instead of an *Eldorado*, they have thrown their money into a whirlpool. Such would only be a just retribution on the shareholders for being too easily beguiled by the promises of large dividends, but unfortunately

this is not the only evil which has been produced. The competition which these limited companies are enabled to carry on with shareholders' capital inflicts an irreparable injury upon the private manufacturing firm, who, having their whole at stake act with proper precaution and discretion, and who are compelled to reduce profits to the merest minimum by the unwise and unjust competition of the limited companies.

Possibly it will be said that we have used somewhat strong language towards limited liability companies generally, when it must be acknowledged there are a large number ably conducted, and which have achieved great undertakings. Granted, but the recent exposures prove also that there is a large number of companies promoted and carried on for a short time whose very prospectuses when analysed show the hollow pretences upon which they are based. It is against these that we would caution the public, and it is these which produce such incalculable mischief in the manufacturing and commercial life of England. We would gladly see these limited companies hedged round with some safeguards, but candidly confess we cannot see how it can be done so long as people with a little money at command will be led astray by the tempting baits so constantly held out gilded with such golden promises. These commercial panics and the rapidity with which limited liability bubbles are bursting in every direction should teach salutary lessons, and it is in this hope we have been induced to draw public attention to what unquestionably is one powerful element in bringing about those disastrous commercial depressions from which the nation is again acutely suffering.

THE COAL TRADE OF GERMANY.

In his just published report on the trade of Bremen-Bremerhaven for the year 1875 Her Majesty's Consul makes some observations on this subject which are worthy of notice. Although coal cannot be reckoned among the staple articles of trade of the port, the great importance attaching to it as regards commerce and navigation, as well as industry in all parts of the world, and the particular notice which it has attracted during the past year in that part of Germany, are sufficiently cogent reasons for its claiming a place in his official report. It has for many years, he tells us, been a source of regret, particularly among the coal pit owners of Westphalia and Rhine Prussia, that the two chief sea ports of Germany—Hamburg and Bremen—have hitherto at least imported a great proportion of their wants both for the use of their steamers and for other commercial and industrial purposes, as well as for household use in both cities, from Great Britain, instead of importing their entire supplies from the coal fields of their own country, which are situated at so short a distance from either port. Before the completion of the recently-opened railway, which now connects Hamburg and Bremen in an almost straight line with Westphalia, there appeared, indeed, no probability of the many efforts already made in former years towards enabling German coal to compete with its British rival being attended with any success, as it was found quite impossible to fix the rates of carriage (including other unavoidable expenses) nearly or exactly equivalent to the rates of freight for coal from British ports. Last year, however, matters assumed a different aspect, for an arrangement was come to by the parties concerned, by which coal is carried between the Westphalian and Rhenish pits and the North Sea ports at a greatly reduced rate. Although by this measure the charges have not been diminished so far as was desired by the industrial and commercial delegates (the rate fixed by the railway company still exceeding the freight from British ports by about 5*s.* per ton), still the effects have not been long in making themselves felt in a manner which shows that the railway company, as well as the coalowners alluded to, must already have derived a considerable profit from the change.

The following table shows the relative proportions of British and German coal imported into Bremen from 1871 to 1874:

1871—British	67 per cent.	German	32.3 per cent.
1872— "	45.5 "	"	51.5 "
1873— "	57.6 "	"	82.4 "
1874— "	55.7 "	"	84.3 "

When the returns for the year 1875 are published there cannot be much doubt that the German coal imported will bear a still greater proportion to the sum total.

BOILER MANAGEMENT AT COLLIERIES AND IRONWORKS.

Colliery and ironworks managers would do well to avail themselves of the subsisting depression in the market to look well to the condition of that class of their working apparatus which is of the first importance, and which is usually a source of anxiety. We refer to the steam machinery. We are all naturally prone when trade is brisk to overlook the requirements of this class of our apparatus, with the result, in only too many instances, that we are supplied with a painful illustration of the old adage of "more haste less speed." A large number of the boiler explosions that have happened at collieries might have been prevented if indications of coming trouble had not been overlooked in the hurry to complete orders under execution, and which, probably, were pressing. There are few proprietors who owning such machinery, and intending to use it again, are not fairly hopeful that the time will arise for its employment to a great extent as ever. Before, then, such activity returns, let them be especially mindful of the lessons of the past. If their boilers are not under inspection and insurance they should get the best otherwise independent help available, and reports having been furnished of the state of the machinery, our advice is that they should do more than merely hand over those reports to millwrights. They themselves should be perfectly satisfied that the repairs, it may be, which are declared to be necessary, and which are recommended, are carried out. It would seem hardly necessary to enforce so plain a piece of duty, still there is need for it.

Of this, distressing illustration has been furnished in the accident at Felling Shore, Newcastle-upon-Tyne, at the works of Messrs. GALLON, by which five people lost their lives. The exploded boiler was No. 1 of a set of five, and was a Lancashire boiler, 32 ft. long, 7 ft. diameter, with two tubes 2 ft. 4 in. diameter, made of 3-in. plates, and usually worked at from 30 to 35 lbs. pressure. The position of the fragments and the direction of the rents lead to the conclusion that the first rupture must have been at the back end, and a little to the right of the bottom, and at that place there was a plate which had rent, which had so corroded as to be very thin. The corrosion had arisen from the leakage of a seam near, and had continued until the plate was too weak to carry the ordinary pressure, or the slightly increased pressure caused by temporary stoppage of the engines. These boilers had been under assurance, and, consequently, under inspection. For two years, up to April 1 this year, they had been in the care of the Midland Steam Boiler Inspection and Assurance Company. By one of the inspectors of that company the boiler which exploded was thus reported upon on June 24 last:—

"The underside in this: The seam is leaky at the bottom, 2 ft. from the back end, where it is resting on the mid-feather wall, the leakage is corroding the plates,

and the boiler must not start until this is repaired, as it is dangerous on account of the plate being concealed under the brickwork, and if not repaired now will go too long, and likely cause an accident."

When the inspection was made upon which this report was based, the Inspector showed the boiler smith, who usually did Mr. GALLON's repairs, where the leakage was corroding the plates, and the testimony is that he remarked that "if he did not repair it it would be blown into the street some day." We are not surprised that the Coroner should have told the Inspector that he was a true prophet, for so he was—this boiler (No. 1) was blown into the street. The report was not unheeded. When it reached the hands of Mr. GALLON he called his boiler smith, and having read it, instructed him to carry out its recommendations. This man says that he went to the back end of the boiler and repaired a place about 9 ft. from the back, but he could not see any leakage at 2 ft. from the back, and he was satisfied that he had done the work well when he found that water having been again turned into the boiler it stood for 12 hours without displaying any faultiness. Every one seems to have been content with what this man did. They all assumed that he knew what had to be done, and that he had done it. The boiler-smith, however, like many others of his class, showed that his views of danger are based upon insecure premises. Such men usually infer that because

there is no leakage all is well. As the condition of the boiler after the explosion showed, leakages too frequently mean corrosion. The corrosion was pointed out in the report, and the stopping of the leakage would not restore strength to the corroded plate, and so leaving in of the corroded plate the accident would seem to be traceable.

The Coroner at the enquiry remarked that the insurance companies might, he thought, insist more on the repairs being done as done had better, however, remain with the proprietors, who must not forget that they risk their assurance if the repairs are not properly carried out. The companies assume the position of physicians to their patients, or lawyers to their clients; they recommend certain medicine, or give certain advice, but they do not assure the responsibility of seeing that their patients or their clients act upon the instructions which they have received. Furthermore there would oftentimes be not a little delay as to the result of such practice—delay on an occasion sometimes of much importance in the daily business operations of the works. Complete and thorough supervision of boiler repairs should never be neglected. The frequency of accidents after such repairs only too clearly, however, show that such supervision is too often neglected. Steam users should closely follow up those reports. Not only is this at times desirable in the matter of safety, but it is especially desirable in the supervision against which traders are now more than ever again and again threatened. The threat has the sympathy of the country as a whole, and unless steam users are themselves determined cautions and as resolutely prudent as we recommend they should be, legislators will take the matter in hand resolved to thoroughly deal with it.

THE SLATE TRADE.

The slate trade of North Wales continues to be very brisk—the demand is great, with every prospect of its continuing—and the prices, as fixed by the Carnarvon Slate Club in December last, and obtained by all the quarry proprietors in the Nantlle and Llanberis districts, except only as regards two of the Nantlle quarries, the managers of which, it is generally understood, for special reasons applicable to those quarries, continue to sell on the tariff of November 1875, being somewhat lower than the present Slate Club tariff.

High as the present price of slate undoubtedly is, yet there appears to be every prospect of its being maintained. The rise has only been in proportion to other building materials and labour, and it is not higher than the quarry proprietors can afford to sell at if they are to obtain an adequate return for the large amount of capital invested. Since the time of the Penrhyn strike, when Lord Penrhyn conceded to the committee of the North Wales Quarrymen's Union every demand they thought proper to make, and more even than they originally required, including the appointment of a committee of quarrymen to set the bargains in his quarry, the wages of the whole district have risen considerably, and at the second annual meeting of the Union, which took place at Carnarvon on the 2nd ult., the committee in their report congratulated the members on the success of their efforts, and stated that "they had good reason for believing that more by upwards of 150,000*s.* had been paid in wages during last year in the slate quarries in North Wales than in any previous year." The rise in the price of slates has followed a necessary consequence, but there are still some strange anomalies attending the trade.

The managers of the two large quarries of Penrhyn and Dinorwig continue to sell on a lower tariff than that fixed by the Carnarvon Slate Club, and obtained by its members, but from the exclusive character of their dealings slate merchants generally cannot obtain a supply at this reduced rate, and are thankful to obtain, and in many cases urgently press for, a supply from the smaller quarries at Nantlle and Llanberis at the higher tariff. These latter quarry for the most part deal with the slate merchants direct instead of with slate agents, through whom alone, with certain favoured exceptions, customers can obtain a supply from Penrhyn and Dinorwig. That the proprietors of the large quarries should continue to sell less than the market value is the subject of much comment in the district and amongst the trade. They can, however, well afford to do so, seeing that their quarries are their own freeholds, and, on the contrary, not subject to any payments for royalty or otherwise to any superior landlord, which almost all the smaller quarries are, and particularly those in the Nantlle district, many of which are held under the Commissioners of Woods and Forests, who are known to be the most exacting landlords in the kingdom.

The royalty they are now obtaining from several of these quarries is about 5*s.* a ton, rather more or less, which about equals the extra price which the lessees are obtaining over the large quarries so that, assuming other expenses to be equal, the return per ton to the proprietors of each are in a measure equalised, and the owners of the freehold quarries should sink the value of their freeholds, and be content to sacrifice 5*s.* a ton, appears strange, especially as the yield of these two quarries is roughly estimated at about 200,000 tons per annum, 5*s.* per ton on which would probably most people would look upon as a princely income.

THE IRON AND COAL TRADES—THE FALL IN WAGES.

The close of the great strike in the coal trade of South Yorkshire and North Derbyshire—the men having agreed to go in at a reduction of 12*½* per cent.—appears to us to be an event fraught with great importance to the future of the coal and iron trades. It is ever to be restored to the British iron trade, our ironmasters and manufacturers to produce at sensibly lower rates, and a fall in the price of coal and labour can alone enable them to attain this object, we have no desire to oppress the working classes or to force upon them an inadequate remuneration for their hard toil; at the same time in the interest of the working classes themselves, their remuneration must be such as will leave their employers a reasonable and tolerably liberal return upon their capital. We say a tolerably liberal return for this reason. Under any circumstances, it is liable to be capricious, uncertain, fluctuating; and the ironmaster may have great difficulty occasionally in keeping his works going even if his workpeople assume an attitude of docility—an attitude which it must be confessed is somewhat rarely witnessed in these times. There was a well-written article in our contemporary "Graphic" last week in illustration and explanation of the depression to which the country has undoubtedly been reduced. In the branches of the national industry there are stagnation and unequal distribution of work. What are the causes of this state of affairs? The writer seems to consider that other countries are becoming as sharp and as acute in their manufacturing pursuits as we claim to be. We have gained in time an undoubted industrial supremacy among modern nations, but our contemporaries appear to consider that this very supremacy has been the occasion of our present troubles. It has induced envy, imitation, and piracy, so that they have now set up business for themselves, and compete with us upon markets of which we ourselves have no practical monopoly. This being the case, there appears to be one process by which we can hope to recover a large measure of our old industrial prestige and invincibility. We must here produce at a cheaper rate, and so press our foreign rivals harder. Our capitalists must be satisfied with smaller dividends, and our workmen must so far co-operate with their employers as to submit to the lower wages which imperative necessity demands.

The circumstances of the case appear to be practically identical. The delegates and their clients have the alternative of submitting to the force of influences which cannot be avoided, either by masters or men. In almost all trades wages are falling, and their very decline weakens the force of a once formidable army of resistance. The collapse of the South Yorkshire and North Derbyshire strike affords tolerably conclusive proof of this. In the comparative activity and prosperity in the South Yorkshire

made any attempt to reduce wages, if it had been made at all, would have had to overcome the most stubborn opposition. But now the exchequer of the Miners' Association has been proved to be practically empty, and the resistance of the miners has, after all, been slight, or comparatively slight. The result of this strike would seem to indicate, indeed, that the era of strikes in this country—an era which has been too much prolonged—is at length drawing to a close. The uses of adversity, if not exactly sweet, are at any rate salutary; and masters and men have learnt that they must work more harmoniously and more cheaply in order that they may grapple with the formidable common difficulty of increasing foreign competition. We trust, then, that one of the current difficulties of our ironmasters may be said to be declining in intensity.

COMPRESSED FUEL.—Another establishment for the manufacture of Lissens' compressed fuel has been set to work at Port Richmond, Pennsylvania. The fuel now made is composed of 95 per cent. coal-dust and 5 per cent. clay, with a small amount of glue-like mixture made of rye flour and slaked lime. It is in pieces of the shape and size of hen's eggs. To make the pieces impervious to water they are dipped in a solution of candle gum, a residuum of paraffin and crude benzine. All the manufacturing processes are novel, ingenious, and entirely automatic. The finished coal-eggs are dried in an oven heated to a temperature of 250°, and when they come out they are ready for burning, but must be waterproofed to protect them from dissolution if caught in a rain storm. For this purpose another travelling wire belt, across which there are upright partitions of wire, stretches them and gives them a bath of two seconds in an iron tank containing a solution of candle gum and benzine. The tank is enclosed to prevent the escape of the fumes. From the tank the coals go to a big bin called the evaporator, which holds 15 tons. The benzine fumes rise through pipes to a condensing coil, and the recovered liquid is conducted back into the tank from which it ran into the bath. After remaining about an hour in the evaporator the coals fall upon another moving belt, which deposits them in the final receptacle, the pocket, from whence they roll into the coal carts.

THE MINERALS OF TASMANIA.—Efforts it appears are now being made to introduce extensively into this country the iron ore of Tasmania, and already it has been tried with a large admixture of English stone. A few days since we saw some experiments made with it near to Sheffield in the manufacture of ship-bolts. The iron was a mixture of about one-tenth English ore and the remainder Tasmanian. It appeared to be equal to the best Swedish, and the manufacturer, who is extensively engaged in the manufacture of bolts, plates, nails, and steel corbs, said he would as soon have it as any Swedish iron he had used. He took a small quantity of the ore, and putting it in an ordinary forge fire he smelted it, and then drew it out under the hammer as if it had been a piece of ordinary iron. The ore is a magnetic oxide, giving from 60 to 80 per cent. of manganese was found, whilst there was no sulphur or phosphorus. With such a large proportion of manganese the ore is particularly well adapted for making the description of pig from which Siegelsen is made, and which is found necessary in the production of Bessemer steel. Tasmania, it may be said, has plenty of coal beds, but they appear to contain a great deal of resin, and whilst suitable as a source for the production of mineral oil are not adapted for the smelting of iron. In one district in Tasmania the crystallised hematite had been found on a ledge cropping out of the ground on a hill 200 ft. high. The magnetite has been found in large quantities lying on the surface in large beds of red oxide. Whether it could pay to smelt it by means of charcoal at a profit we cannot say, but there is very little doubt but what it could be profitably and advantageously worked along with the English ironstone, and converted into steel. There are also extensive deposits of tin, and Mount Bischoff it occurs not only as an original deposit but as a vein sent through the surface drift. From the very large deposits of magnetic and other ironstone found in Tasmania, and from what we saw of an admixture of it with 90 per cent. of English stone, we are of opinion that its value can scarcely be over-rated. We believe that the ore could be delivered in England at about 2*l.* per ton, so that those interested can well calculate whether it could be made to yield a good profit or not.

COAL AND IRON IN THE UNITED STATES.—The total production of anthracite coal in Pennsylvania to May 13 this year amounted to 35,500 tons, against 4,367,942 tons in the corresponding period of 1875, showing an increase of 929,563 tons this year. The total production of bituminous coal in Pennsylvania to May 13 this year amounted to 1,119,071 tons, against 1,063,583 tons in the corresponding period of 1875, showing an increase of 55,488 tons this year. The demand for English, Scotch, and American cannel coal at Boston has been dull, and sales have been confined to small lots at unusually low prices. In Nova Scotian coal scarcely anything has been done at Boston. Gas coal has been in demand at Boston. There has not been much passing in Cumberland (Maryland) coal at Boston. Anthracite coal has been dull at Boston; retail sales have been made at \$7.50 per ton. American iron rails have been quoted at the works at \$40 to \$45 per ton in currency. Old rails have made \$22.50 per ton in currency.

TRADE OF THE TYNE AND WEAR.

JUNE 8.—Some branches of the Coal Trade have been pretty brisk late; the steam coal works around Blyth, in Northumberland, have been well employed, most of them, indeed, been making full use, as the demand for this coal for export to the Baltic and other foreign districts has been good. It is considered by many that the hours of war now prevalent have to a certain extent stimulated the demand for coal and iron. Should, however, war actually break out, the effect might be quite opposite. The demand for gas and coke has naturally fallen off as the season has advanced, but considerable business has been done in all kinds of first-class coal and coke. Shipping has, consequently, been better employed, and freights have improved a little. In Durham only the gas-making coal works are well employed. Small coal and ordinary manufacturing coal continue to be a drug, and, consequently, low prices are got for them, and there is no chance whatever under circumstances it can excite no surprise that the Durham coalmen have again demanded a reduction in the wages of 10 per cent. on the present rates. Only dire necessity would have caused them to arrive at this decision, and as some important meetings have been held by the men, and the master has to a certain extent discussed, it is cheering to observe that so far the question has met in a fair, calm spirit.

IRON FROM CLEVELAND PIG-IRON.—For some time past experiments have been made at the Tudhope Ironworks, with the view of manufacturing steel from Cleveland pig-iron. During the present week 50 tons of double-headed steel rails of the north-eastern pattern have been rolled for the North-Eastern Railway Company, costing 90 per cent. of iron made exclusively from Cleveland. Of 152 ingots 117 turned out good sound steel rails. As might be expected, the result of the falling (shock) test are not so high as the case of the best Bessemer steel rails, but on the other hand the structure is such as to warrant the hope that the durability of the rail will be quite equal to that of any rails going. The process of manufacture is by no means complicated. Cleveland pig-iron is thoroughly puddled in a Caisson-Dormoy furnace, hammered blooms, and the blooms converted by the Attwood process into ingots. Taken separately there is no novelty in any of these operations. Cleveland pig-iron, as is well known to ironmasters, is converted by thorough mechanical puddling, so as to contain less than 0.25 per cent. of phosphorus in the puddled bar, but conversion of such bars into steel by admixture with pure iron is costly, and has never been attempted on any large scale for any financial success. The grand object of the trials going on at Tudhope Ironworks is to produce a cheap and durable steel of sufficient strength and of a regular quality, and such, it is believed, can only be attained by a combination of

processes similar to that recently patented by Messrs. Shaw and Hutchinson. What may be the result of these trials it would be premature to say, but at a time when steel is rapidly taking the place of iron for almost every imaginable purpose, when pure ores are becoming more and more scarce, their importance to all interested in the Cleveland iron district cannot be overrated.

NORTH OF ENGLAND IRON TRADE.—At Middlesborough, on Tuesday, there was a small attendance, but, like late markets, there was an entire lack of animation, business being done on the most restricted scale both by buyers and sellers, as there is nothing to encourage either one side or the other. Sellers are by no means anxious to do business as a rule at the present low rates, as at best it is turning over their money, if not involving in some cases actual loss, whilst an utter lack of any indication of revival of trade makes buyers very cautious, and they purchase but sparingly. Though there is such a marked depression in finished iron and in trade generally, there appears to be a healthy tone commercially. There is no further probability of failure. If things are in a low condition firms generally are not losing much if they are not gaining, and after vainly seeking trade which would afford remunerative results, many are content to keep their works unemployed rather than incur loss. This applies more particularly to the rail trade. Plates have within the past few weeks been falling in price more than rails, and plate-makers, though fairly engaged, experience a much less active demand. There is no particular change to note in finished iron. Rails keep at 6*l.* nominally for heavy sections; plates, 7*l.*, 7*s.*, 8*l.*; angles, 7*l.*; bars, unaltered. The prices of foundry iron are fairly kept up; No. 3 is 4*l.*, 4*s.* to 4*l.*, 6*s.*; No. 6 forge, 4*l.*, with a small enquiry. The returns of makers' stocks show a larger make of 10,000 tons in May than in April. The stocks, with iron has been put in warrant stores, have increased by about 4,000 tons. The total in makers' hands on May 31 was 115,567 tons. The return, on the whole, is considered very favourable. The Coal and Coke Trades are slack, prices unaltered.

THE MEETING OF THE NORTHERN INSTITUTE OF MINING ENGINEERS IN LONDON.—This meeting, the first that has been held in the great metropolis, may be considered a successful one, although it was hardly possible to avoid a feeling of disappointment in one respect—that is, with regard to the number of members present. Looking at the large number of members in the society, it might naturally have been expected that at least one-third of the members would have attended, but the number present was comparatively small. No doubt the works and machinery to be seen in and near London are of a different class to the machines about collieries, and this is no doubt the main reason of the meeting being so badly attended. As members of the Institute are to be found in every part of Great Britain, a meeting in London ought to have brought together a large number. The papers read possess much interest, and the discussion which must follow at future meetings will afford employment for the members for some time to come. Nearly all the papers are of a practical kind. Those of Mr. Bainbridge, showing ten different modes of lubricating tubs, must throw a deal of light on a very important subject. In these days of close competition every effort must be made to ensure economy, combined with efficiency, and it is well known that many of the old methods of lubricating tubes are of a very wasteful character. The paper of Mr. Cockburn on "Cook's Ventilator" will once more cause a violent outbreak of the "War of the Fans," which has been raging for some time in the Midland districts, and has been smouldering here. That the result will ultimately prove advantageous there can be no doubt, as practical experience must decide as to the relative merits of the various fans now contending for supremacy. The Le-mieille has, we believe, retired from the field, but we still have the Guibal, the Waddell, the Leeds fan (said to be a cross between the Guibal and Waddell), Cook's fan, and many others we cannot remember.

REPORT FROM CORNWALL.

JUNE 8.—That a reaction in the tin standard might follow the Banca sale last week was quite anticipated, and, therefore, the announcement can hardly be said to have taken anyone by surprise—though, of course, under any circumstances it was unwelcome. However, since then there has been a counter reaction, and prices now seem to be fairly sustained. Nor does there appear to be any reason why it should be otherwise. The demand, all things considered, is fair, new outlets being gradually opened, and the foreign production is undoubtedly falling off.

The chief subscribers to the premium originated by Mr. Bassett for the best boring-machine are—Mr. Bassett, 200*l.*; the Duke of Bedford, Lord Falmouth, and Lord Roberts 100*l.* each. Other subscriptions have been promised, so that in this and in the efficient committee appointed to take the matter in hand we have all the elements of a large and practical competition. Mr. Bassett is still further adding to his good works on behalf of the mining community by the erection of a laboratory at Camborne for the use of the more advanced students in the different classes of the Miners' Association of Cornwall and Devon.

In the Special Loan Collection of Scientific Apparatus in South Kensington is a model of the "first machine by means of which steam-power could be safely applied for mechanical purposes," and of which Thomas Newcomen, of Dartmouth, was the inventor. This model is said to have been presented to King George III., and was probably prepared as a present to the King by Elias Newcomen, the second son of Thomas Newcomen, about 1760. Mr. Lidstone, in the conclusion of his pamphlet upon this subject, complains that the "importance of this invention has never been publicly recognised in connection with Newcomen's memory; and in no place is there greater apathy on the subject than in the town where he perfected his wonder-working machine." Newcomen's engine was the first introduced into the mines of Cornwall, and it was a Newcomen that first stimulated Watt to improvement. Yet it is not only in Dartmouth that the memory of this steam pioneer is neglected."

A petition, influentially signed by over a hundred miners, managers, purisers, and other interested in mines in Devon and Cornwall, has been forwarded to the Great Western and South-Western Railway Companies with a view to inducing them to arrange for the transit of dynamite by rail. At present considerable inconvenience, as well as expense, is sustained in the conveyance of dynamite to inland towns. So keenly has this been felt that, despite the strict surveillance of the railway companies, packages of dynamite are oftentimes surreptitiously conveyed by passengers. It is urged that the great increase in the use of dynamite during late years makes it absolutely necessary that something should be done, consistent with public safety, to remedy what is so widely complained of. The petitioners allege that so far "no accident has occurred in the transport of dynamite in any country, or by any mode of conveyance, and no accident has ever occurred in connection with its storage." It is also contended that dynamite is safer than gunpowder packed in barrels.

At a special meeting of South Wheal Crofty adventurers, held at Camborne, on Tuesday, for the purpose of appointing an underground agent in place of Capt. Johns, who has been appointed to a similar situation at Dolcoath, Mr. Lean (the purser) in the chair, ten applications from mine agents and working miners, who aspire to this much coveted position, was read. A short discussion took place respecting the fitness, age, and eligibility of the candidates. Proxies for a large number of shares were laid on the table by Mr. Rodd, the late purser, and by Capt. Josiah Thomas, the manager. Mr. Henry Bennett, late of Mexico, and formerly a tributary of Dolcoath, was proposed by Capt. A. T. James, of South Frances, as a fit and proper person to fill the situation. Capt. James observing that he was full of energy and practically acquainted with the details of mining. This was seconded by Mr. John Carter, of Camborne, and supported by Mr. W. H. Rule, of Penzance. Mr. Rodd, of Penzance, nominated Capt. William Pascoe, late of West Seton, and now the managing agent of the Park o' Mines, for the situation. This proposition was seconded by Mr. W. H. Rule, of Camborne, supported by the manager and other shareholders. It was evident that Capt. Pascoe was the choice of the meeting, and being supported by large shareholders there was not much chance for any other candidate. Mr. Henry Bennett's name was withdrawn, and Capt. James was unanimously appointed, at nine guineas per month.—Capt. James said, if he was not out of order, he should like to ask the manager a question or two respecting the quantity of coal consumed in stamping a ton of tinstuff. The manager was not prepared to answer the question, but believed it took about 112 lbs. per ton.—Capt. James said it took about 11*1/2* cwt. or 19*1/2* lbs., which was about one-half more than ought to be. As Mr. Michel, the engineer, was not present it was arranged to postpone any further discussion of this subject until the next meeting of the adventurers. The consumption of coal is a very important matter, and should have the best attention of the adventurers, and mine agents especially.

THE DUES QUESTION.—The question of lords' dues is, apparently, of very great interest, judging by the manner in which it is being discussed on all sides. A writer in an article on the subject in the *Mining Journal*, after vividly portraying the injury done to the land in Cornwall by mining operations, enquires—"Does the money drawn from the mines compensate the landholder for all his loss? Can the county at large ever be paid for the loss it sustains through

all this desolation?" And in answer to these enquiries a few statistics may not be uninteresting. In the past 100 years above 60,000,000*l.* worth of copper has been sold at the Cornish ticketing, and over 40,000,000*l.* of tin has been raised, making a total of more than 100,000,000*l.* Of this portion the landholders have had a fair share—on the whole, perhaps, more than 1-20th—5,000*l.* in the 100 years, or over 50,000*l.* per annum. This is a very low estimate, and probably if all the accounts were examined the details would show that 7,000,000*l.* in the century, or an average of 70,000*l.* per annum, had been received by the lords. This by no means represents the whole of the landholders' receipts, for wherever a mine is carried on men must, of course, be employed, and cottages built, so that gradually hamlets and towns spring up, oftentimes rendering waste land much more valuable than fertile farms on which large sums have been expended in manure and farm buildings. Thousands of acres of waste land have been reclaimed by the mining population on life leases, and the greater portion of this land has already fallen into the hands of the lords. It must also be remembered that for every acre of land destroyed by the miner double the value is paid to the lord in addition to the dues; sometimes as much as 100*l.* per acre, and then high rents are also given for small water-courses. Then, again, ships are employed in carrying away copper and in bringing back coal for mining and smelting operations; and here, again, the lord is benefited by port dues and by cottages built for the families of sailors. The first railways constructed in the county were for the conveyance of copper to the ports, and of coal from Hayle, Devoran, and Portreath, to the mines in the Camborne, Gwennap, and Redruth districts.

Thus far only copper and tin mines have been mentioned as making valuable returns to the landowners, but beside these mines of lead, blende, arsenic, and other minerals have in addition paid immense sums in dues. West Cliverton in rather over 11 years—from April, 1863, to the end of June, 1874—sold 36,453 tons of lead ore, which realised 527,32*l.*; 4219 tons of blende, 94*l.*; and 34 tons of copper, 21*l.*; making a total of 537,37*l.* Of this amount the landowners received in dues 35,82*l.*; the shareholders divided among themselves 17,500*l.*; there was paid in labour 241,05*l.*, and to merchants for coal and mining requisites, 102,96*l.* West Seton may be instanced as another fair example of what has been done by Cornish mining. The total value of the copper, tin, and zinc sold up to October, 1875, was 733,30*l.* Of this amount the lord received 47,914*l.*; and there was expended in labour costs and merchants' bills 49,06*l.*, while the dividend received by the shareholders was 233,000*l.*, and this on an original outlay of 19,000*l.* These two mines—West Cliverton and West Seton—are still making large returns. The lord of the Consolidated Mines, Gwennap, receives dues, it is stated, to the tune of 76,500*l.* in 18 years, and many other mines now forgotten have proved indeed mines of wealth to the landowners. These are the prizes for which the miners toils, and the adventurer oftentimes risks his all, knowing that nothing in the world pays like a good mine. There are, of course, many blanks, but even in the blanks the county gains enormously by the expenditure of capital, and the lord receives in most cases rents or dues at a reduced rate.

A glance at the gains of the landowners even in these depressed times will further illustrate the subject. Dolcoath, which extends over about 300 acres of land, and more, probably less, is paying the landowners 3*l.* per annum. East Pool, a smaller seat, is paying from 15*l.* to 20*l.* per annum. Tin-roof some two or three years ago, in times of high prices, paid over 20*l.* per annum, and its yearly return to the landowner now is probably about 12*l.* Cain Bre, too, paid in former days somewhere about 20*l.*, now probably at the reduced rate about 4*l.* or 5*l.* a year; West Bassett, about 8*l.* per annum; and West Frances now about 40*l.*, in years past more than double that sum. Cook's Kitchen is paying about 30*l.* a year; this mine was making good returns in 1792 and 1793, when Lord de Dunstanville, the landowner at that time held one eighth of the mine. Wheal Bassett, now paying about 5*l.* per annum in lord's dues, has been much richer, and made large returns. West Foligs expended about 40*l.* per annum in dues of 1*l.* each. There are others too numerous to enumerate, among the principal of which are Peln-an-Drea, South Frances, the Grenvilles, the Rosewarne, Crenier and Abraham, Botallack, Wheal Owles, Providence, the Lovell, and Wheal Kitty. Then there must be taken into consideration the leats and tin streams, dirty and puddle as they appear to the eye. The profits of the lords from the Red River mine in 1874 were estimated at about 45*l.*, and even now they are estimated at fully 15*l.*—*Western Morning News.*

REPORT FROM NORTH AND SOUTH STAFFORDSHIRE.

JUNE 8.—The ironmasters report this week a slightly improved enquiry, but the general aspect of the trade is still very far from satisfactory. It would seem that matters in the iron trade have for so long a time been so bad that they cannot be worse, and that any change now experienced must be in the right direction. The pig-iron manufacturers have in some recent transactions been able to reduce their accumulated stock, and in the absence of any serious outcome of the continental crisis there is reason to hope that better times are in store. Samples of pig-iron of remarkably good quality, the make of the Kirkless Hall Company, was shown at Chancery at Wolverhampton, on Wednesday, by Messrs. Lewis and Son, the local agents. The iron in question was made wholly from Algoiran ore.

The movements of the South Staffordshire Mines Drainage Commissioners are exciting a strong "feeling" among such of the local coalowners as do not derive any benefit from the measure, and who object to pay the heavy rate imposed without an equivalent. The coalowners around West Bromwich and Oldbury, who have already obtained exemption from rates for underground work, are now claiming exemption from participation in the cost of surface drainage in that neighbourhood. The Sandwell Park Company are among the foremost in this movement.

The following were among to-day's quotations on the Birmingham Stock Exchange:—Cannock and Huntington Colliery, 3*l.* prem.; Hamstead Colliery, 1*l.* prem.; Sandwell Park Colliery, 2*l.* prem.; Spon Lane Colliery, 1*l.* dis.; buyers; West Cannock Colliery, 10*l.* prem.; Mid Cannock Colliery (10*l.* paid), 5*l.* prem.; Pelsall Coal and Iron Company, 5*l.* dis.; John Bagnall and Son, 5*l.*; Chillington Iron, 3*l.* The tone of the market for iron and coal shares is weaker.

At Walsall County Court judgment was delivered in the case of Robert Ellis v. the Pelsall Coal and Iron Company, in which plaintiff, a puddler in the company's employ, sought to recover certain sums for breach of contract, and two weeks' wages, in lieu of notice, amounting in all to 8*l.* 10*s.* The case was a representative one, about 60 puddlers in the company's employ having made similar claims. For the defence it was contended that the men were stopped owing to a want of orders, a course justified by a custom in the trade. The alleged custom, the plaintiff contended, was invalid. The Judge (Mr. A. Martineau) held that the custom pleaded in the defence was a valid one, but that the men were not stopped working for that reason, and, therefore, gave judgment for plaintiff for 3*l.* 8*s.*, but granted an appeal.

Cwmrhaid and Cwmceirrhiv estates, near Machynlleth, were sold a few days ago by auction, at Aberystwith, by Mr. Samuel Jones, of Birmingham. They contain 908 acres of arable, pasture, and mountain land, and include the famous Rhaias waterfall, and an ancient mansion, Cwmrhaid Hall. The purchaser was Mr. Richard Peyton, jun., Birmingham, and the price 9000*l.*, the timber to be taken at a valuation.

In the North Staffordshire Iron Trade orders are very scarce. Not one-half of the mills are working at all, and the remainder are not exceeding six turns per week. Iron of the smaller sizes is the only class which seems to command any attention from buyers. The plate-mills are in very slack operation, competition in this branch being just now very severe. The transactions in pig-iron are very few and small. The market for ironstone is without change, and coal continues in abundant supply.

REPORT FROM MONMOUTHSHIRE AND SOUTH WALES.

JUNE 8.—Things look as gloomy as ever, and the Whitsun holidays intervening this week have had the effect of further restricting operations. Not that wages are such as to warrant those engaged in the staple trades in going holiday-making, but both ironworkers and colliers are loth to depart from what has long been the custom. Taking the iron trade on the whole, there has been no noticeable improvement, although it is gratifying to see that a cargo of iron has been at last sent to a Russian port. The Baltic ports generally continue to be customers, and the colonial demand keeps some of the establishments going to a certain extent. Trade, however, is very bad, and orders do not arrive with any more freedom; in fact, taking one establishment with another, it is doubtful whether the works are employed more than half-time. A correspondent to one of the local daily papers has been writing in favour of an iron-workers' board of conciliation. Now wages differ so widely in the district a board of the kind would be doubtless acceptable to the men; but the real fact of the matter is that (as I have previously pointed out), so bad has trade become, masters do not care much whether they close their works or not. At the Llanfore Steel Works difficulties as to wages will exist, and in the Swanscombe district generally things are looking very depressed. Cyfartha nothing is doing, but Dowlands still keeps on active operations amidst the general stagnation which surrounds it. Tin-plate are unaltered, so far as price is concerned.

To resume the subject of the Conciliation Board. It seems to have escaped the memory of some that the Conciliation Board of this district will be called upon to give an award for the six months from July 1 to Dec. 31. This comes rather at an inopportune time, when the men have at length settled down under the terms of the present award. The colliers will hold a delegate meeting on Monday in order to elect six persons to represent them on the Conciliation Board, and where the important question of printing the shorthand writer's notes will be also considered. During last month the quantities of coal exported were larger than has been the case for some time. The output is also considerable, but still

JUNE 10, 1876.

COAL MINES REGULATION ACT, 1872.
EXAMINATION FOR MANAGERS' CERTIFICATES OF COMPETENCY.
DISTRICT UNDER THE CHARGE OF HENRY HALL, Esq.,
H.M. INSPECTOR OF MINES.

NOTICE IS HEREBY GIVEN, that an EXAMINATION for MANAGERS' CERTIFICATES OF COMPETENCY, under the above-mentioned Act, will be HELD on the 22nd day of June inst., and CANDIDATES INTENDING TO PRESENT THEMSELVES at such EXAMINATION must, before the 17th day of June, notify such intention to the Secretary of the Board of the above-mentioned District, from whom all information as to particulars can be obtained.

By order of the Board,

MASKELL WM. PEACE, Secretary,
19, King street, Wigan.

N.B.—Persons who do not reside within the district are equally eligible for examination with those who do.

COAL MINES REGULATION ACT, 1872.
EXAMINATION FOR MANAGERS' CERTIFICATES OF COMPETENCY.
DISTRICT UNDER THE CHARGE OF THOMAS WYNNE, Esq.,
H.M. INSPECTOR OF MINES.

NOTICE IS HEREBY GIVEN, that an EXAMINATION for MANAGERS' CERTIFICATES OF COMPETENCY, under the above-mentioned Act, will be HELD on the 29th day of June inst., and CANDIDATES INTENDING TO PRESENT THEMSELVES at such EXAMINATION must, before the 20th day of June, notify such intention to the Secretary of the Board of the above-mentioned District, from whom all information as to particulars can be obtained.

By order of the Board,

JOSEPH KNIGHT, Secretary,
Newcastle under-Lyme, Staffordshire.

N.B.—Persons who do not reside within the district are equally eligible for examination with those who do.

COAL MINES REGULATION ACT, 1872.
EXAMINATION FOR MANAGERS' CERTIFICATES OF COMPETENCY.
DISTRICT UNDER THE CHARGE OF LIONEL BROUH, Esq.,
H.M. INSPECTOR OF MINES.

NOTICE IS HEREBY GIVEN, that an EXAMINATION for MANAGERS' CERTIFICATES OF COMPETENCY, under the above-mentioned Act, will be HELD on the 10th day of July, and CANDIDATES INTENDING TO PRESENT THEMSELVES at such EXAMINATION must, before the 24th day of June, notify such intention to the Secretary of the Board of the above-mentioned District, from whom all information as to particulars can be obtained.

By order of the Board,

J. T. THOMAS, Secretary,
Winnall's Hill, near Coleford.

N.B.—Persons who do not reside within the District are equally eligible for examination with those who do.

IMPORTANT.
EXTRAORDINARY OPPORTUNITY for the PROFITABLE EMPLOYMENT of MONEY presented by the SHARES of the **ALYBONT SILVER-LEAD MINING COMPANY (LIMITED).**

Capital £30,000, in 30,000 shares of £1 each.

This mine (situate in the village of Alybont, seven miles from Aberystwith, in county of Cardiganshire) has been worked for many centuries past, and has yielded millions of pounds worth of ore; and, from the immense quantity of ground still remaining to be worked, doubtless many more millions will be obtained.

The historical associations of the property are both important and interesting. The period of its history it was mainly incident in providing Sir Hugh Myddelton with the vast riches he so generously expended on that great work which immortalised his name—the introduction of the New River to the Metropolis. King Charles established a Mint at Aberystwith Castle the silver was supplied from this mine. It was then being worked by a Mr. Bushell, and was so remarkable as to enable that gentleman to lend the King very large sums of money still further demonstrating his loyalty by equipping an army that remained with the King until the time of his surrender, and in whose ranks were enrolled no supporters than the miners belonging to the village of Alybont.

In the Exhibition of 1851 there was exhibited a single stone of silver-lead ore, weighing 1 ton 10 cwt., extracted from this mine, which was universally admitted to be one of the finest mineralogical specimens ever produced.

The sett is about one mile in length, and more than half a mile in width, situated in the heart of one of the richest mineral districts.

The mining operations are under the direction of Capt. Thos. Glanville, M.E., whose management East Carn Brea, West Bassett, and North Bassett Mine, and such immense returns, North Bassett alone having given over £100,000 profit.

The Alybont Mine is only three miles from the railway station of Llanfair, the Cambrian Railway; the River Lerry runs past the washing floors, and affords ample power the whole year round. Miners are abundant in the village.

Therefore the company possess local advantages rarely equalled, and very little to do with the success of a mining company; but more important than such indications is the fact that this property contains several ascertained and proved valuable lodes of silver-lead.

A mining company formed for the purpose of exploring an untried sett must make a large part of the element of speculation. A considerable sum has to be expended in "dead" or unremunerative work; the erection of the machinery, and a considerable time is occupied before the value can really be proved.

Alybont Company, however, suffers from no such infant mining malady, as the existence of lead has been proved for centuries past, and thousands and thousands of tons extracted, and the sett being so extensive is not yet one-half worked.

Washing and crushing machinery is all erected and working perfectly. A deep level is driven three-quarters of a mile, in which the railway is laid, besides other levels of considerable length, the cost of driving which must have been enormous, and which are invaluable for future operations.

From the character of the present works such a vast deposit of ore may any day turn up which would increase the value of the company's shares enormously.

Taking into consideration the fact that the recent discoveries are in entirely new ground, it is almost impossible to over estimate their importance.

They may fairly be regarded as one of the most valuable mineral discoveries ever made in Wales.

Shares of this company offer an investment for money such as is extremely safe with. It is no ordinary speculation, but the continuance of mining indicates that for centuries have produced immense wealth, and whose prospects never more encouraging than at the present time.

Shares are fully paid up, so there is no further possible liability.

Following is a report by Captain Thomas Glanville, M.E., lately received by Alybont Silver-lead Mine, May 11, 1876.

SIR,—When appointed to the management of this mine I did not hesitate to say in my first report that I had never entered upon new duties so congenitally successful—a somewhat important statement when my 40 years' mining experience in various parts of the world is taken into consideration—and I have much pleasure in being able to state that recent operations have confirmed my estimate of the immense mineral wealth of the Alybont Mine.

My new staff is now communicated with the level west of Deep Adit. This is a most important work accomplished, as it renders available for working a large section of the shaft.

The shaft is sunk from surface on the course of an east and west ledge 30 fms. long, about 1½ ton of silver lead per fathom.

At this shaft, 12 fms. from the surface, we have driven a level east & west, in a hole over 3 ft. wide, and of the same productive character. We have driven a level west with like success. We are now driving an intermediate hole on which this new shaft is sunk is parallel with the enormously rich vein previously extracted, and the matrix of the lode is identical, containing very rich gossan.

As the communication is effected, all the orestuff can be shot into the dressing floors by means of the deep adit railings saving all cost of cartage.

Water power at all seasons for driving our machinery—a most valuable consideration.

The crusher and jiggers have been supplied with new sieves and classifiers, and other alterations and improvements made, our machinery is working perfectly.

We are dressing another parcel of ore for market.

On the appearance of the lodes at their present shallow depth, and their being in ground, I must again say that I consider their present richness to be a reflection of the vast deposit of metal we shall shortly meet with.

(Signed) THOMAS GLANVILLE.

Particulars will be forwarded on application to HODGKINSON and Co., Dealers, 9, Great Winchester street, London, E.C.

WE HUNDRED SHARES, or any portion thereof, can now be par. £1 per share, if applied for at once to HODGKINSON and Co., Dealers, 9, Great Winchester-street, London, E.C.

MESSRS. W. J. TALLENTIRE AND CO., STOCK AND SHARE BROKERS.

20, CHANGE ALLEY, CORNHILL, LONDON, E.C., offer for immediate cash or the usual bi-monthly settlements, and also give personally or by letter to executors, trustees, capitalists, and investors in the selection of Securities for safe and profitable investment, their services, extending over a period of more than sixteen years, with special facilities for acquiring information, enabling them to act for clients.

We have established Corresponding Agencies in all the principal towns of the Kingdom, and are prepared to deal in the various local Stocks and Shares.

Orders per post or telegraph receive prompt attention.

VESTORS SHOULD APPLY for a copy of Messrs. W. J. TALLENTIRE and especially South American, Egyptian, and Turkish, Railways, and Lead

Companies, SENT POST FREE. It contains valuable information on Foreign

Companies, and reports, particularly on the

LE—Colloids, and the like, and reports, particularly on the

LE—Colloids, and reports, particularly on the

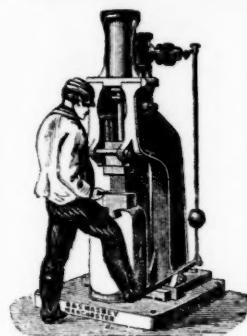
B. & S. MASSEY, OPENSHAW, MANCHESTER.

Prize Medals—Paris, 1867; Havre, 1868; Highland Society, 1870; Liverpool, 1871; Moscow, 1872; Vienna, 1873; Scientific Industry Society, 1875; Leeds, 1875; Paris, 1876.

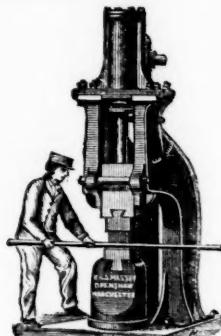
PATENTEE AND MAKERS OF DOUBLE AND SINGLE-ACTING

STEAM HAMMERS

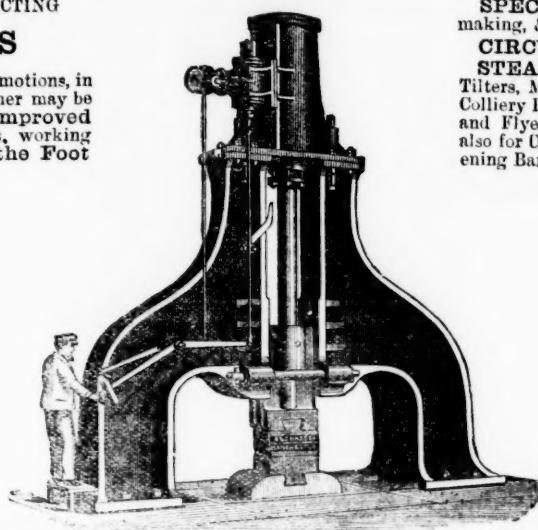
Of all sizes, from $\frac{1}{2}$ cwt. to 20 tons, with self-acting or hand motions, in either case giving a perfectly DEAD BLOW, while the former may be worked by hand when desired. Large Hammers, with Improved Framing, in Cast or Wrought Iron. Small Hammers, working up to 500 blows per minute, in some cases being worked by the Foot of the Smith, and not requiring any separate Driver.



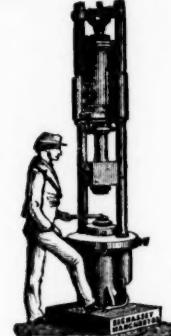
Small Hammer with Foot Motion.



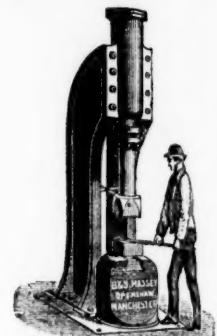
General Smithy Hammer.



Steam Hammer for Heavy Forging.



Special Steam Stamp.



General Smithy Hammer.

From 60 to 100 Steam Hammers and Steam Stamps may usually be seen in construction at the Works.

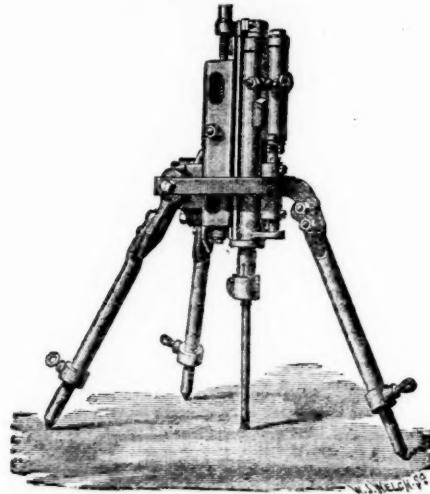
SPECIAL STEAM STAMPS, for Forging, Stamping, Punching, Bolt-making, &c.

CIRCULAR SAWS for Hot Iron.

STEAM HAMMERS for Engineers, Machinists, Shipbuilders, Steel Tilters, Millwrights, Coppersmiths, Railway Carriage and Wagon Builders, Colliery Proprietors, Ship Smiths, Bolt Makers, Cutlers, File Makers, Spindles, and Flyer Makers, Spade Makers. Locomotive and other Wheel Makers, &c., also for Use in Repairing Smithies of Mills and Works of all kinds; for straightening Bars, bending Cranks breaking Pig-iron, &c.

THE "CHAMPION" ROCK BORER

For Tunnels, Mines, Quarries,
AND OTHER WORKS.



Intending purchasers can satisfy themselves that the advantages claimed for the "CHAMPION" over all other Rock Borers are not over-estimated.

For the amount of work it will do, it is the lightest, most compact, most durable, and cheapest in the market.

IMPROVED AIR COMPRESSORS, And other MINING MACHINERY.

ULLATHORNE & CO.
METROPOLITAN BUILDINGS,
63, QUEEN VICTORIA STREET, LONDON, E.C.

THE
PHOSPHOR BRONZE
COMPANY (LIMITED).
139, CANNON STREET, E.C.
LONDON.

Alloy, No. II., for pinions, ornamental castings, steam fittings, &c.,	£120 per ton.
" IV., for pinions, pumps, valves, linings, cylinders, &c.,	130 "
" VI. (must be cast in chill) for bolts, &c. This alloy has very great tensile strength ...	140 "
" VII., for hydraulic pumps, valves, and plungers, piston rings, bushes and bearings, for steel shafts	140 "
" XI., special phosphor-bronze bearing metal, wearing five times as long as gun metal	112 "
The prices of castings vary according to the pattern, the quantity required, and the alloy used.	
WIRE ROPES, TUBES OF ALL DESCRIPTIONS, &c.	

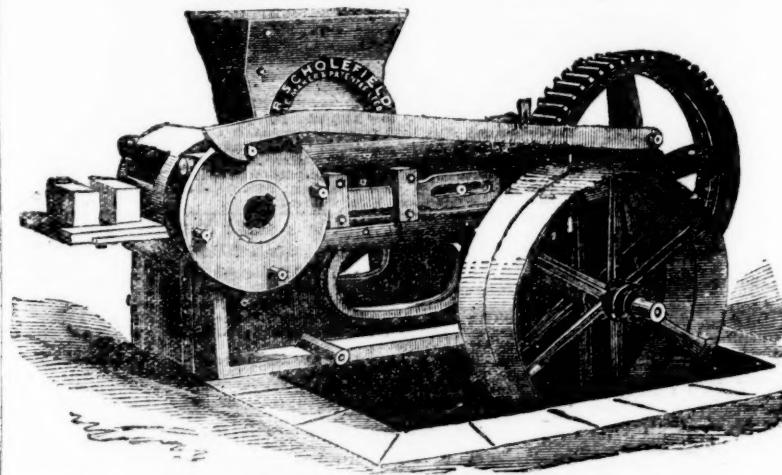
THE NEWCASTLE DAILY CHRONICLE
(ESTABLISHED 1764.)
THE DAILY CHRONICLE AND NORTHERN COUNTIES ADVERTISER
Offices, Westgate-road, Newcastle upon Tyne; 60, Howard-street, North Shields; 195 High-street, Sunderland.

Just published, Free Edition.
GUIDE TO HEALTH; or, ADVICE AND INSTRUCTIONS FOR THE CURE OF NERVOUS DEBILITY.—A New Medical Work on the Treatment of Local Debility, Consumption, Loss of Memory, Physical Depression, Indigestion, and all diseases resulting from loss of nerve power. Illustrated with cases and testimonials. Bound free for two stamps.—Dr. SMITH will, for the benefit of country patients, on receiving a description of their case, send a confidential letter of advice.

Address, DR. H. SMITH, 9, Burton-crescent London, W.C.

R. SCHOLEFIELD'S LATEST PATENT BRICK-MAKING MACHINE.

PATENTED 1873.



production, and the hands required to make 10,000 pressed bricks per day:—

2 men digging, each 4s. per day	£0 8 0
1 man grinding, 4s. 6d. per day	0 4 8
1 boy taking off bricks from machine, and placing them in barrow ready for the kiln, 2s. per day	0 2 0
1 boy greasing, 1s. 6d. per day	0 1 6
1 engine-man, 5s. per day	0 5 0
1 man wheeling bricks from machine to kiln, 4s. per day	0 4 0

Total cost of making 10,000 pressed brick..... £1 5 0, or 2s. 6d. per 1000.

(SETTING AND BURNING SAME PRICE AS HAND-MADE BRICKS.)

N.B.—Where the material can be used as it comes from the pit, the cost will be reduced in digging. As the above Machinery is particularly adapted for the using up of shale, bind, &c., it will be to the advantage of all Colliery Owners to adopt the use of said Brick-making Machinery.

THE MACHINES CAN BE SEEN IN OPERATION AT THE WORKS OF THE SOLE MAKER AND PATENTEE DAILY.
SCHOLEFIELD'S ENGINEERING & PATENT BRICK MACHINE WORKS,
KIRKSTAL ROAD, LEEDS.

THE "CRANSTON" ROCK DRILL

SUITABLE FOR

QUARRYING and OPEN CUTTING, SINKING SHAFTS, SUBMARINE BLASTING, TUNNELLING, DRIVING ADITS, &c., is the MOST SIMPLE and ECONOMICAL DRILL now in use.

The "CRANSTON" Drill is extensively used in the Hematite Iron, Lead Mining, and Colliery Districts of Northumberland, Cumberland, and Durham; is also in use in Sweden, Belgium, Austria, India, and various other places.

STEAM BOILERS; AIR COMPRESSORS, worked by Hydraulic or Steam-power; PUMPING, and all other MINING MACHINERY supplied.

STEEL, SPECIALLY ADAPTED FOR MINING PURPOSES, SUPPLIED AT CURRENT PRICES.

For Prices, Estimates, and other Particulars, apply to—

J. G. CRANSTON, ENGINEER, 22, GREY STREET,
NEWCASTLE-ON-TYNE.

MANCHESTER WIRE WORK.

NEAR VICTORIA STATION, MANCHESTER.

(ESTABLISHED 1790).

JOHN STANIAR AND CO.,

Manufacturers by STEAM POWER of all kinds of Wire Web, EXTRA TREBLE STRONG for

LEAD AND COPPER MINES.

Jigger Bottoms and Cylinder Covers woven ANY WIDTH, in Iron, Steel, Brass, or Copper.

EXTRA STRONG PERFORATED ZINC AND COPPER RIDDLES AND SIEVES.

Shipping Orders Executed with the Greatest Dispatch.



NOBEL'S DYNAMITE

Is the MOST ECONOMICAL and POWERFUL EXPLOSIVE for every kind of MINING and QUARRYING OPERATIONS; for blasting in hard or soft, wet or dry ROCKS; for clearing land of TREE ROOTS and BOULDER STONES; for rending massive BLOCKS of METAL; for SUBAQUEOUS and TORPEDO purposes; and for recovering or clearing away of WRECKS, &c. ITS SAFETY is evidenced by the total ABSENCE OF ACCIDENTS in transit and storage; it is insensible to heavy shocks, its GIANT POWER being only fully developed when fired with a powerful percussion detonator, and hence its great safety. As a SUBSTITUTE FOR GUNPOWDER its advantages are the GREAT SAVING OF LABOUR, rapidity and INCREASE OF WORK done, FEWER and smaller BORE-HOLES required, greater depth blasted, safety in use NO DANGER FROM TAMPING, absence of smoke, unaffected by damp, &c.

For information, apply to—

BRITISH DYNAMITE COMPANY (LIMITED), GLASGOW;
OR AT THE

London Export Office, 85, GRACECHURCH STREET, LONDON, E.C.

LITHOFRACTEUR.

THE BEST EXPLOSIVE KNOWN FOR EVERY KIND OF QUARRYING, MINING, TUNNELLING, AND SUBAQUEOUS OPERATIONS.
UNRIVALLED FOR STRENGTH, SAFETY, AND FREEDOM FROM GASES.
EXPORT ORDERS DELIVERED FREE ON BOARD IN THE THAMES. PAMPHLETS ON APPLICATION.

Responsible Agents for the Country Districts can apply to—

KREBS BROTHERS AND CO., Sole Manufacturers and Patentees,
22. BASINGHALL STREET, LONDON, E.C.

THE DARLINGTON ROCK BORER.

No VALVE—BLOW obtained by the movement of the PISTON.
IN USE IN FRANCE, GERMANY, SPAIN, AND ELSEWHERE.

Rock Borers, Air Compressors, and Electric Blasting Apparatus.
Sole Agents and Manufacturers for France.—The Blanzy Mining Company,

WHERE BORERS MAY BE SEEN IN OPERATION.

For letter of introduction, particulars, &c., apply to—

JOHN DARLINGTON,
2, COLEMAN STREET BUILDINGS, MOORGATE STREET, LONDON.

MINING MACHINERY AND TOOLS.

THE TUCKINGMILL FOUNDRY COMPANY,
85, GRACECHURCH STREET, LONDON, E.C. WORKS: TUCKINGMILL.

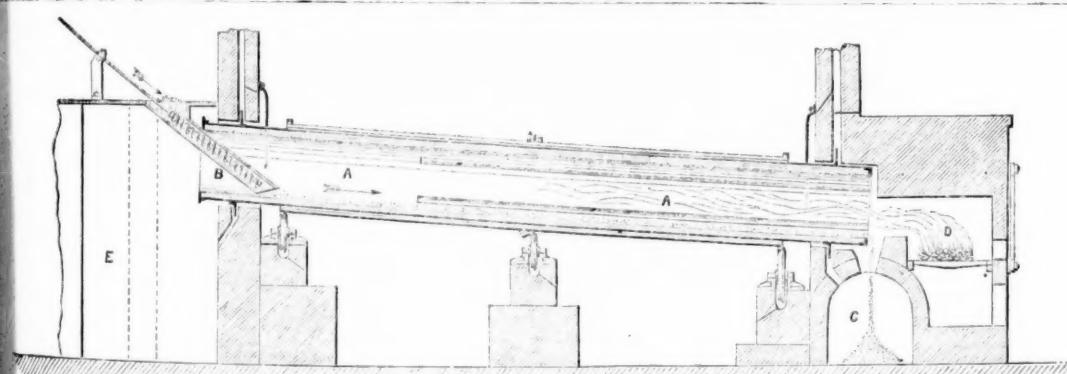
MANUFACTURERS of every description of MINING MACHINERY,
TOOLS, MILLWORK, PUMPING, WINDING, & STAMPING ENGINES.
SOLE MAKERS OF

BORLASE'S PATENT ORE-DRESSING MACHINES AND PULVERISERS.

PRICE LISTS CAN BE HAD ON APPLICATION, AND

SPECIAL QUOTATIONS WILL BE GIVEN UPON INDENTS AND SPECIFICATIONS.

TUCKINGMILL FOUNDRY AND ROSEWORTHY HAMMER MILLS.
TUCKINGMILL, CORNWALL, AND 85, GRACECHURCH STREET, LONDON, E.C.



OXLAND AND HOCKING'S
PATENT CALCINER,
For Roasting Ores containing Sulphur, Arsenic, and other Volatile
Matters, have been supplied to some of the principal Mines
in the United Kingdom and Abroad.

For particulars, apply to—

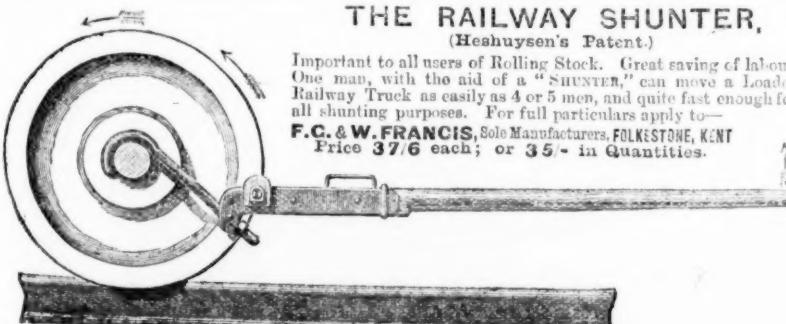
Dr. OXLAND, 8, PORTLAND SQUARE, PLYMOUTH; or to
Mr. JOHN HOCKING, Jun., TREWIRGIE TERRACE, REDRUTH.

THE RAILWAY SHUNTER.

(Heshuysen's Patent.)

Important to all users of Rolling Stock. Great saving of labour. One man, with the aid of a "SHUNTER," can move a Loaded Railway Truck as easily as 4 or 5 men, and quite fast enough for all shunting purposes. For full particulars apply to—

F.C. & W. FRANCIS, Sole Manufacturers, FOLKESTONE, KENT
Price 37/6 each; or 35/- in Quantities.



RAILWAY CARRIAGE COMPANY (LIMITED).—

ESTABLISHED 1847.

OLDBURY WORKS, NEAR BIRMINGHAM.
MANUFACTURERS of RAILWAY CARRIAGES and WAGONS, and EVERY

DESCRIPTION of IRONWORK.
Passenger carriages and wagons built, either for cash or for payment,
over a period of years.

RAILWAY WAGONS FOR HIRE.

CHIEF OFFICES,—OLDBURY WORKS, NEAR BIRMINGHAM.
LONDON OFFICES,—7, GREAT WINCHESTER STREET BUILDINGS.

THE BIRMINGHAM WAGON COMPANY (LIMITED)
MANUFACTURE RAILWAY WAGONS of EVERY DESCRIPTION, for
HIRE and SALE, by immediate or deferred payments. They have also wagons
or hire capable of carrying 6, 8, and 10 tons, part of which are constructed spe-
cially for shipping purposes. Wagons in working order maintained by contract.

EDMUND FOWLER, Sec.

WAGON WORKS,—SMETHWICK, BIRMINGHAM.

* * Loans received on Debenture; particulars on application.

Now ready, pocket size, 40 pp., with Two Folding Copper Plates of Scales of
Foreign Measures compared with the English Foot, and Fixed Scales
of Squares, Cubes, and Roots, Areas, Decimal Equivalents, &c.,
bound in leather, with elastic band, price 6s., postage 3d.

IRON AND STEEL: A work for the Forge, Foundry, Factory,
and Office. Containing ready, useful, and trustworthy information for Iron-
masters and their Stockholders; Managers of Bar, Rail, Plate, and Sheet Rolling
Mills; Iron and Metal Foundries; Iron Ship and Bridge Builders; Mechanical
Mining, and Consulting Engineers; Architects, Contractors, Builders, and Pro-
fessional Draughtsmen.

By CHARLES BOARE, Author of "The Slide Rule," &c.
Eighth Edition, revised throughout, and considerably enlarged.
London: CROSBY LOCKWOOD and Co., 7, Stationers' Hall-court, E.C.

Now ready, price Two Shillings.

THE RATING OF MINES.—
The REPORT on the VALUATION of the VAN MINE, for the purpose
of LOCAL TAXATION; together with the SPECIAL CASE stated for the opinion
of the High Court of Judicature, Queen's Bench Division, and the Judgment of the
Writer's Notes of the Arguments thereon, and the Judgment of the Court.

By THOS. FENWICKE HEDLEY, Valuer, &c., Sunderland and Birmingham.
Member of the Institution of Surveyors, Westminster, and Member of the
North of England Institute of Mining and Mechanical Engineers.
London: SHAW and Son, Fetter lane.

FOURTH EDITION.

LEAD MINING COMPANIES.—
Investors are informed that

This day is published, price 1s. 6d.,

BY J. H. MURCHISON, Esq., F.R.G.S.,

A FOURTH EDITION of his Pamphlet on BRITISH LEAD MINES, together
with the following MAPS, showing the position of the principal LEAD MINES,
&c., &c., specially prepared by Mr. MURCHISON. The whole revised and added to

1.—DURHAM AND NORTHUMBERLAND.
2.—SHROPSHIRE.
3.—CARDIGANSHIRE AND MONTGOMERYSHIRE.

Copies can be obtained at Mr. MURCHISON'S Office, 8, Austinfriars, London.

OPINIONS OF THE PRESS

ON FIRST EDITION.

"Mr. J. H. Murchison has published a pamphlet on 'British Lead Mines,' which contains a good deal of information that may prove useful at present. . . . Mr. Murchison's theory is briefly that on an average British lead mines have less of the lottery element in them than any others, and the figures he gives seem to support that view; at all events, those interested in this industry will find his facts and observations worth reading."—Times.

"After some very sensible remarks, and some hints as to the points to consider in forming an opinion as to the merits of a mine, Mr. Murchison goes thoroughly, and in a most able manner, into the object of his pamphlet. . . . We are obliged to defer till next week going into the numerous valuable facts and figures which are so prominent in every page of Mr. Murchison's pamphlet; but we must at once congratulate him on a production which is calculated to do much good to the mining interest, and to be a great benefit to investors."—Mining Journal.

"We heartily recommend capitalists to obtain and study the contents of this pamphlet, for we believe that no publication ever issued from the press which was more calculated to do good to an important British interest."—Mining Journal.

"Mr. J. H. Murchison, F.R.G.S., has just issued a neat little pamphlet on the British lead mines, illustrated by admirably executed maps of the chief lead mining districts of the kingdom. Mr. Murchison has a very high opinion of the value of that important item in our national industry, lead mining; and in the work before us he fully justifies that opinion, . . . and we have great pleasure in recommending his treatise, which contains much statistical information, to the notice of our readers."—Morning Post.

"Mr. Murchison, of Austinfriars, has lately published a pamphlet on British Lead Mines, which shows that this department of British industry is in a satisfactory state."—Globe.

"Few persons are more competent to compile such a work than Mr. Murchison, and it will be found a handy book of reference by all investors. . . . We recommend those who are said at present to have a superabundance of money, for which they cannot find good investments, to read and carefully consider Mr. Murchison's pamphlet."—Mining World.

"He (Mr. M.) shows that lead mining is quicker, safer, and less expensive than any other, and that the price of lead is generally steadier than that of other metals. . . . A great deal of valuable and useful information will be found in Mr. Murchison's pamphlet, which is embellished with three well-executed maps of the principal lead mining districts."—Financier.

"Under the title of 'British Lead Mines,' a pamphlet has been published by Mr. J. H. Murchison, F.R.G.S., of 8, Austinfriars, with the object of showing that the operations in British lead mines have in many instances led to very profitable results."—Standard.

"A pamphlet well worthy of consideration. . . . In these times of general depression it is satisfactory to find an important British interest in a prosperous state, and we invite capitalists to look into this means of investment."—Money Market Review.

"Mr. Murchison publishes in a concise form particulars of the past history and present position of some of the principal British lead mines. . . . A chapter on public lead mining companies, their aggregate capital, dividends, and market value, will not be the least recommendation to the popularity of this production."—Mining Gazette.

"This is a valuable book of reference, dealing in a summarised form with a large mass of statistical information affecting the mining interests of England. . . . We seldom see so much practically useful information compressed into the same space."—Bristol Daily Post.

"An interesting pamphlet, with carefully drawn maps, of the lead mining districts of England and Wales: . . . but apart from its especial value in that direction, the work is useful. . . . The pamphlet must be of the greatest value as affording plain and reliable data to guide them (those interested in this industry) in their speculations."—Preston Guardian.

"Valuable and interesting information is given relating to British lead mines."—Portsmouth Times.

"The pamphlet, which contains several excellent maps, should be in the hands of every mining investor."—Cheltenham Express.

"Mr. Murchison is an authority on the subject of the value and productiveness of our British Lead Mines, he having made that department of metallurgy his special study. His opinions, therefore, deserve the careful consideration of intending investors in this class of mines. Mr. Murchison, we see, brings forward a very considerable array of facts and figures to support his opinion, which is strongly in favour of British lead mines as an investment for British capital. It would certainly be better for English savings to be spent in developing English industry rather than to be sent (as they often are) abroad, to be lost in dangerous foreign speculations."—Southampton Observer.

"This work deserves the attentive perusal of those that have money to invest, and who may be thinking of purchasing shares in that particular branch of mining treated of in the work before us. . . . A large amount of information is undoubtedly given in these pages, which has the greatest possible interest for investors generally."—Hampshire Advertiser.

The book will be found well worth reading."—Glasgow Herald.

MAPS OF THE MINES, AND OF UTAH TERRITORY.

FROISETH'S NEW AND REVISED MAP FOR 1875.—

Size 40 by 56 inches, scale 8 miles to the inch. Handsomely engraved, coloured in counties, showing the Towns, Settlements, Rivers, Lakes, Railroads, Mining Districts, &c., throughout the Territory, and all the Government Surveys to date. Mounted on cloth, £2; half-mounted, £1 12s.; pocket form, £1.

Also, GENERAL MINING MAP OF UTAH, showing twenty-eight of the principal Mining Districts adjacent to Salt Lake City, and location of the most prominent mines. Price, pocket form, 6s.

Also, NEW MAP OF LITTLE AND BIG COTTONWOOD MINING DISTRICTS, showing the location of over Four Hundred Mines and Tunnel Sites, together with the Mines Surveyed for U.S. Patent. Price, sheets, 6s.; pocket form, 8s.

For sale, and supplied by—

TRUBNER and Co., 57 and 59, Ludgate Hill, London

B. A. M. FROISETH, Salt Lake City, Utah, U.S.

LA HOUILLE (Weekly Journal) represents the IRON and COAL TRADES of FRANCE. Advertisements referring thereto, and subscriptions, 20s. per annum, post paid, received by the London Agents, EDWARD CASPER and Co., 49, Finsbury Circus, E.C.

MINING PROSPECTUSES AND ANNOUNCEMENTS OF PUBLIC COMPANIES should be inserted in the BARNSTAPLE TIMES published every Tuesday, and in the DEVON POST, published every Saturday, as these papers circulate largely throughout Devon and Cornwall, where many thousands of investors reside. Legal and Public Companies' advertisements, 6d. a line each insertion; Trade and Auctions, 4d. a line; Wanteds, &c., 20 words, 1s.

Published by J. B. JONES, Boulton-street, Barnstaple, Devon, to whom all orders by post or telegraph should be sent.

THE MINING SHARE LIST.

BRITISH DIVIDEND MINES.									
Shares.	Mines.	Paid.	Last wk.	Clos. Pr.	Total divs.	Per share.	Last paid		
1000 Alderley Edge, c, Cheshire*		10 0 0	—	—	12 11 8	0 5 0	Jan. 1876		
15000 Balmythe, t, Wendron (4000 to ls.)		1 0 0	—	—	0 2 0	0 2 0	Nov. 1875		
6000 Barnsley, c, t, S. Devon*		1 0 0	—	134	114 134	0 2 0	0 2 0	June 1873	
2000 Bettonack, t, c, St. Just		115 5 0	55	45 50	619 15 0	5 0 0	Aug. 1872		
4000 Brookwell, c, Buckfastleigh		1 0 0	—	234	134 2	3 18 0	0 2 0	Nov. 1872	
248 Cashwell, t, Camborne*		6 2 0	—	—	16 3 3	0 12 0	Oct. 1872		
249 Cawdor, s, Newlyn*		2 10 0	—	—	1 7 6	0 2 0	Aug. 1872		
1000 Carn Brea, c, Illogan*		35 0 0	28	36 38	308 0	0 1 0	Feb. 1874		
5000 Cath, & Jane, t, Porthcawladrath		5 0 0	—	—	0 7 6	0 7 6	June 1873		
224 Cook's Kitchen, t, Illogan*		22 9 9	44	5 6	11 17 0	0 7 6	Jan. 1873		
245 Devon Gr. Consols, t, Tavistock*		1 0 0	—	312	8 84	116 10 0	0 12 0	May 1872	
4296 Dolecot, c, t, Camborne		10 14 10	37	35 37	109 18 9	0 7 6	May 1876		
8500 Drake Walla, t, c, Camborne		6 0 0	1	—	0 2 0	0 2 0	July 1874		
12000 Duchess of Westminster, t, Holywell		1 0 0	—	—	0 3 0	0 2 0	Feb. 1876		
10000 East Ballieswaden, t, Sandcock*		1 0 0	—	—	0 2 11	0 0 5	Feb. 1874		
614 East Cardon, c, St. Cleer		2 14 6	—	134	134 154	14 19 0	0 2 0	Oct. 1876	
300 East Darren, t, Cardiganshire		32 0 0	—	234	10 0	1 0 0	May 1876		
1000 East Pool, t, Illogan*		0 9 9	—	134 134	14 12 3	0 2 5	May 1876		
1908 East Wheal Lovell, t, Wendron*		6 18 0	—	234	2 24	20 7 6	0 7 6	Oct. 1874	
2800 Foxdale, t, Isle of Man*		28 0 0	—	—	82 5 0	0 10 0	Feb. 1876		
40000 Glasgow Carr., c [30,000 £1 p.]		10,000 14	—	134	1 14	0 11 10	0 2 0	Jan. 1876	
15000 Great Dyfi, t, Montgomeryshire		4 0 0	—	5	4 44	0 2 6	0 2 6	Apr. 1876	
15000 Great Laxey, t, Isle of Man		4 0 0	—	174	17 174	19 13 0	0 10 0	Apr. 1876	
615 Great Redlack, t, Perranzabuloe		5 18 6	24	2 24	0 1 0	0 1 6	May 1876		
15000 Great West Van, t, Cardigan*		2 0 0	—	75	15 34	0 2 9	0 1 0	Aux. 1874	
5900 Great W. Head Vor, t, c, Helston*		41 2 6	—	152	34 24	15 12 6	0 2 6	June 1872	
6400 Green Burth, t, Durham*		0 6 0	—	—	1 12 0	0 4 0	Oct. 1874		
10000 Grogwinion, t, Cardigan*		2 0 0	—	7	5 6	0 5 6	0 2 6	Jan. 1876	
6830 Gunnislake (Clitters), t, c		5 8 0	—	34	212 24	0 10 9	0 2 0	Mar. 1876	
1022 Herodotus, t, near Liskeard*		18 10 0	73	34 73	4 4 0	0 1 0	Nov. 1875		
23000 Kilcoole, t, Tipperary		1 0 0	—	—	0 3 115	0 0 6	Mar. 1878		
40000 Lisburne, t, Cardiganshire		18 15 0	60	15 60	572 10 0	1 0 0	Mar. 1878		
14000 Llandilo, t, Montgomery		3 0 0	—	32	3 32	75 12 per cent.	—	Nov. 1875	
6120 Lovell, t, Wendron		0 10 0	—	—	0 17 6	1 6	Jan. 1874		
10000 Marke Valley, c, Cardigan*		5 0 6	—	278	2 24	7 15 0	0 2 0	Jan. 1876	
11000 Melindur Vandy, t, Cardigan*		3 0 0	—	12	10 2	64 12 0	0 6 0	May 1876	
60000 Minera Mining Co., t, Wrexham*		5 0 0	—	12	10 2	23 11 6	0 3 6	Jan. 1876	
20000 Mining Co. of Ireland, t, c, t		7 0 0	—	52	12 54	0 10 0	0 10 0	Dec. 1875	
512 North Bury, c, Chacewater		3 0 6	—	8	2 23	0 10 0	0 2 8	Nov. 1874	
12000 North Hendre, t, Wales		2 10 0	—	—	1 2 6	0 2 8	Sept. 1874		
2000 North Levant, t, c, St. Just		12 2 0	—	—	4 13 0	0 12 0	Feb. 1874		
27585 Old Treburret, t, ordinary shares		1 0 0	—	35	36 12	0 1 4	0 6 0	July 1874	
6255 Old Treburret, t, (10 per cent. pref.)		0 10 0	—	35	36 12	0 2 0	0 2 0	July 1874	
5000 Penhalls, t, St. Agnes		3 0 0	—	12	11 2	0 2 8	0 0 8	Nov. 1874	
45783 Penruthall, t, c, Gwenwynap		2 0 0	—	34	34 73	39 18 0	0 4 0	Nov. 1872	
6000 Phoenix, t, c, Linkinhornes*		4 13 4	—	—	0 14 0	0 1 3	Jan. 1876		
18000 Prince Patrick, t, Holywell		1 0 0	—	24	2 21	104 12 6	0 10 0	Sept. 1874	
1120 Providence, t, Lelant*		17 15 2	72	2 21	6 4 6	0 8 6	May 1876		
12000 Ronan Gravels, t, Salop*		2 10 0	—	15 12	15 15 2	522 10 0	0 4 0	Aug. 1872	
812 South Cardon, c, St. Cleer		1 5 0	—	120	110 115	728 0	0 2 0	May 1876	
812 South Conduffor, t, c, Camborne		6 5 6	—	42	4 44	1 15 4	0 3 6	June 1876	
10000 So. Fr. Patrick, t, (4000 sh. issued)		1 0 0	—	—	0 2 0	0 1 0	Oct. 1875		
12000 Tankerville, t, Salop		6 0 0	—	11	10 11	45 8 6	0 5 0	May 1876	
9000 Tincroft, t, c, Pool, Illogan*		9 0 0	—	19	18 9	45 8 6	0 5 0	May 1876	
15000 Van, t, Llandilo*		4 5 0	—	29	25 58	17 9 6	0 16 0	Mar. 1876	
8900 W. Chiverton, t, Perranzabuloe		12 10 0	18	17 18	54 0	0 10 0	Apr. 1874		
1783 West Poldice, St. Day		10 0 0	—	—	1 14 0	0 4 0	Feb. 1876		
512 West Tolgus, c, Redruth		95 10 0	66	67 69	13 10 0	1 5 0	Apr. 1876		
20000 West Wheal Frances, t, Illogan		27 3 9	8	7 8	3 12 6	0 5 0	Oct. 1872		
12000 West Wheal Vyse*, t, Montgomery		3 0 0	—	34	34 4	0 2 0	0 3 0	May 1876	
512 West Basset, c, Illogan*		11 2 6	11	15 20	682 10 0	1 10 0	Aug. 1872		
245 Wheal Jane, t, Ken		2 13 10	13	1 14	8 5 0	0 5 0	July 1875		
425 Wheal Kitty, t, St. Agnes		5 4 8	24	2 24	11 19 6	0 2 6	Dec. 1874		
83 Wheal Owles, t, St. Just		86 5 0	—	—	522 10 0	0 4 0	Aug. 1872		
6000 Wheal Russia, t, Redruth		2 0 0	—	—	0 3 0	0 2 0	Mar. 1875		
25000 Wicklow, t, s, t, Wicklow		2 10 0	—	174	134 174	52 9 0	0 2 6	Mar. 1872	
10000 Wye Valley, t, Montgomery*		3 0 0	—	74 6 7	0 6 0	0 3 0	Aug. 1875		

FOREIGN DIVIDEND MINES.

Shares.	Mines.	Paid.	Last Pr.	Clos. Pr.	Last Clos.				
85500 Alamillo, t, Spain*		2 0 0	—	2 22	—	1 12 3	0 2 6	Mar. 1876	
30000 Almada and Trito Consol., t*		1 0 0	—	34	34 3	0 6 3	0 1 0	May 1876	
20000 Australian, c, South Australiat		7 5 8	2	1 12	0	15 6	0 2 0	July 1875	
26000 Battle Mountain, c, (6240 part pd.)		5 0 0	—	1	12	0	10 0	Nov. 1872	
15000 Birdseye Creek, g, California*		4 0 0	—	134	134	0 14 0	0 2 6	June 1874	
60000 Bensberg, t, Germany*		10 0 0	—	2	1 12 1	70 0	0 10 0	Oct. 1872	
12200 Burrasura, c, So. Australia		5 0 0	—	40	39 41	24 15 0	1 0 0	June 1875	
20000 Capo Copper Mining, t, So. Africa		6 0 0	—	34	34	0 5 0	0 0 8	Nov. 1874	
40000 Cedar Creek, g, California*		6 0 0	—	—	0 6 0	0 1 0	July 1869		
30000 Central American Association*		18 16 8	—	—	0 6 0	0 1 0	July 1869		